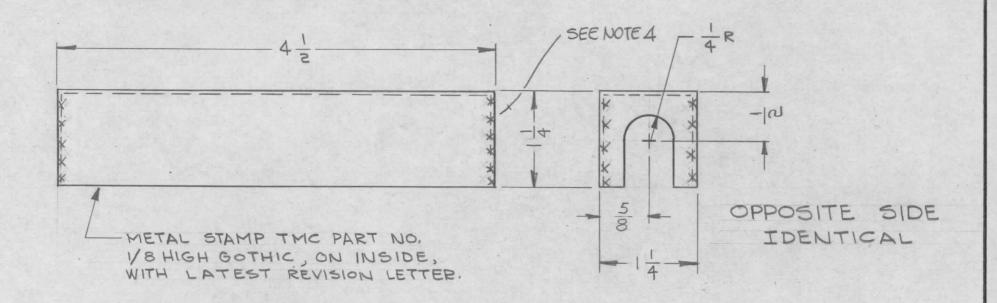
	REQ. PER UNIT		USED ON	VICO A A A	
-		MODEL	ASS'Y. NO.	DATE	M539441 A
	1	VLRB-1/FX20B	A3750	10.28-64	TO SO THE



UNLESS OTHERWISE SPECIFIED:

- 1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
- 2. ALL ANGULAR BENDS 90 DEGREES
- 3. REMOVE ALL BURRS AND SHARP EDGES
- 4. SOLDER SEAM EDGES AS INDICATED BY (X) 4 PLACES.

4	"X"ADD. TO PICT; 14 WAS 1 (2PL); 5/8		18 110	1	OCK		REQ. IT	ЕМ	PART NO.	GELLMAN	DESCRIPTIO	N .	SYMBOL
A	WAS 1/2; NOTE # 4 ADD; MAT'L THK. WAS 3/64; /FX208 ADD, TO MODEL.	2:25.65	13538	O.L.	JUP	9.		.0	40	THE TECHNICAL MATERIEL CORP.			
Ø	ORIGINAL RELEASE FOR		8	21.	L.		STOCK SIZE			MAMARONECK, NEW YORK			
X			X	G. Sem			COPPER		MAIN ENCLOSURE				
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	MATERIAL						
	INLESS OTHERWISE SPECIFIED MENSIONS ARE IN INCHES AND INCLUDE	SCALE	1	:1	. 1			4		I Sever	@11-4-64	200	
CHE	MICALLY APPLIED OR PLATED FINISHES				TYPE 8	TEMPE	R HEAT TREAT. SPEC	DRAWN	CHECKED	FINAL APPROV	AL		
DECIMAL .X ±.05 .XX ±.0	TOLERANCES ± 1/64	CODE							4-		M Jaffrey	MS3944	IA
.xxx ±.	± 0° 30′	The second seconds					FINISH & SPEC, NO.		ELEC. DES. APP. MECH. DES. APP.			""	