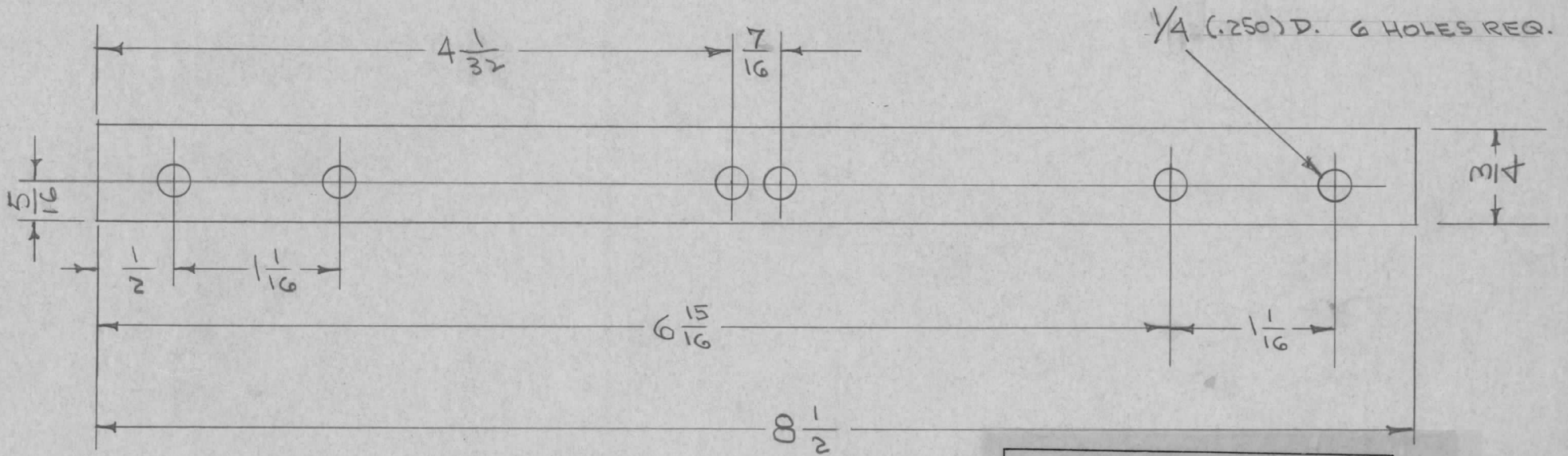


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MS-453 B

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	TAC-1	132	A-715	1-20-54



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30'

CUT HERE GUARANTEED 2.56

B	1	3/4 WAS 5/8	4/27/57	2	JAD	B	
	3	7/16 WAS 5/16					
A	2	4/32 WAS 43/32	3/10/54	1	CDD	WOC	WOC
	1	HOLES WERE 7/32					

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		(.032) THK.	THE TECHNICAL MATERIEL CORP.	
		STOCK SIZE	MAMARONECK. NEW YORK	
		BRASS	GROUND STRAP, SWITCH	
		WEIGHT PER PC.	TAC-1	
		HALF HARD	C.D.D.	
		TYPE & TEMPER	ARB	WOC
		II	DRAWN	ELEC. DES. APP. MECH. DES. APP.
		HEAT TREAT. SPEC.	JAD	ARB WOC
		SILVER PLATE .0003	CHECKED	FINAL APPROVAL
		FINISH & SPEC. NO.		MS-453 B

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
		TOLERANCES	SCALE				
ALL OTHERS		DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				