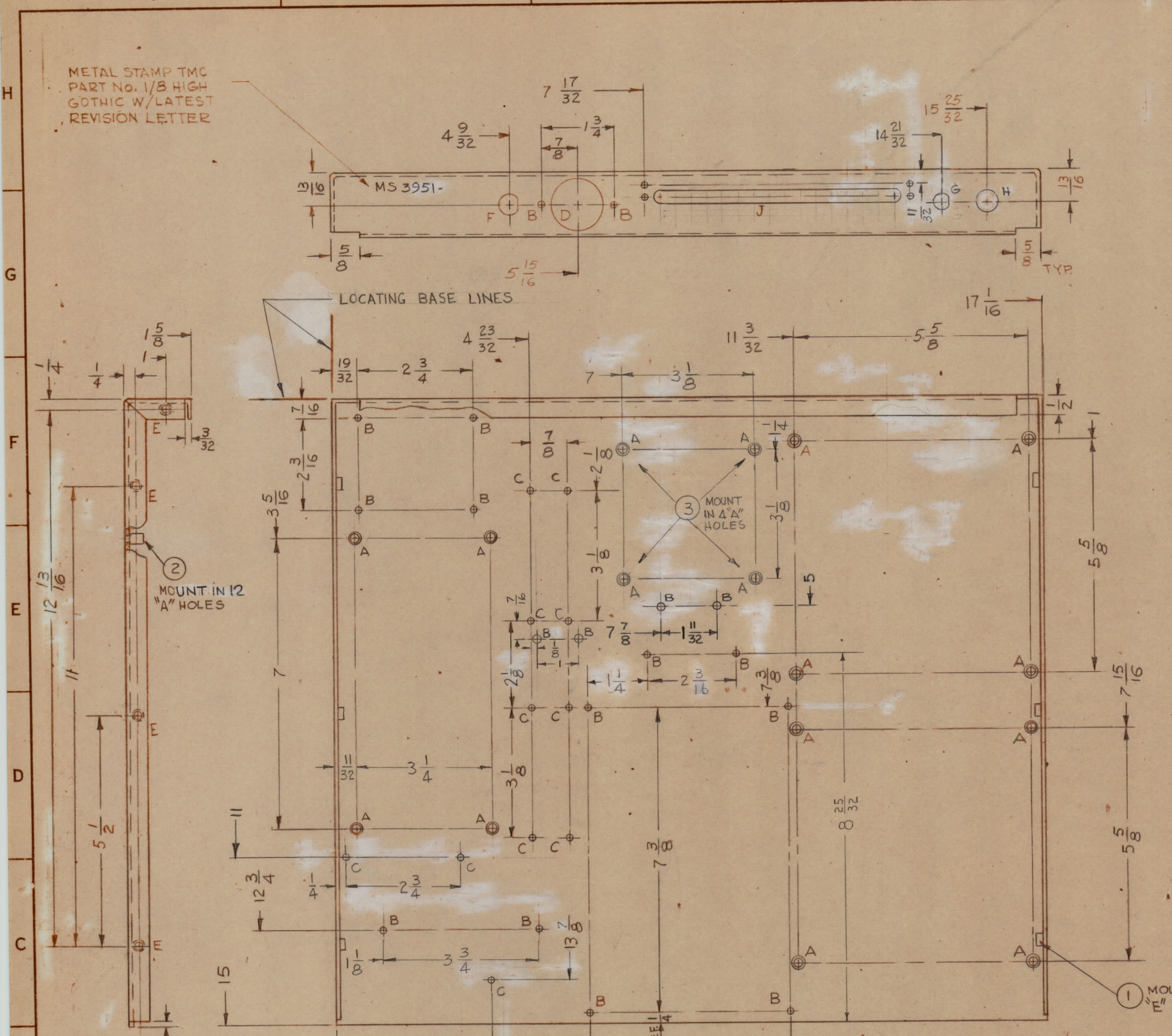


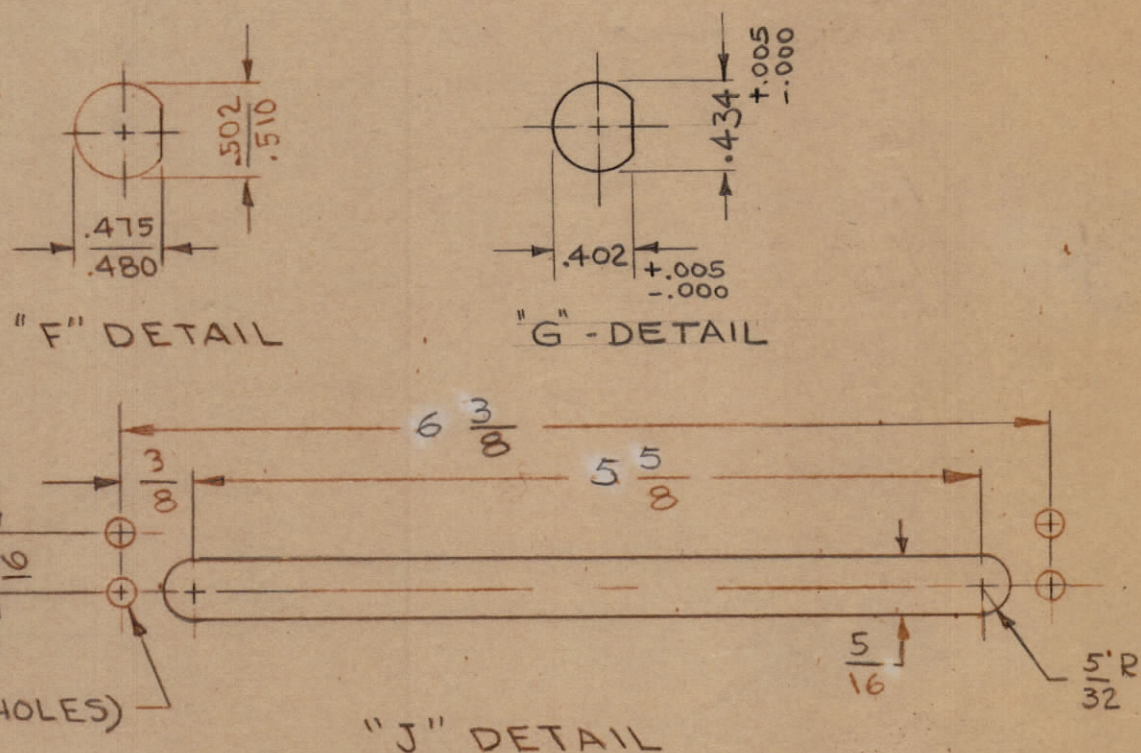
METAL STAMP TMC
PART NO. 1/8 HIGH
GOTHIC W/LATEST
REVISION LETTER



REVISION

ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO	DEFT	CHKD	APPD
	X	EXP. RELEASE	8-19-64		GD.L		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9-24-64	Ø	KC		
D7	A	LOC. DIM. II FOR "C" HOLES ADDED	10-5-64	12520	WB	@	TKA
E5 A3	B	2 "B"-HOLES ADDED, "G" WAS 3/8 DIA REF: LD1570 ADDED	11-4-64	12864	WB	@	WB
E5	C	2 "B" HOLES ADDED.	4-9-65	13857	WB	J.L.	
C,D, E5 B6	D	DELE. 6/8 & 7 15/32. ADDED 8 25/32 & 1 1/4 CHGD. FR 6 7/64, 4 27/32, 2 1/8 TO 6 3/16, 4 1/16 & 2 3/16 DIMS.	8-16-66	16767	RME	WB	TKA

HOLE LEGEND		
HOLE	DIAMETER	REQD
A	.189 DIA	16
B	5/32 DIA	18
C	9/64 DIA	12
D	1 1/4 DIA	1
E	.191 - .194 DIA	8
F	SEE DETAIL	2
G	SEE DETAIL	1
H	1/2 DIA	1
J	SEE DETAIL	1



- UNLESS OTHERWISE SPECIFIED:
- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 - ALL ANGULAR BENDS 90 DEGREES
 - REMOVE ALL BURRS AND SHARP EDGES
 - MOUNT INSERTS AFTER FINISHING

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	3	TE 108-29	STANDOFF, RIVET TYPE	A
12	2	TE 108-11	STANDOFF, RIVET TYPE	A
8	1	HT 129-632-4	NUT, ROUND SWAGE TYPE	E

AALTONEN		LIST OF MATERIAL	
MATERIAL	.064 THK. ALUMINUM 5052-H32	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH	S404 YEL IRIDITE	TITLE CHASSIS, MAIN	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	G. DELUCIA
DECIMALS X ± .05 XX ± .01 XXX ± .005		CHECKED	WB
FRACTIONS ± 1/64 ANGLES ± 0° 30'		DATE	9-23-64
TOLERANCES		ELECT. DES.	KC
SCALE 1:2		MECH. DES.	KC
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		DATE	9/23/64
NOTES		DATE	

MS 3951
D