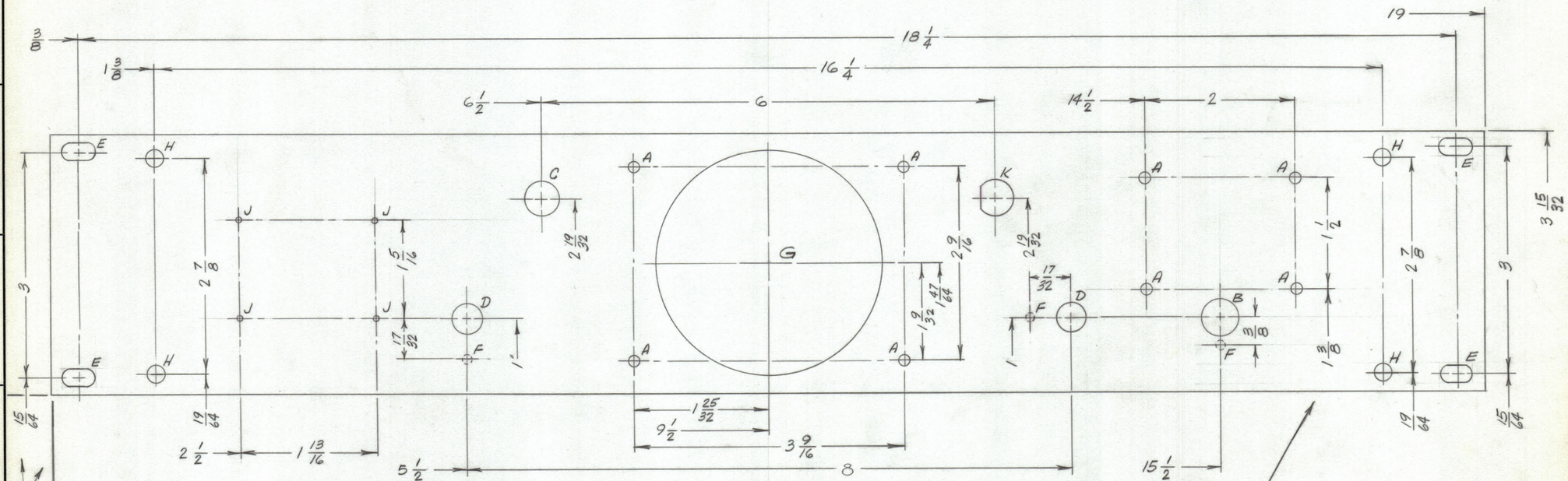
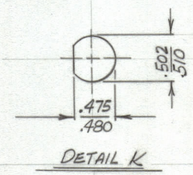
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	5/6/65	—A—	HLA		





DETAIL K

HOLE	DESCRIPTION	REQ.
A	5/32 DIA.	8
B	1/2 DIA.	1
C	15/32 DIA.	1
D	25/64 DIA.	2
E	1/4 x 29/64 SLOT	4
F	1/8 DIA. x 1/8 DP., ON REAR	3
G	3" DIA.	1
H	15/64 DIA.	4
J	.078 DIA.	4
K	SEE DETAIL	1

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC
W/LATEST REV. LETTER ON REAR OF PANEL

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:
1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
OR
PRIME & PAINT PER CUSTOMER'S SPECS.

NOTES

REF.: LD1891

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
POSE			LIST OF MATERIAL SK 3195B-2	

1	H55-8		
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.	
SCALE 1:1	CODE A		

MATERIAL 3/16 THK. ALUMINUM 2024-T3
FINISH SEE NOTES

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE PANEL, FRONT

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DRAWN	H. AUSTIN	DATE 5-4-65	FINAL APPROVAL		DATE
CHECKED		DATE 5/6/65			
ELECT. DES.		DATE	MS4572		Ø
MECH. DES.		DATE 5/6/65	SHEET		REV. LTR.

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005
TOLERANCES
FRACTIONS ± 1/64
ANGLES ± 0° 30'

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MS45572 Ø

TMC FORM 110

REPROVEL NO. 440H
21599