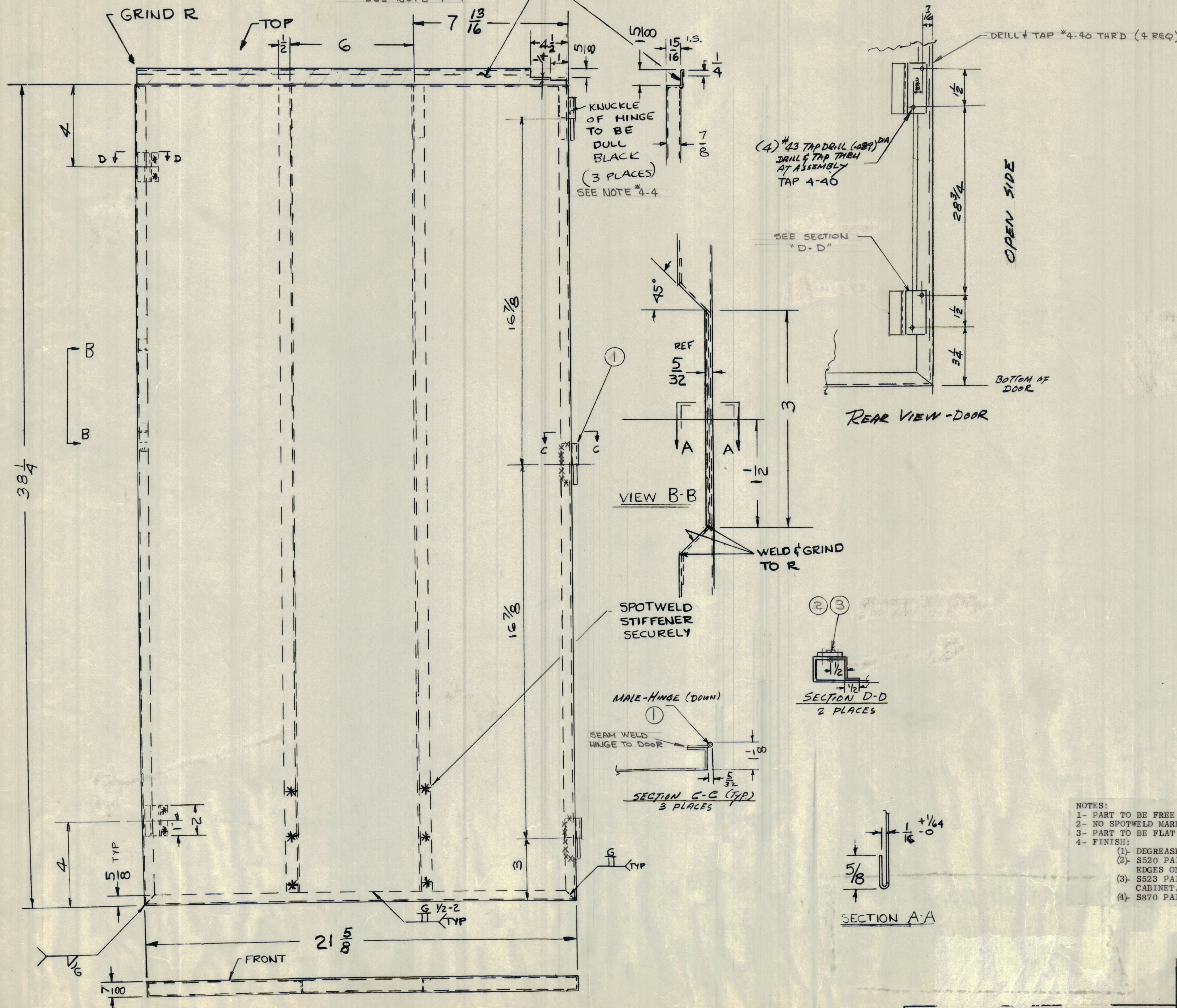


ZONE		SYN	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
4		X	EXPER. RELEASE	10/5/64	X	John		
8			ORIGINAL RELEASE FOR PRODUCTION	11/25/64		BZ		

THIS AREA TO BE PAINTED BLACK  
SEE NOTE #4-4



- NOTES:
- 1- PART TO BE FREE OF ALL BURRS AND SHARP EDGES.
  - 2- NO SPOTWELD MARKS TO BE VISIBLE ON THE OUTSIDE.
  - 3- PART TO BE FLAT AND SQUARE WITHIN 1/32.
  - 4- FINISH:
    - (1) DEGREASE AND CLEAN.
    - (2) S520 PAINT BLUE-GRAY TEXTURED, FRONT AND EDGES ONLY.
    - (3) S523 PAINT BLUE-GRAY SMOOTH, INSIDE CABINET.
    - (4) S870 PAINT BLACK FLAT.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	3	SCBP0440BNG	SCREW, MACHINE	
2	2	M33886	PLATE, MAGNET	
3	1	H117-1	LEAF, BUTT HINGE	

MATERIAL		LIST OF MATERIAL	
#18 GA. GALVANEAL STL.		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH SEE NOTE #4		TITLE LOWER FRONT DOOR ASSY.	
SCALE	CODE	MODEL USED ON	ASSY. NO.
1	A	RAK 102-1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DECIMALS ± .005	FRACTIONS ± 1/64	ANGLES ± 5° 30'
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.	DATE 11/25/64	DATE 11/25/64	DATE 11/25/64
	MECH. DES. JH	DATE 11/25/64	DATE 11/25/64
		SHEET	REV. LTR.

NOTES

MS 3885