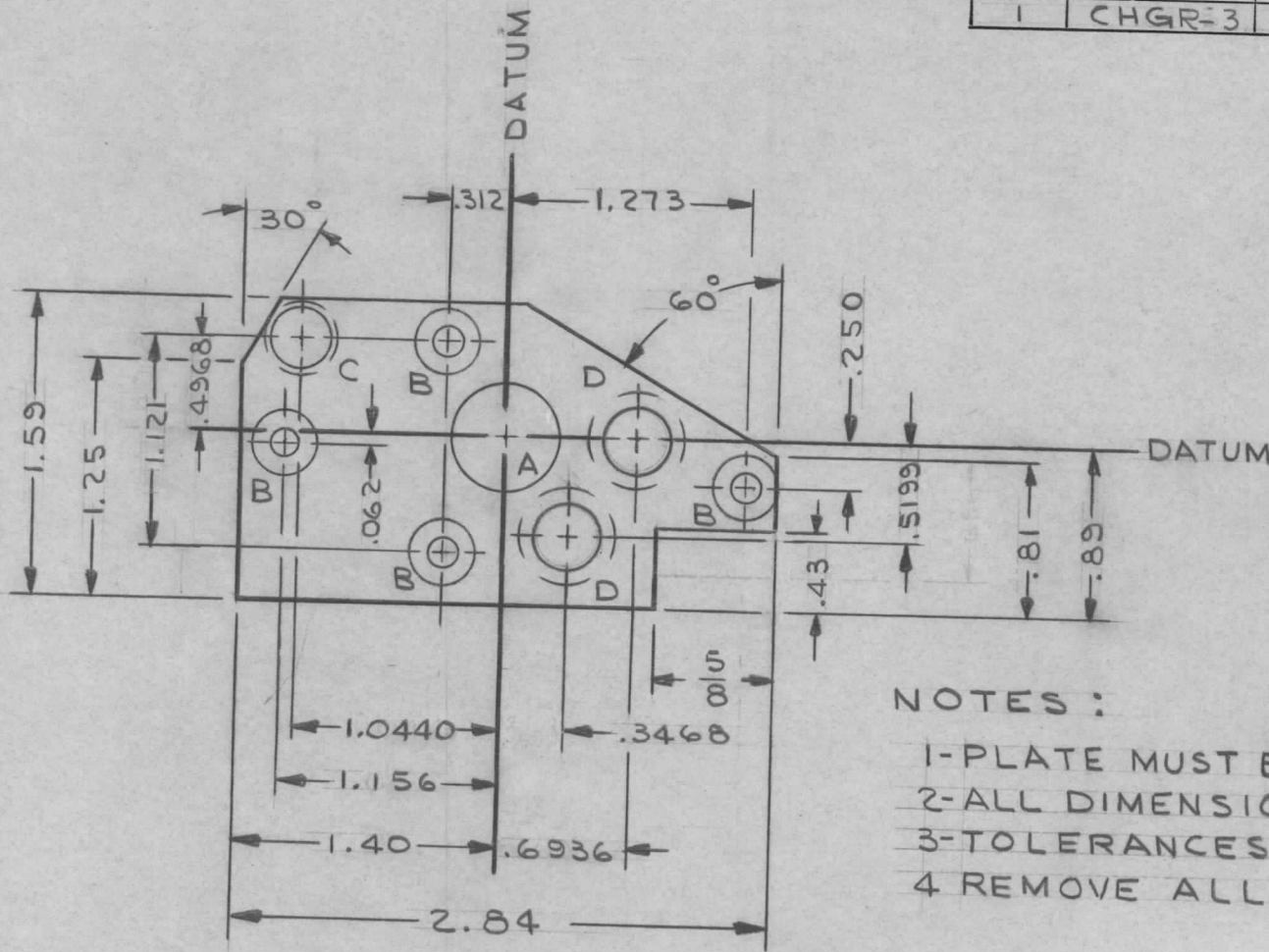


REQ. PER UNIT	USED ON			MS 4337	Ø
	MODEL	ASS'Y. NO.	DATE		
1	CHGR-3	A4168	12-14-64		



HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	.562 DIA THRU	1
B	.169 DIA & C'SINK .82° X .339 DIA	4
C	.312 DIA THRU & C'BORE .3749-.3752 X .128 ^{+0.002} _{-0.000} DP	1
D	.375 DIA THRU & C'BORE .4999-.5002 X .128 ^{+0.002} _{-0.000} DP	2

NOTES :

- 1-PLATE MUST BE FLAT WITHIN .003.
- 2-ALL DIMENSIONS START AT DATUM LINES.
- 3-TOLERANCES ON 4 PLACE DECIMAL ±.0005
- 4 REMOVE ALL BURRS & SHARP EDGES.

Ø	ORIGINAL RELEASE FOR PRODUCTION	3-30-65	Ø	JD			REQ. ITEM	PART NO.	J. ANGER	DESCRIPTION	SYMBOL	
X1	MODEL WAS CHG-3 TYPE & TEMPER WAS 5052-H32	3-29-65		G.D.L	JM		.156 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK			
X	"D" THRU HOLE WAS .312, REVISED .43 NOTCH	12/16/64		JL			ALUMINUM		PLATE GEAR, IDLER			
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	MATERIAL					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE		1:1			2024-T4		J. LESHINSKI	JCS	MW/Kay	3/29/65
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE	TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL			
				YELLOW IRIDITE		Janger				MS 4337		Ø
				FINISH & SPEC. NO.		ELEC. DES. APP.		MECH. DES. APP.				