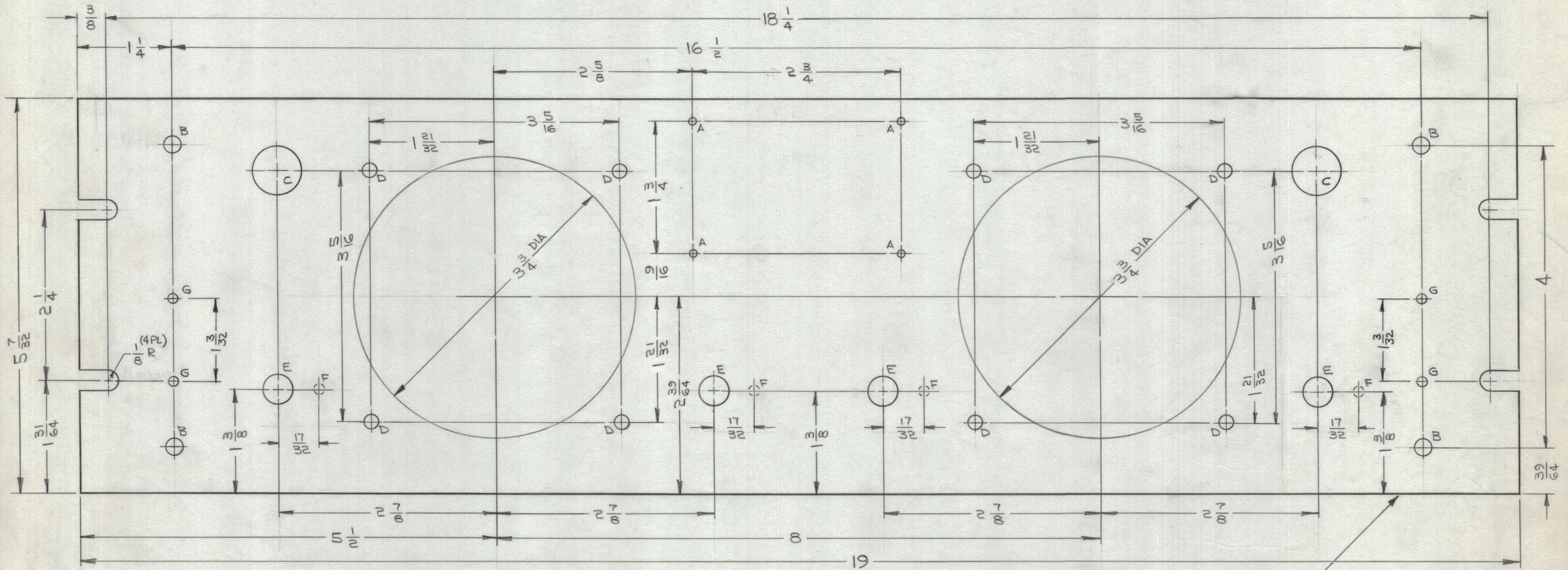


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X	EXPER. RELEASE	7-23-64	X			
	Q	ORIGINAL RELEASE FOR PRODUCTION	7-23-64	Q			
E,F,17	A	4 "G"-HOLES ADDED	9.15.64	12303	NB	@	



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC ON REAR OF PANEL, WITH LATEST REVISION LETTER.

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LEGEND		
HOLE	DESCRIPTION	REQ.
A	.078 DIA.	4
B	.201 DIA.	4
C	5/8 DIA.	2
D	.177 DIA.	8
E	.390 DIA.	4
F	1/8 DIA x 1/8 DEEP FROM REAR OF PANEL	4
G	1/8 DIA	4

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER) FRONT AND
- S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

MACHINING:

- MILL ALL EDGES.
- HOLE MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

NOTES

1	BSP-6	
QTY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE A	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REF: LD1568 (4)

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
STURMER LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP.		
3/16 THK, ALUMINUM		MAMARONECK, NEW YORK		
2024-T3		TITLE		
SEE NOTES		PANEL, FRONT		
FINISH		DRAWN		
		DATE 7-23-64		
		CHECKED		
		DATE 7-23-64		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		ELECT. DES.		
		DATE 7-23-64		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		MECH. DES.		
FRACTIONS ± 1/64 ANGLES ± 0° 30'		DATE 7-23-64		
TOLERANCES		SHEET		
		REV. LTR.		

MS3942 A