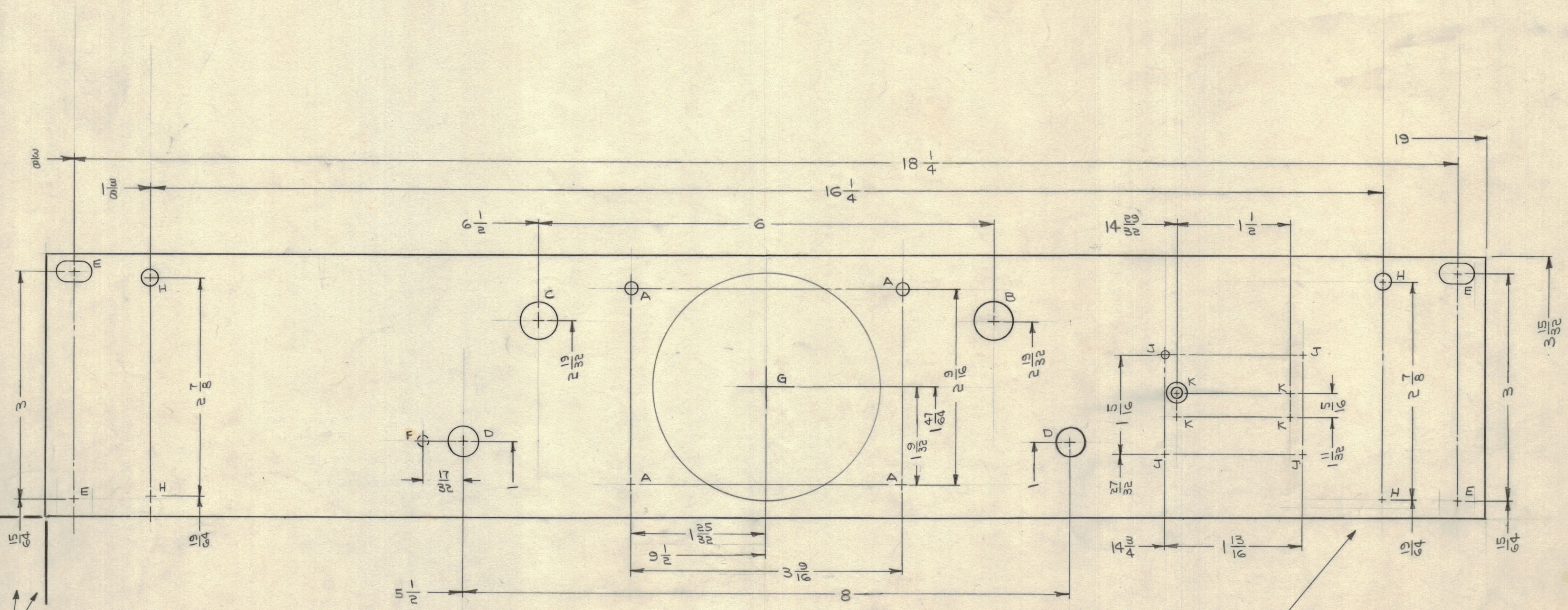


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	X	EXPER. RELEASE	1-13-65	X		
	X <sub>1</sub>	TMC P/N WAS MS4060	1-19-65	X	JSB	
	X <sub>2</sub>	ON HOLE CHART - SYM "B", ON "H" HOLES; 15/64 WAS 13/64	4-15-65	X <sub>2</sub>	HCA	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	4-15-65	AA	HCA	



FRONT VIEW SHOWN

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC ON REAR OF PANEL WITH LATEST REVISION LETTER.

MS4260 Ø

HOLE	DESCRIPTION	REQ'D
A	5/32 DIA.	4
B	1/2 DIA	1
C	15/32 DIA	1
D	25/64 DIA	2
E	1/4 x 29/64 SLOT	4
F	1/8 DIA x 1/8 DP, ON REAR	1
G	3" DIA	1
H	15/64 DIA	4
J	.078 DIA	4
K	.120 DIA HOLE, C'SINK 82° TO .230 DIA.	4

**MACHINING:**

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH NOTES:**

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER) FRONT AND
- S115 - SMOOTH GRAY ENAMEL ) EDGES ONLY

**NOTES**

1	HSS-7	
QTY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE A	

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REF: LD1727 (4)

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
	Ø	POSE	LIST OF MATERIAL	
		MATERIAL 3/16 THK, ALUMINUM 2024-T3	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		FINISH SEE NOTES	TITLE PANEL, FRONT	
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN <i>[Signature]</i> DATE 1/14/65	FINAL APPROVAL <i>[Signature]</i> DATE 4/15/65
		DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	CHECKED <i>[Signature]</i> DATE 4/15/65	ELECT. DES. DATE
		FRACTIONS ± 1/64 ANGLES ± 0° 30'	MECH. DES. DATE	REV. LTR.