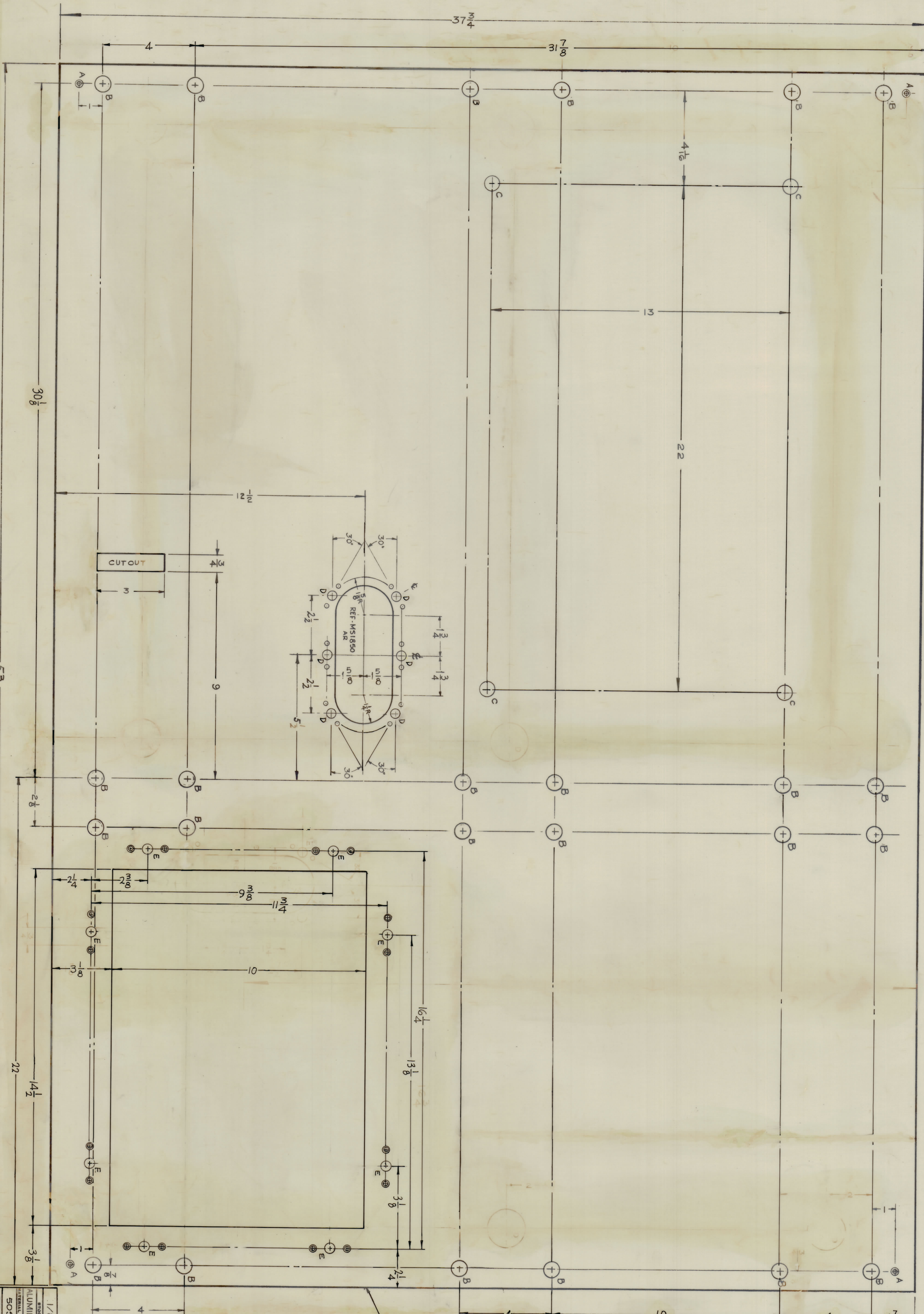


FRONT



SM 11/181	ORIGINAL RELEASE	DATE CH. AND DRAW.	CHECKED	ENG APP.
	FOR PRODUCTION			
CHANGE	3/4/52			

1	QPT-40 KEEL		
QTY	MODEL	USED ON	ASST'D W/O.

1/8 THK.	THE TECHNICAL MATERIAL CORP.
STOCK SIZE	FABRINTI MANARONCK, NEW YORK
ALUMINUM	SHIELD, BOTTOM
DESIGNATION	
5052-H32	
TYPE & TEMPER	
5052-H32	
HEAVIEST SPEC.	
3404 ETC.	
FINDER & SPEC. NO.	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND FRACTIONS ANGLES ARE IN DEGREES DECIMALS OF A DEGREE TOLERANCES UNLESS OTHERWISE SPECIFIED SHALL BE AS FOLLOWS:

.0005	.001
.001	.002
.002	.005
.005	.010
.010	.015
.015	.030
.030	.050
.050	.100
.100	.150
.150	.300
.300	.600
.600	1.200
1.200	2.400
2.400	4.800
4.800	9.600

METAL STAMP TWO PART NO. MS4675-
1/8 HIGH GOTHIC W/LATEST REV.
LETTER. (ON REAR)

- D ~ DETAIL
- A ~ 1/16 DIA CSK 82° X 337 DIA 4 REQ.
 - B ~ 3/4 (1750) DIA HOLE 24 REQ.
 - C ~ 5/8 (625) DIA HOLE 4 REQ.
- 4-40 CSK
- 1/16 DIA HOLES NEAR SIDE, TRF
- 110 DIA HOLES NEAR SIDE, TRF
- 8 REQ.
- E ~ DETAIL
- 3/8 DIA.
 - 1/2
 - 1/2
 - 1/2
 - 1/2
 - 1/2