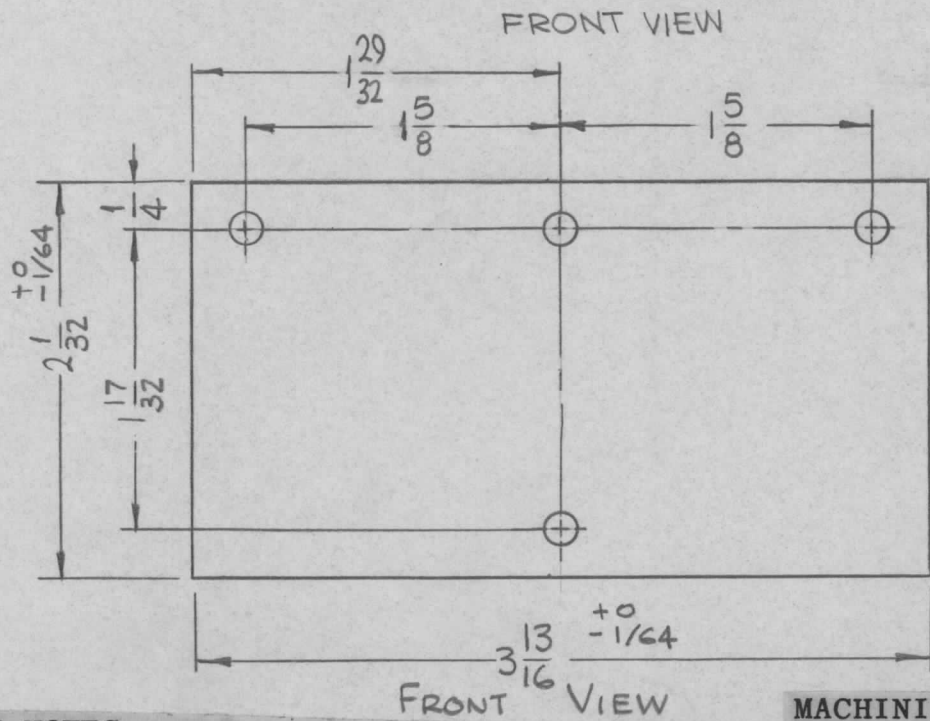


REQ. PER UNIT	USED ON			MS4638	Ø
	MODEL	ASS'Y. NO.	DATE		
1	TSTA-2.5K		6-18-65		



HOLES:
5/32 DIA. (4 REQ.)

MARK TMC PART NO. (MS4638-)
1/8 HIGH GOTHIC W/LATEST
REV. LETTER. (ON REAR)

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF DOOR, MUST BE KEPT TO .031 TOLERANCE.
4. DOOR MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF DOOR WITH NO. 120 GRIT SANDPAPER.

				REQ. ITEM	PART NO.	F. BUDETTI DESCRIPTION			SYMBOL	
				3/16 THICK		THE TECHNICAL MATERIEL CORP.				
				STOCK SIZE		MAMARONECK, NEW YORK				
				ALUMINUM		DOOR, PANEL FRONT				
				MATERIAL						
Ø ORIGINAL RELEASE FOR PRODUCTION	33-66	AA	Jc	QCB	mc					
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE								
		1:1								
				2024-T3						
				TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL		
				SEE NOTES						
				FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	MS4638 Ø		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FRACTIONS ± 1/64 ANGLES ± 0° 30'		CODE A						
TOLERANCES										