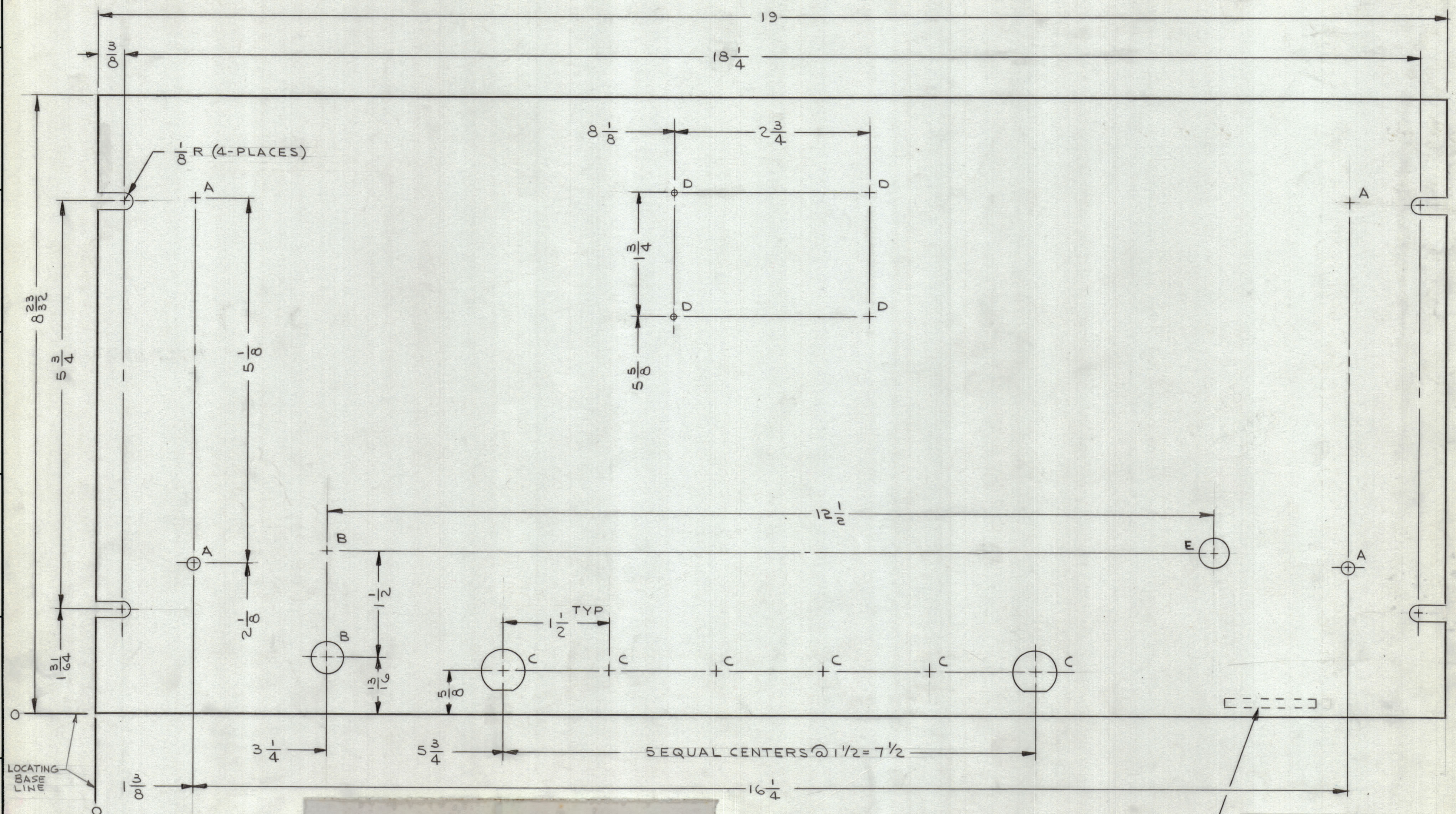


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X3	REDRAWN & REVISED	12/9/64	X3	JL		
D2	X4	(1) "E" HOLE ADDED	1-19-65	X4	JL	J.M.	W.J.
	Q	ORIGINAL RELEASE FOR PRODUCTION	1-20-65	Q	JL	JM	



MS4017

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	13/64 DIA	4
B	15/32 DIA	2
C	SEE DETAIL	6
D	NO. 48 (.0760) DR	4
E	13/32 DIA	1



NOTES

1	RTMU-1	A3857
QTY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
1:1	A	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REF.: LD1596

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
F. E. EATON LIST OF MATERIAL				
MATERIAL			THE TECHNICAL MATERIEL CORP.	
3/16 THK ALUMINUM			MAMARONECK, NEW YORK	
2024-T3				
FINISH			TITLE	
SEE NOTES			PANEL, FRONT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			DRAWN J. LESHINSKI	
			CHECKED @	
DECIMALS			DATE	
.X ± .05			12/9/64	
.XX ± .01			DATE	
.XXX ± .005			1/19/65	
FRACTIONS			FINAL APPROVAL	
± 1/64			KJC	
ANGLES			DATE	
± 0° 30'			1/19/65	
TOLERANCES			MS4017	
			SHEET	
			REV. LTR.	

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC ON REAR OF PANEL W/LATEST REV. LETTER