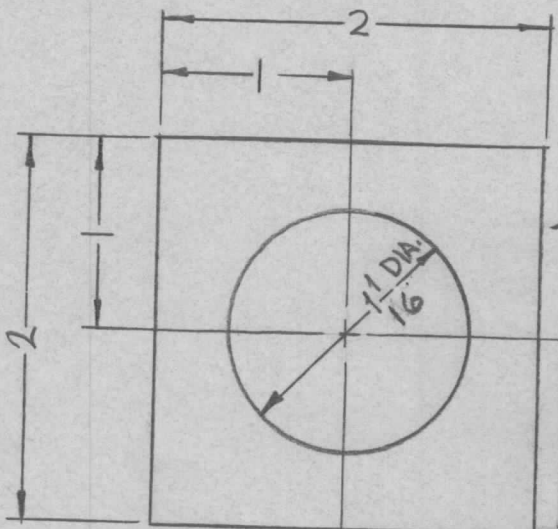


REQ. PER UNIT	USED ON			MS4334 \emptyset
	MODEL	ASS'Y. NO.	DATE	
1	KIT-161		1-27-65	



METAL STAMP TMC PART NO. (MS4334) 1/8 HIGH GOTHIC W/LATEST REV. LETTER. ON REAR.

- FINISH NOTES:**
1. S404 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER
 3. S115 - SMOOTH GRAY ENAMEL
- FRONT AND EDGES ONLY

- MACHINING:**
1. MILL ALL EDGES.
 2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
 3. LATERAL BOW OF PLATE MUST BE KEPT TO .031 TOLERANCE.
 4. PLATE MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT WITH NO. 120 GRIT SANDPAPER.

REF: LD 1776

							REQ. ITEM	PART NO.	F. BUDETTI	DESCRIPTION	SYMBOL
\emptyset	ORIGINAL RELEASE FOR PRODUCTION	3-1-65	\emptyset	P.L.	7/8		.051 THICK			THE TECHNICAL MATERIEL CORP.	
X	EXP. RELEASE	1-27-65	X	SRG			STOCK SIZE			MAMARONECK.	
							ALUMINUM			NEW YORK	
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	MATERIAL			PLATE, FRONT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE					5052-H32		SRG		
DECIMALS .X \pm .05 .XX \pm .01 .XXX \pm .005		FRACTIONS \pm 1/64 ANGLES \pm 0° 30'		CODE			TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
TOLERANCES		A				SEE NOTES					
						FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	MS4334 \emptyset	