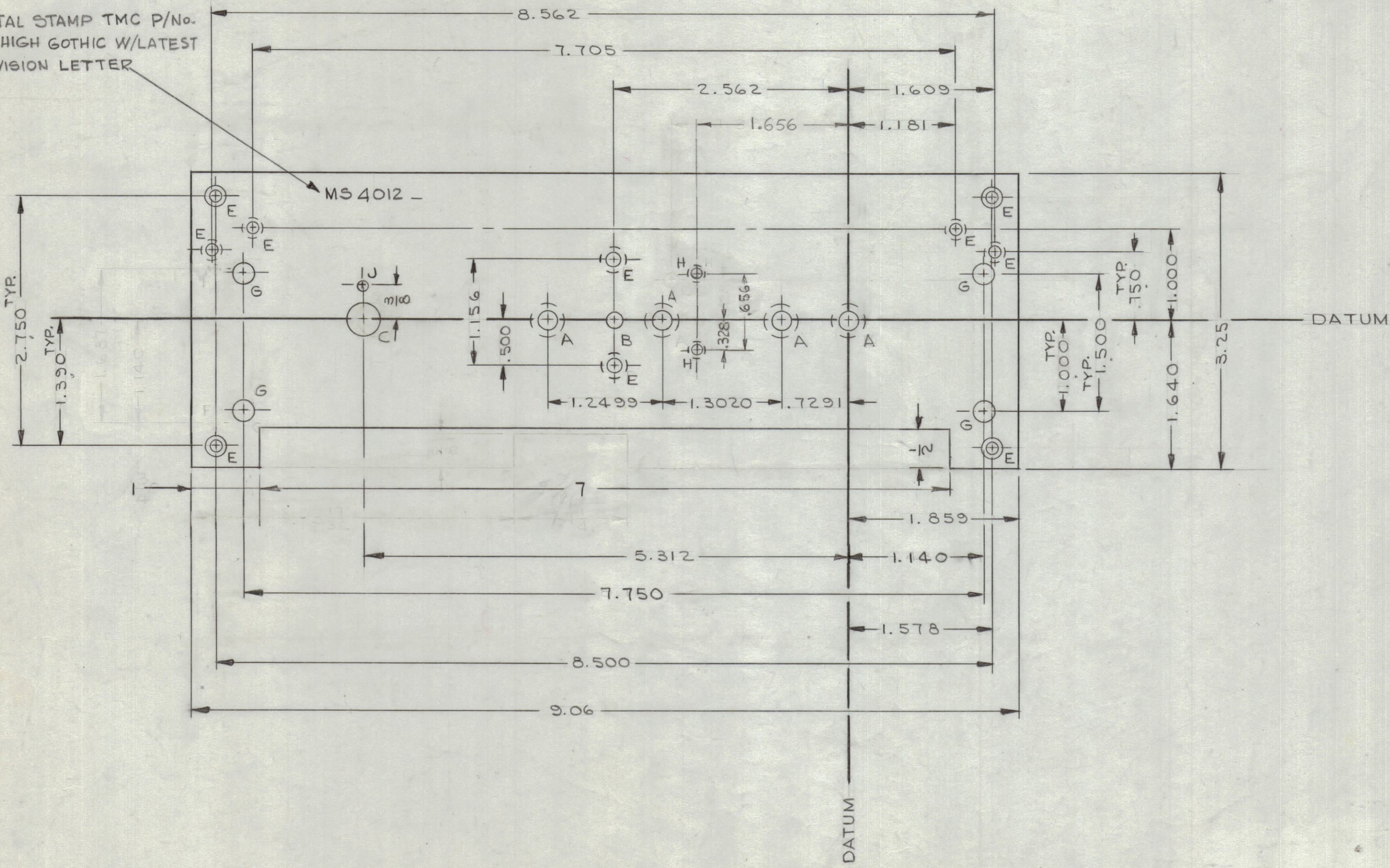


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X	EXP. RELEASE					
#	X1	1"D' HOLE DELETED - 2"H' HOLES ADDED DIM'S 3/4, 7/16 & 7/16 WERE 3/16, 1/4 & 3/8	7-26-64		G.D.L.		
F4	X2	HOLE "K" WAS "A"	9-22-64		J.R.		
	X3	ONE "X" HOLE & 2 "F" HOLES DELETED DIM. "A" HOLE WAS 7/32 - ONE "A" HOLE ADDED	12-1-64		G.D.L.		
Ø		ORIGINAL RELEASE FOR PRODUCTION	4/3/60	Ø	CV		<i>Julia</i>

METAL STAMP TMC P/No. 1/8 HIGH GOTHIC W/LATEST REVISION LETTER



HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	.312 DR THRU & C'BORE .3746-.3749 DIA X.125 DEEP	4
B	.189 ±.002 DIA.	1
C	3/8 DIA	1
D	DELETED	
E	.144 DIA & COUNTERSINK 82° X .284 DIA (#6-32)	10
F	DELETED	
G	1/4 DIA	4
H	.090 DIA & C'SINK 82° X.177 DIA (#2-56)	2
J	1/8 DIA	1
K	DELETED	

~UNLESS OTHERWISE SPECIFIED~  
 1-ALL DIMENSIONS ARE FROM DATUM LINES.  
 2-FLATNESS OF PLATE TO BE WITHIN .003.  
 3-ALL SURFACES & HOLES TO BE FREE OF BURRS.

MS4012  
Ø

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
GELLMAN LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH		TITLE		
.160 THICK ALUMINUM 2024-T3		3404 YEL IRIDITE		
3404 YEL IRIDITE		PLATE GEAR, FRONT		
QTY./UNIT		MODEL USED ON		ASS'Y. NO.
SCALE		CODE		
DO NOT SCALE		A		
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		
DECIMALS		FRACTIONS		
.X ± .05		± 1/64		
.XX ± .01		ANGLES		
.XXX ± .005		± 0° 30'		
DRAWN		DATE	FINAL APPROVAL	
J. LESHINSKI		6/13/64	<i>[Signature]</i>	
CHECKED		DATE	DATE	
@		8-28-64	5/25/64	
ELECT. DES.		DATE	MS4012	
MECH. DES.		DATE	Ø	
		DATE	SHEET	
			REV. LTR.	

NOTES