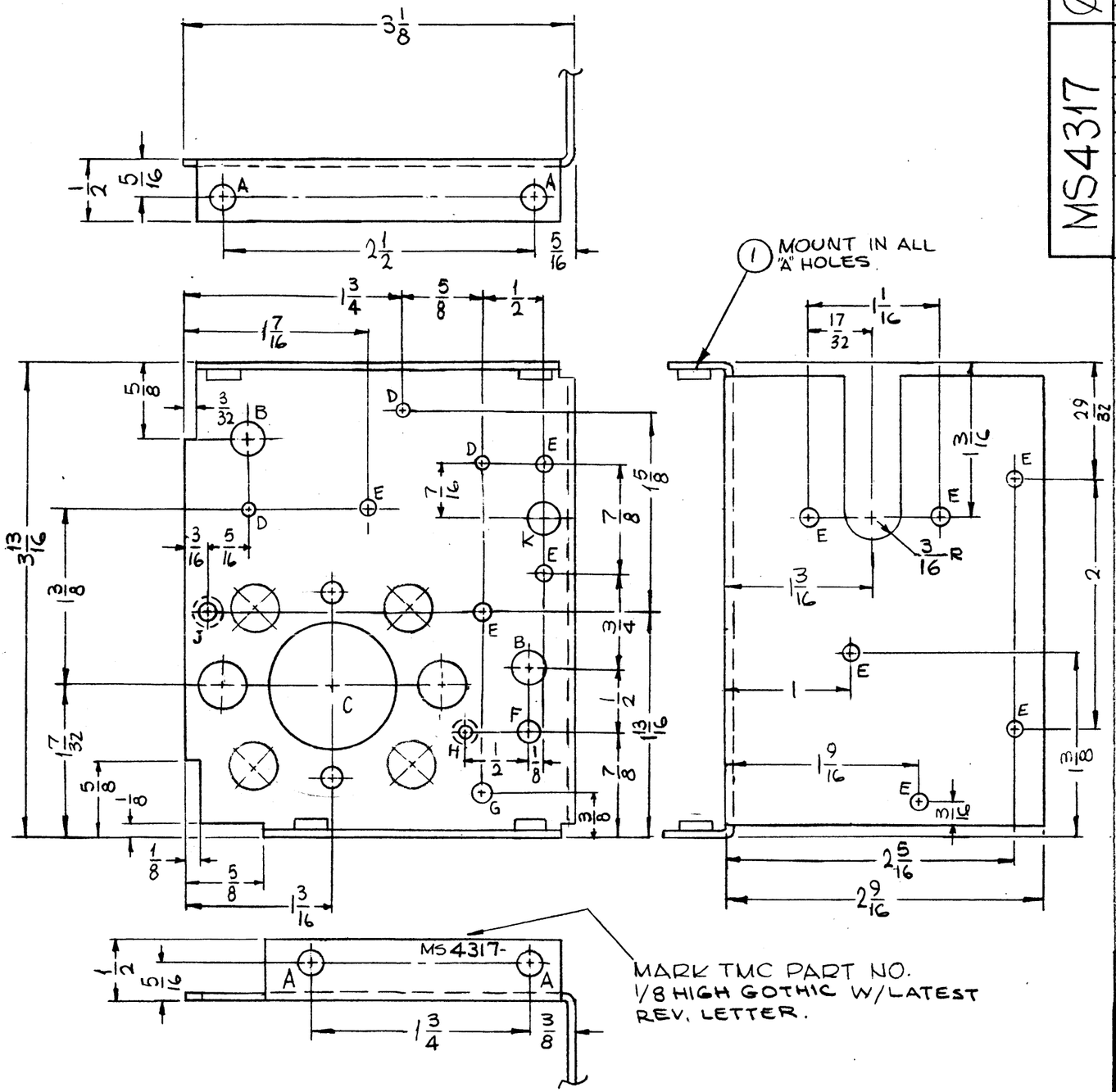

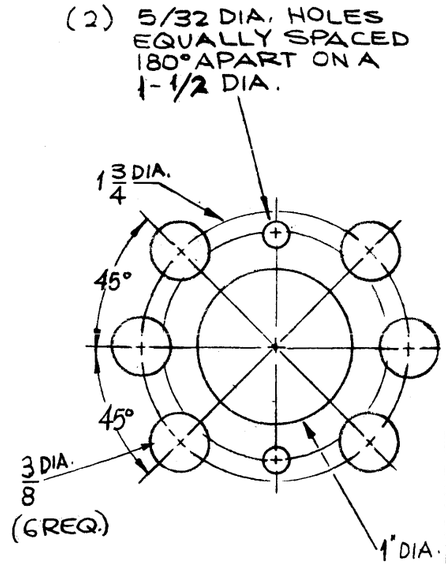

"C"-DETAIL

REF: LD1762

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X	EXPERIMENTAL RELEASE	12-8-64	X	SRG		
X1	D & E HOLES ADDED	12-18-64	X1	SRG		
X2	2D, 2E, F, G, H, HOLES ADDED, CUTOUT DELETED	1-11-65	X2	SRG		
X3	3/8 HOLES WERE 1/4, E HOLE DIM 1/2 WAS 5/16	1-13-65	X3	SRG		
X4	B WAS 13/64, 1E HOLE DELETED,	1-18-65	X4	SRG		
X5	5 E HOLES & 1K HOLE ADDED,	6-7-65	X5	[illegible]		
X6	DIM 3/16 R ADDED	6-21-65	X6	G.D.L		
Ø	ORIGINAL RELEASE FOR PRODUCTION	6.7.66	Ø	HW		

MS4317

HOLES	DESCRIPTION	REQ.
A	.191-.194 DIA.	4
B	17/64 DIA.	2
C	SEE DETAIL	1
D	3/32 DIA.	3
E	1/8 DIA.	9
F	11/64	1
G	.158 ±.002	1
H	DR. 104 DIA. C'SINK 82° X .204 DIA.	1
J	DR. 120 DIA. C'SINK 82° X .230 DIA.	1
K	1/4 DIA.	1

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	1	NT129-632-4	NUT, PLAIN, SPLINE	A

F. BUDETTI — LIST OF MATERIAL

MATERIAL: .064 THICK ALUMINUM 5052-H32

FINISH: 5404 YELLOW IRIDITE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64, ANGLES ± 0° 30'

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: CHASSIS, COMPONENT MTG.

		DATE		DATE
DRAWN	SEG	12-8-64	FINAL APPROVAL	6/7/66
CHECKED		12-6-66		
ELECT. DES.		DATE	MS4317	Ø
MECH. DES.		6/24/66	SHEET	REV. LTR.
	HL	6/7/66		

1	RFTA-1	
Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.

SCALE 1:1 — CODE A

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NOTES