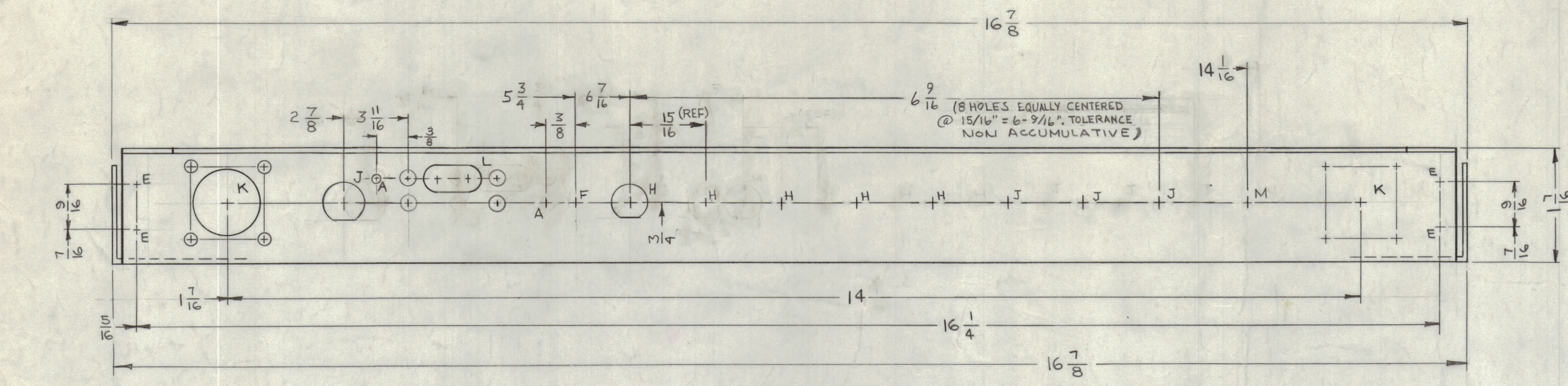
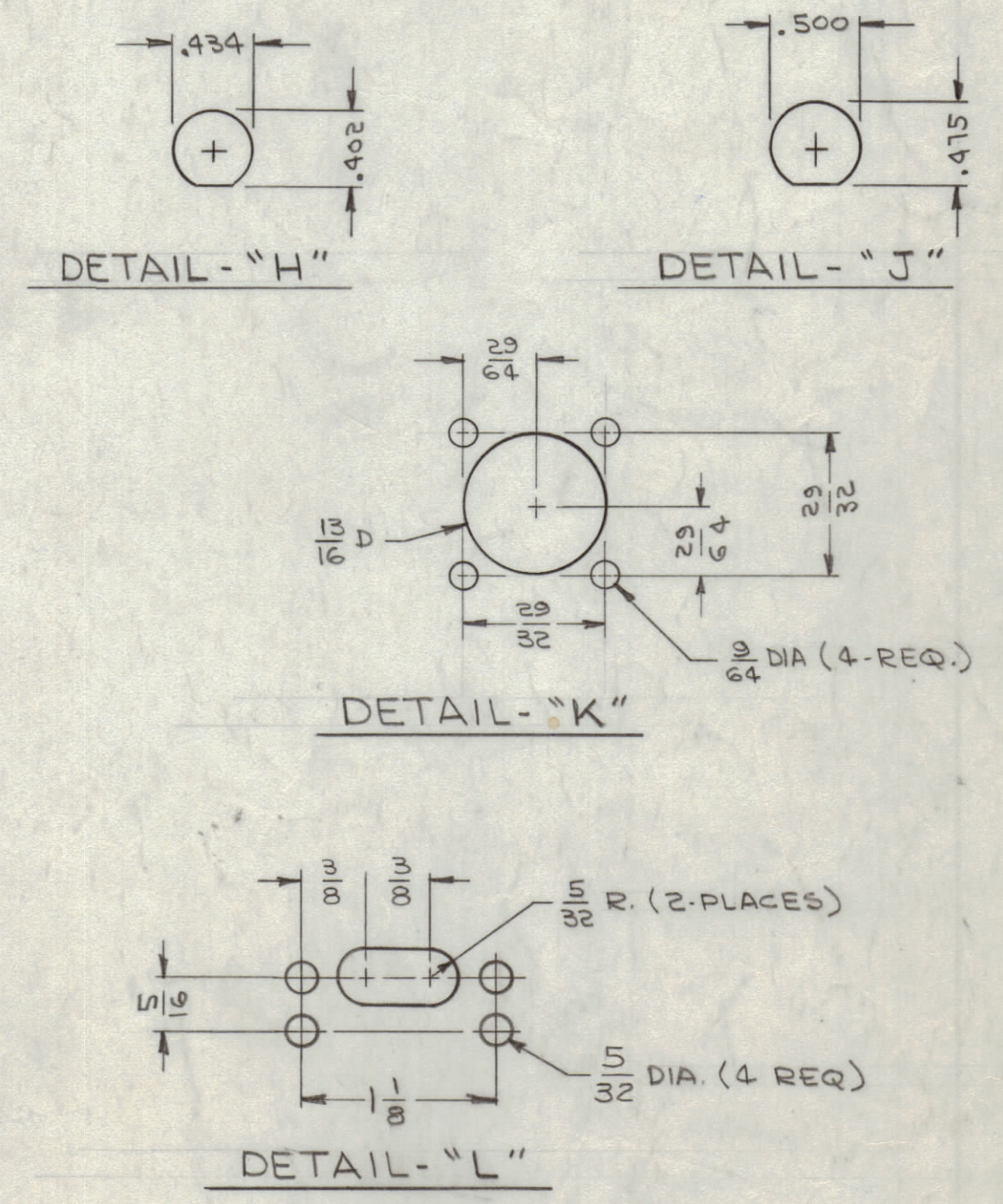
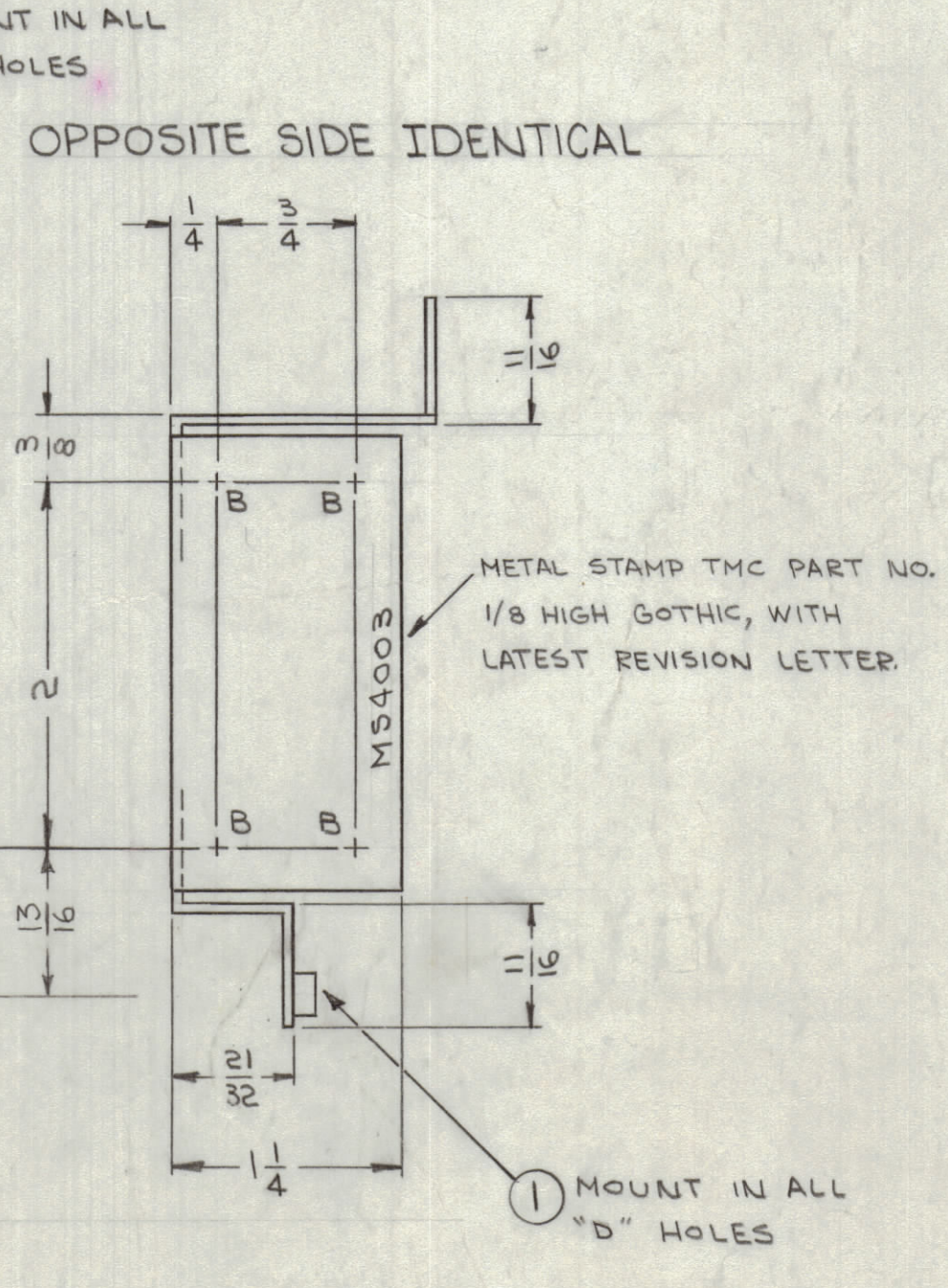
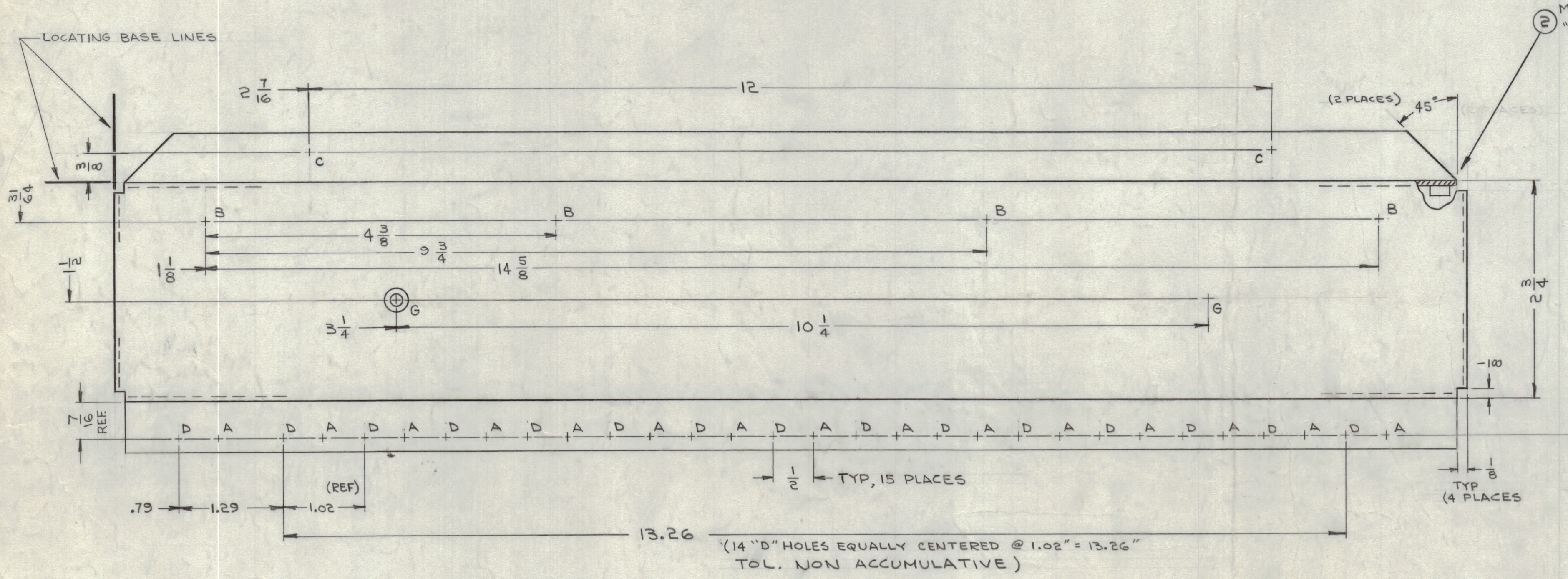


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
#	X	EXPERIMENTAL RELEASE	8.26.69	X			
+	X1	DIM 16 7/8 BADD. 3 1/4 WAS 3 1/2, 10 1/4 WAS 10 1/8	8.27.69	X	BB	PDE	
F10,9,9	X2	2 7/8 WAS 3, 4 1/16 WAS 4 5/16, 6 1/4 WAS 6 3/4	9/3/64	X2			
FB,6,FB		7 3/4 WAS 7 7/8, 14 1/16 WAS 14 5/16, 14 WAS 14 1/8					
CL,9,EB		REF ADDED TO 3/8" DIM 13 1/16, ADD, M HOLE WAS F HOLE	9/10/64	X7			
C2	X3	5/32 WAS 11/64	9.28.69				
		ORIGINAL RELEASE FOR PRODUCTION					
EF,6,FB	A	ON PICT. DIM. 3 1/16 WAS 4 1/16, 5 3/4 WAS 6 3/4, 6 3/16 WAS 5 5/16 & NOTE WAS 17 HOLES EQUALLY CENTERED @ 2 1/16" = 5 7/8" TOL. NON ACCUM., 7 3/8 DIM. DELES 1/16 DIM. REL., 1" HOLE & LOC. DIM. ADD, HOLE LEGEND, 1" HOLE REQ. WAS 1"	2.6.65	13408			
F10	B	1/4" HOLE ADDED	8.20.65	14665	DVV		



LEGEND		
HOLE	DESCRIPTION	REQ.
A	1/8 DIA.	17
B	5/32 DIA.	12
C	3/16 DIA.	2
D	.161-.164 DIA.	15
E	.191-.194 DIA.	4
F	.484 DIA.	1
G	.144 DIA. HOLE, C'SINK 82° TO .284 DIA.	2
H	SEE DETAIL	5
J	SEE DETAIL	4
K	SEE DETAIL	2
L	SEE DETAIL	1
M	11/16 DIA.	1



UNLESS OTHERWISE SPECIFIED:

- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
- ALL ANGULAR BENDS 90 DEGREES
- REMOVE ALL BURRS AND SHARP EDGES
- MOUNT INSERTS AFTER FINISHING

NOTES

QTY/UNIT	LF5B-1	A3835
SCALE	CODE	ASSY. NO.
1:1	A	

REF: LD 1604

QTY	UNIT	PART NUMBER	DESCRIPTION	SYMBOL
4	2	NT129-632-4	NUT, ROUND, SWAGE TYPE	E
15	1	NT129-440-4	NUT, ROUND, SWAGE TYPE	D

M. GELLMAN LIST OF MATERIAL

MATERIAL	.064 ALUMINUM 5052-H32	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH	S404 YELLOW IRIDITE	CHASSIS, ELECTRICAL, MAIN - REAR		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS	ELECT. DES.	DATE	REV. LTR.
.X ± .05	± 1/64			
.XX ± .01	ANGLES ± 0° 30'			
.XXX ± .005				

MS4003 B

MS4003 B

G F E D C B A

G F E D C B A