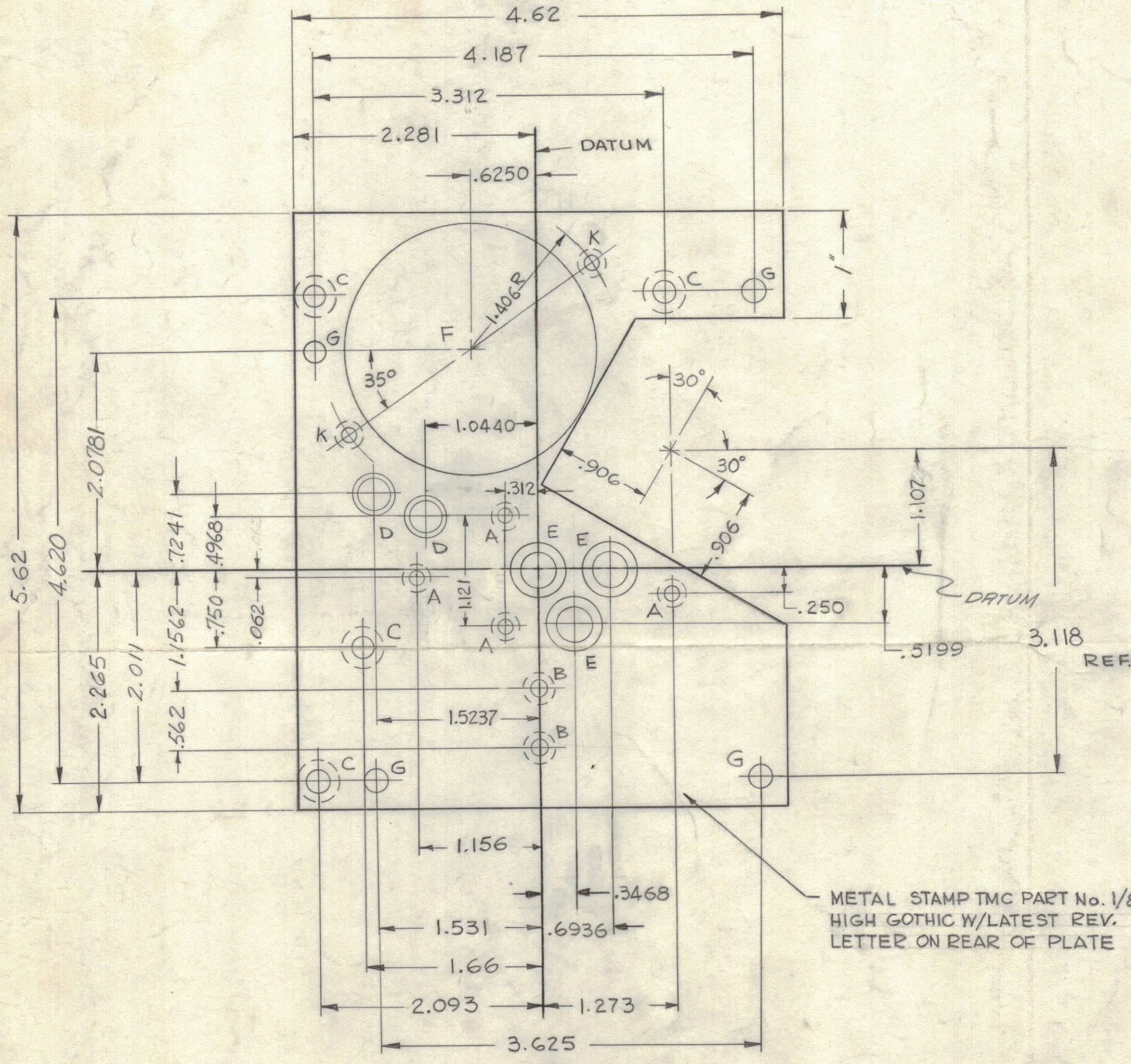


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X	EXPER. RELEASE					
	X1	REVISED "D" C'BORE DIA. WAS .4995-.5002	12/16/64		JL		
	X2	DIMENSIONS 2.0781 WAS 2.078 & 1.107 WAS 1.1072	2.11.65		GDL		
	X3	MODEL WAS CHG-3 - TYPE MATERIAL WAS 5052-H32	3.29.65		G.D.L		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	3.30.65				
	A	CHG'D "B" FR CTS'K TO CTBORE	5.15.66	16872	RME		



HOLE LEGEND		
HOLE	DESCRIPTION	REQD
A	.169 DIA. C'SINK 82° X .337 DIA (#8-32)	4
B	.156 DIA & .312 DIA C'BORE .062 DP	2
C	.196 DIA. C'SINK 82° X .390 DIA (#10-32)	4
D	DR .312 THRU # C'BORE .3749-.3752 X .128 ^{+0.003} _{-.000} DP	2
E	DR .375 THRU # C'BORE .4999-.5002 X .128 ^{+0.003} _{-.000} DP	3
F	2.3750 ±.0005 DIA	1
G	13/64 DIA	4
K	DR # TAP # 4-40	2

NOTE: C'BORE IN THE REVERSE DIRECTION AS SHOWN

METAL STAMP TMC PART No. 1/8 HIGH GOTHIC W/LATEST REV. LETTER ON REAR OF PLATE

- UNLESS OTHERWISE SPECIFIED:
- 1-PLATES MUST BE FLAT WITHIN .003
 - 2-TOL. ON 4 PLACE DECIMAL ± .0005
 - 3-ALL DIMS. MUST START AT DATUM LINES
 - 4-REMOVE ALL BURRS & SHARP EDGES

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
J. ANGER LIST OF MATERIAL				
MATERIAL .156 THK ALUMINUM 2024-T4			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH S404 YEL IRIDITE			TITLE PLATE MOUNTING GEAR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			DRAWN G.D.L DATE 12/16/64	
SCALE DO NOT SCALE CODE A			CHECKED JCT DATE 3/20/65	
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.			ELECT. DES. Janger DATE 3/24/65	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005			MECH. DES. DATE	
FRACTIONS ± 1/64 ANGLES ± 0° 30'			FINAL APPROVAL [Signature] DATE 3/20/65	
TOLERANCES			MS4338	
			SHEET	
			REV. LTR. A	

NOTES

MS4338 A