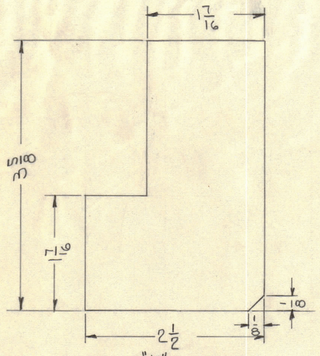
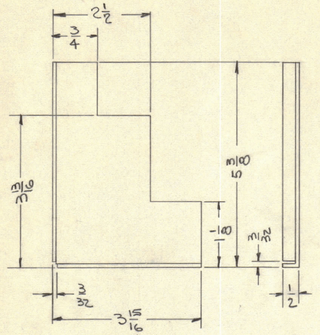
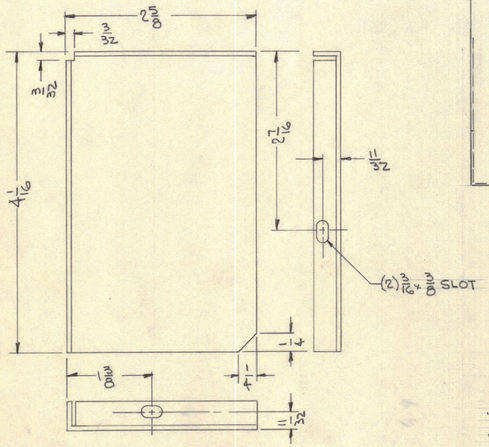
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
—	X	EXPER. RELEASE	9-23-64	X			
E5	X1	ON FRONT VIEW DIM 3-3/4 WAS 3-1/2	9-24-64	X1			
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9-24-64	Ø			



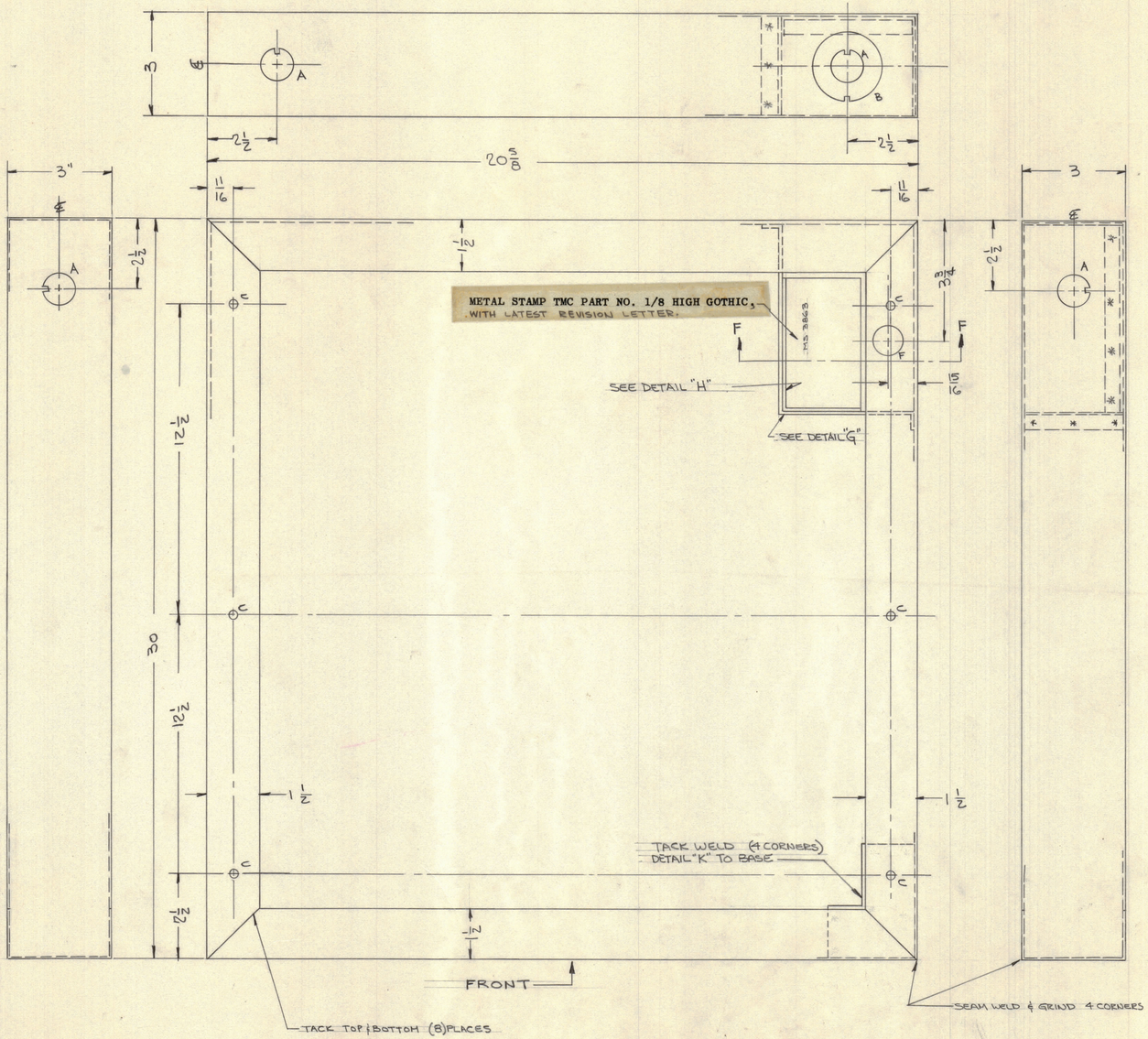
DETAIL "K"
NOTE: 3/16 STEEL (WELD & DRILL)
(SEE CORNER DETAIL)

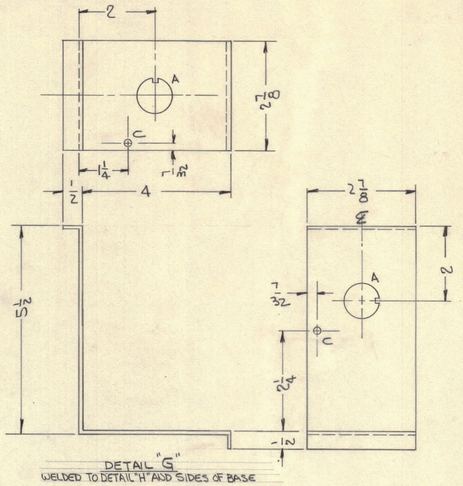


DETAIL "H"
TO BE WELDED TO BOTTOM LIP
BEFORE DRILLING HOLES "D"
& MTG ST'L PAD DETAIL 'K'

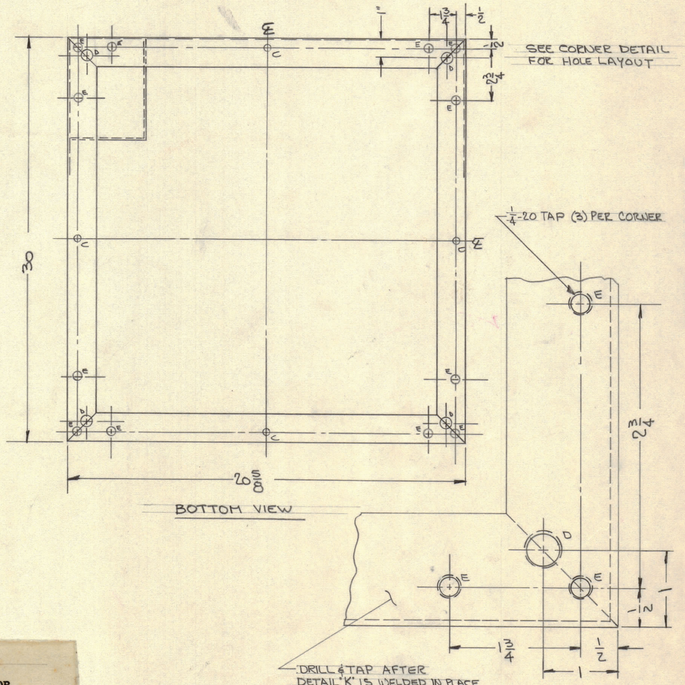


DETAIL "J"
COVER FOR DETAIL "G"
FASTEN WITH (2) THC-NT-108-2 (SPEED NUT)





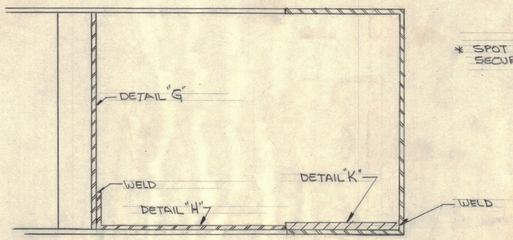
DETAIL "G"
WELDED TO DETAIL "H" AND SIDES OF BASE



MS 3863 Ø

KNOCK OUTS
"A" - 7/8 6 REQ.
"B" - 2 3/16 1 REQ.

HOLE LEGEND
"C" 13/64 (.203) DIA. 12 REQ
"D" DRILL & TAP 3/8-16 4 REQ
"E" DRILL & TAP 1/4-20 12 REQ
"F" 7/8 (.875) DIA 1 REQ



SECTION "FF"

NOTE
* SPOT WELD ALL PARTS SECURELY.

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

NOTES

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
STURMER			LIST OF MATERIAL	

1	COPAY		
Q'TY/UNIT	MODEL USED ON	ASS'Y. NO.	
SCALE: DONE	CODE: A		

MATERIAL: 16 GA STEEL
FINISH:

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: BASE, ELECTRICAL EQUIPTMENT

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES
DECIMALS: X ± .05, XX ± .01, XXX ± .005
FRACTIONS ± 1/64
ANGLES ± 0° 30'
TOLERANCES

DRAWN: J. SCHIFFER	DATE	FINAL APPROVAL	DATE
CHECKED	DATE 9-24-64		
ELECT. DES.	DATE	MS 3863	Ø
MECH. DES.	DATE 9-24-64	SHEET	REV. LTR.

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