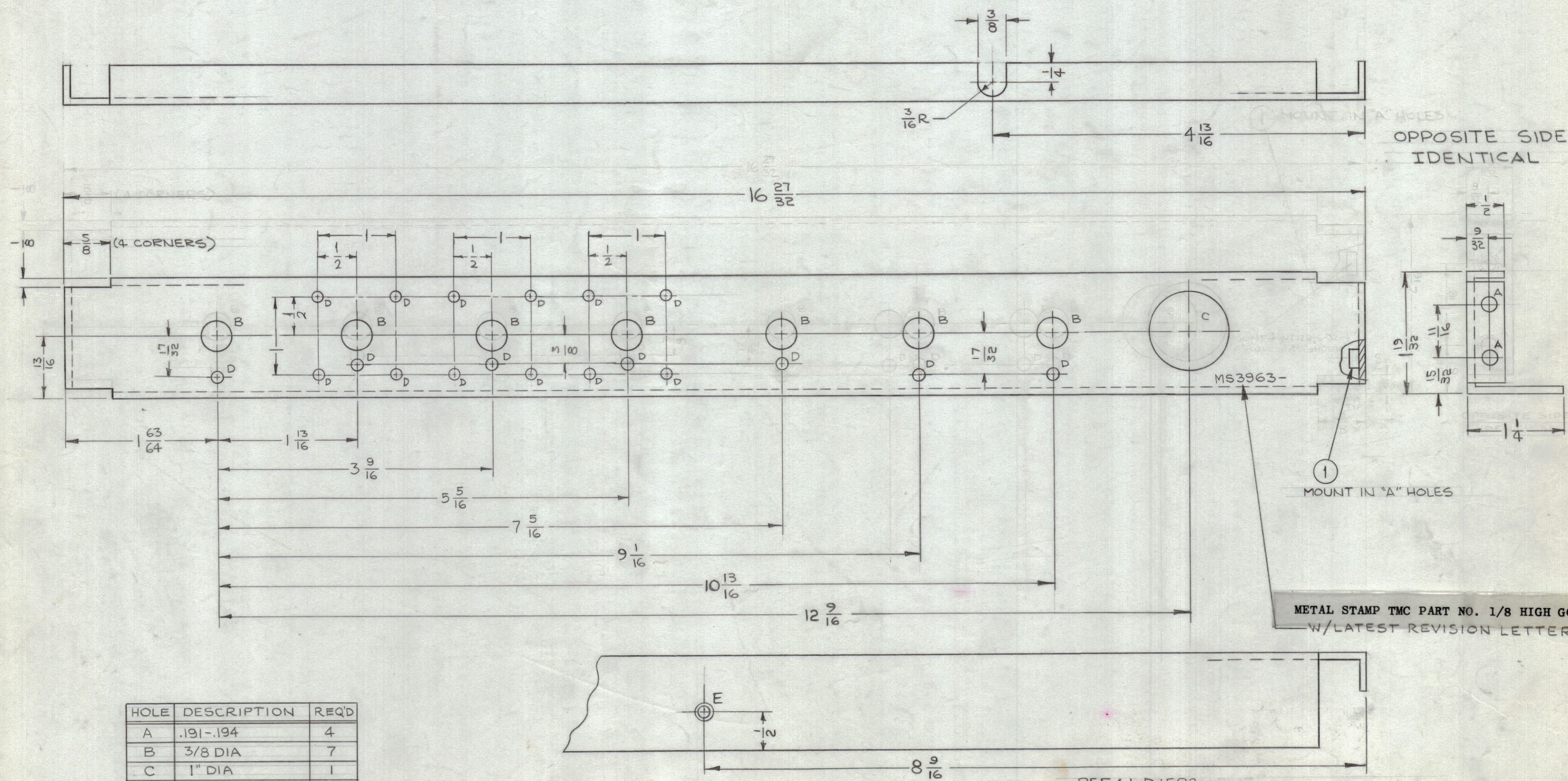


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	APPD
	X	EXPERIMENTAL RELEASE	6.13.64	1	WJB	
E1	X1	SIDE VIEW REDRAWN; WIDTH, 1 19/32 WAS 2 5/16	6-24-64	2	WJB	
	X2	12 "D HOLES ADDED, 7 3/16 "D HOLE RAISED TO 3/8	7-10-64	3	WJB	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	8.3.64		WJB	
-	A	TOP & BOTTOM VIEWS ADD., 1 "E" HOLE ADDED	9.8.64	12322	WJB	



HOLE	DESCRIPTION	REQ'D
A	.191-.194	4
B	3/8 DIA	7
C	1" DIA	1
D	5/32 DIA	19
E	.144 DIA, C'SK 82° TO .284 DIA. (6-32)	1

UNLESS OTHERWISE SPECIFIED:

- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
- ALL ANGULAR BENDS 90°.
- REMOVE ALL BURRS AND SHARP EDGES.
- MOUNT INSERTS AFTER FINISHING.

QTY./UNIT	MODEL USED ON	ASS'Y. NO.
1	VLRB-1	
SCALE	CODE	
1:1	A	

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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	1	NT129-6-32-4	NUT, SWAGE TYPE	A
GELLMAN LIST OF MATERIAL SK3136-MS-5				
MATERIAL			THE TECHNICAL MATERIEL CORP.	
.081 ALUMINUM 5052-H32			MAMARONECK, NEW YORK	
FINISH			TITLE	
S404 YELLOW IRIDITE			BRACKET, MOUNTING (MAIN CONTROL)	
DRAWN		DATE	FINAL APPROVAL	
WJB		6.13.64	RJC	
CHECKED		DATE	DATE	
@		8-3-64	MS3963	
ELECT. DES.		DATE	REV. LTR.	
MECH. DES.		DATE	A	
TOLERANCES		DATE	8-3-64	
DECIMALS .XX ± .01 .XXX ± .005		SHEET		
FRACTIONS ± 1/64 ANGLES ± 0° 30'				

NOTES