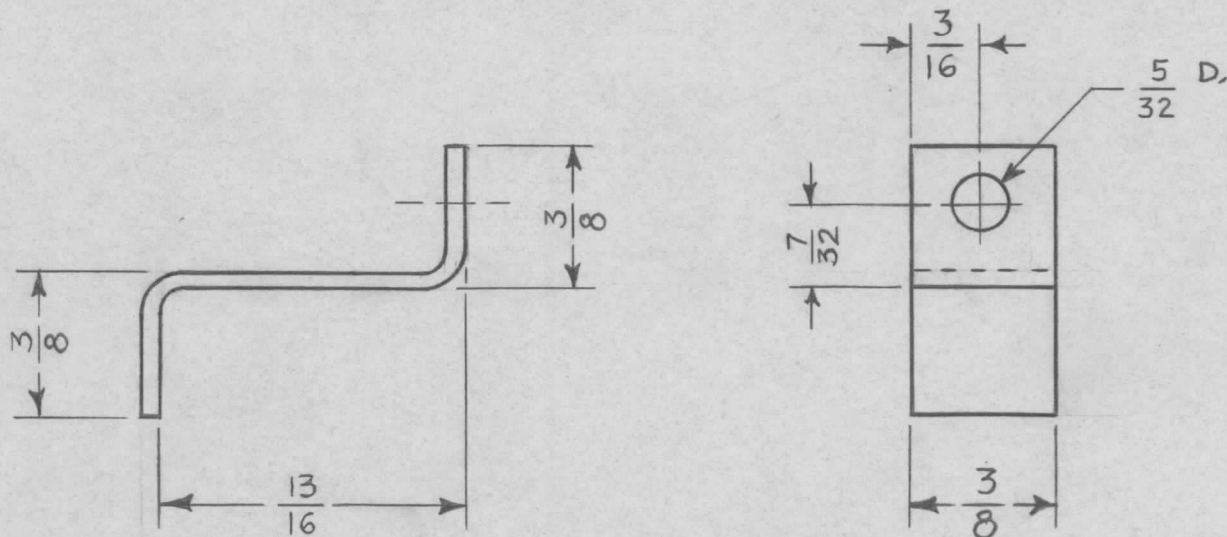


REQ. PER UNIT	USED ON			MS 3705 \emptyset
	MODEL	ASS'Y. NO.	DATE	
1	CSS-2		2-14-64	



UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.

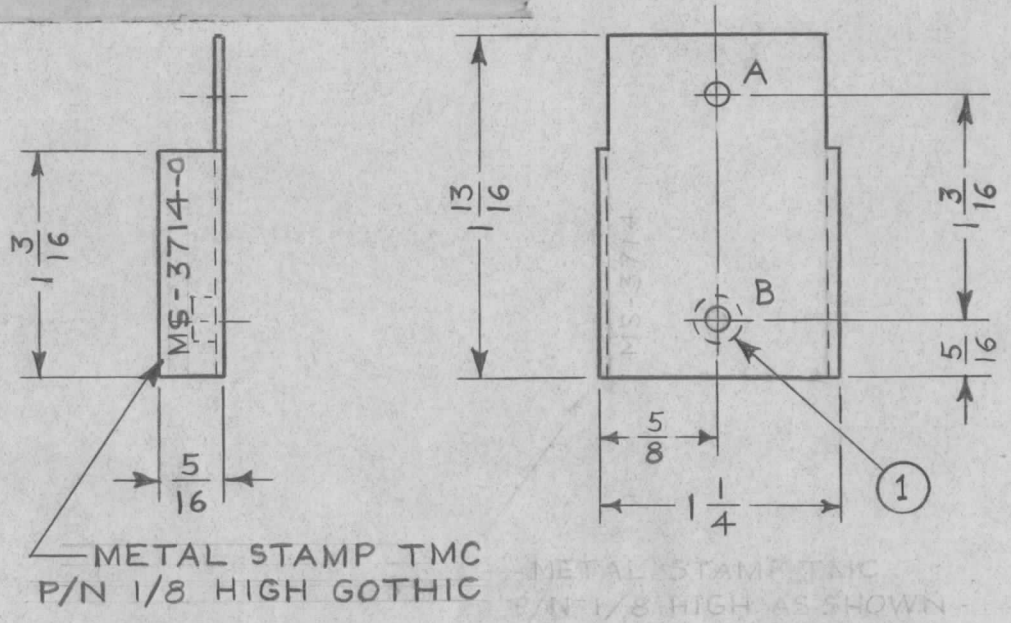
REQ.	ITEM	PART NO.	GELLMAN		DESCRIPTION	SYMBOL
\emptyset	ORIGINAL RELEASE FOR PRODUCTION	6/29/64	\emptyset	A.M.		
X	EXPERIMENTAL RELEASE	6.5.64	X	A.M.		
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE	2:1			
DECIMALS .X \pm .05 .XX \pm .01 .XXX \pm .005		FRACTIONS \pm 1/64 ANGLES \pm 0° 30'	CODE	A		
TOLERANCES						
5052-H32		— # —		N. Peters		@
TYPE & TEMPER		HEAT TREAT. SPEC.		DRAWN		CHECKED
S404 YELLOW IRIDITE 14-2 AL COAT		FINISH & SPEC. NO.		ELEC. DES. APP.		MECH. DES. APP.
				FINAL APPROVAL		MS 3705 \emptyset

REQ. PER UNIT	USED ON		MS-3714 0
	MODEL	DATE	
1	LPP-4	2-25-64	

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

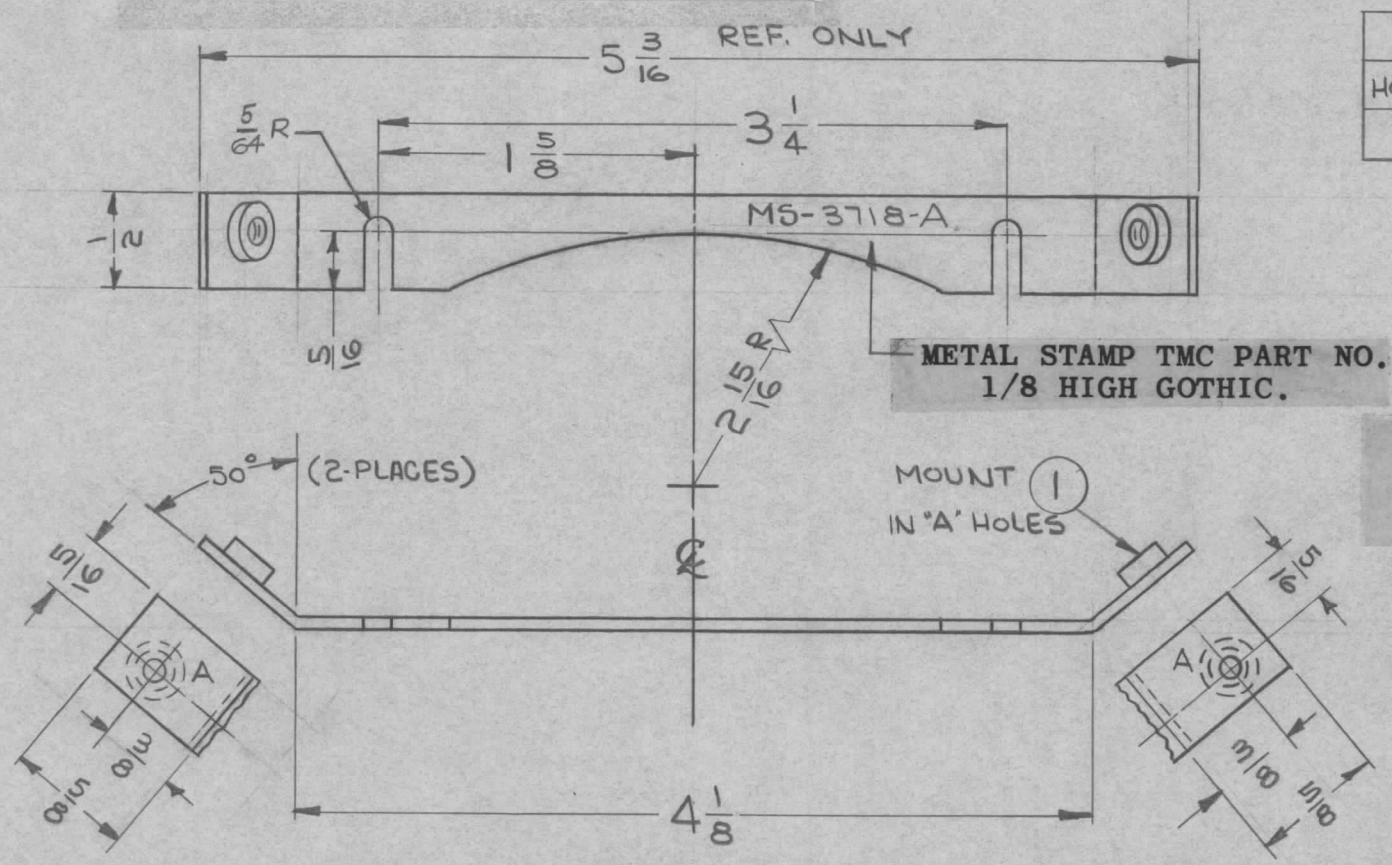
LEGEND		
HOLE	DESCRIPTION	REQ'D
A	11/64 DIA	1
B	.250-.253 DIA	1



						1	1	NT-129-1032-4	NUT, ROUND, SWAGE TYPE	B
						REQ. ITEM		PART NO.	I. JOHNSON DESCRIPTION	SYMBOL
								.062	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
								5052-H32 ALUMINUM	BRACKET, SUPPORT, CABLE	
								MATERIAL		
								—H—		
								TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN
								YELLOW IRIDITE S404		CHECKED
								FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.
										MS-3714 0

0 ORIGINAL RELEASE FOR PRODUCTION	3/9/64	2				
X EXPER. RELEASE	3/4/64	1				
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE 1:1				
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A			

REQ. PER UNIT	USED ON			MS-3718	A
	MODEL	ASS'Y. NO.	DATE		
2	GPR-92		2-28-62		

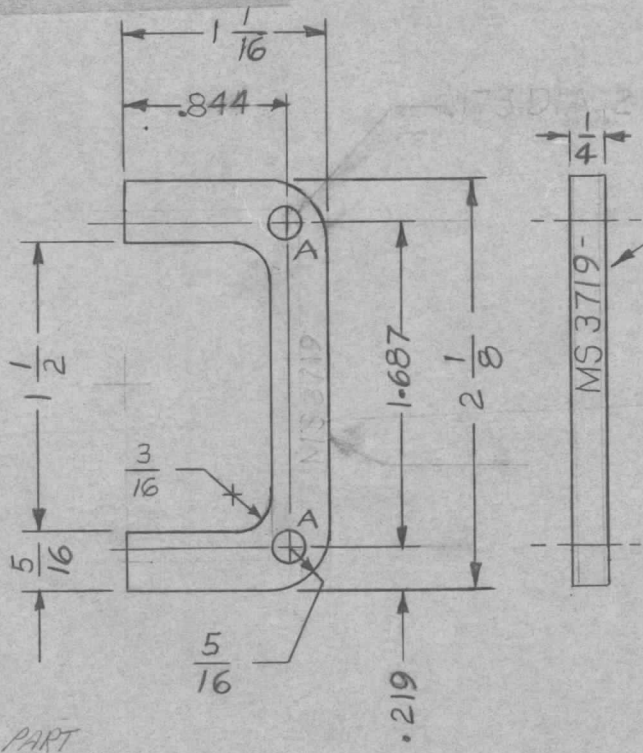


LEGEND		
HOLE	DESCRIPTION	REQ
A	.191-.194 DIA.	2

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 2. REMOVE ALL BURRS AND SHARP EDGES.
 3. MOUNT INSERTS AFTER FINISHING.

2	1	NT-129-632-4	NUT, ROUND, SWAGE TYPE		A
REQ. ITEM	PART NO.		GELMAN	DESCRIPTION	SYMBOL
A	5/64 R ADDED		.062 THK		
Ø	ORIGINAL RELEASE FOR PRODUCTION		ALUMINUM		
X	EXPER. RELEASE		BRACKET, MOUNTING - DIAL		
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE	MATERIAL		
		1:1	5052-H32		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE	TOLERANCES	
		A			
			S404 - YEL. IRIDITE		
			FINISH & SPEC. NO.		
			ELEC. DES. APP.		
			MECH. DES. APP.		
			DRAWN		
			CHECKED		
			FINAL APPROVAL		
			MS-3718		A

REQ. PER UNIT	USED ON			MS3719	A
	MODEL	ASS'Y. NO.	DATE		
1	HFS-1	3	3-11-64		



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC. W/LATEST REV. LETTER

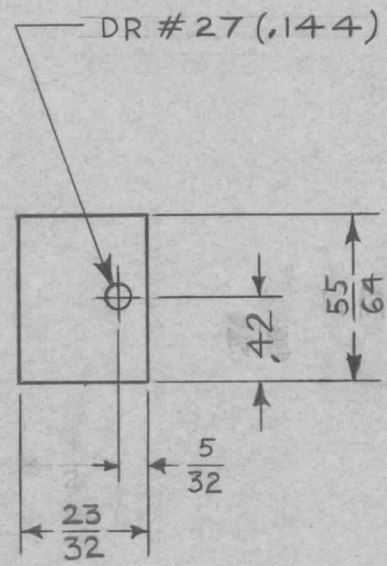
HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	.173 DIA.	2

NOTE: CASTING FROM WHICH THIS PART IS MADE MUST BE FREE OF POROSITY, SANDHOLES, AND ALL SURFACES SMOOTH.

A	STOCK SIZE WAS 1/4 TEMPER WAS 5052-H32, NOTE 1/4 DIA. HOLE	7/8/65	14422	EX. V.	906	
Ø	ORIGINAL RELEASE FOR PRODUCTION	2-17-65	Ø	2L		
X2	1/4 WAS 7/32	5/11/64		T.R.		
X1	1/32 WAS 3/16	4-15-64	-	A.M.		BB
X	EXPERIMENTAL RELEASE	3-11-64	-	A.M.		
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE FINISHES		SCALE	1:1			
TOLERANCES		FRACTIONS ± 1/64	CODE	A		
		ANGLES ± 0° 30'				

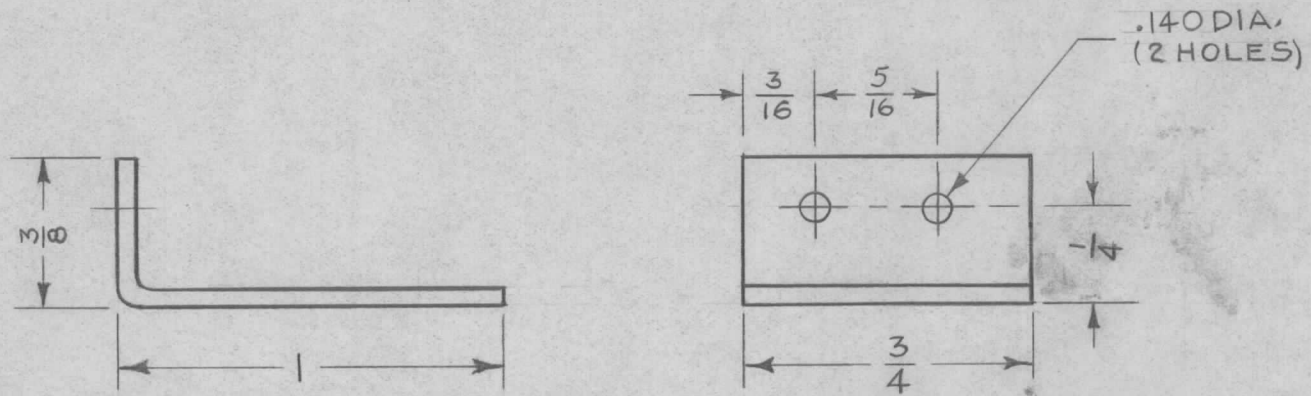
REQ. ITEM	PART NO.	EATON	DESCRIPTION	E-3071	SYMBOL
MACHINED CASTING		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
STOCK SIZE		SPACER LEDEX			
ALUMINUM					
MATERIAL					
ALLOY	43F	HEAT TREAT. SPEC.	H	DRAWN	A. MARINO @ 3-11-64
TYPE & TEMPER		S404 YEL. IRIDITE	FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.
		MS3719			

REQ. PER UNIT 1	USED ON		MS-3722 Ø
	MODEL RAK-42	ASS'Y. NO.	



SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	I. JOHNSON DESCRIPTION	SYMBOL	
Ø	ORIGINAL RELEASE FOR PRODUCTION	6/10/65	AA	JC				.064	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	RETAINER, GROMMET	
X	EXPERIMENTAL RELEASE	3/16/64		NP				ALUMINUM			
								MATERIAL			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES							SCALE	5052-H32	<i>n. Peters</i>	<i>JCP</i>	<i>M. Ryan 6/14/65</i>
							1:1		DRAWN	CHECKED	FINAL APPROVAL
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE				5404 IRIDITE, 14-2 AL-COAT	FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	MS-3722 Ø

REQ. PER UNIT 1	USED ON		MS-3730
	MODEL MSA-1	ASS'Y. NO.	

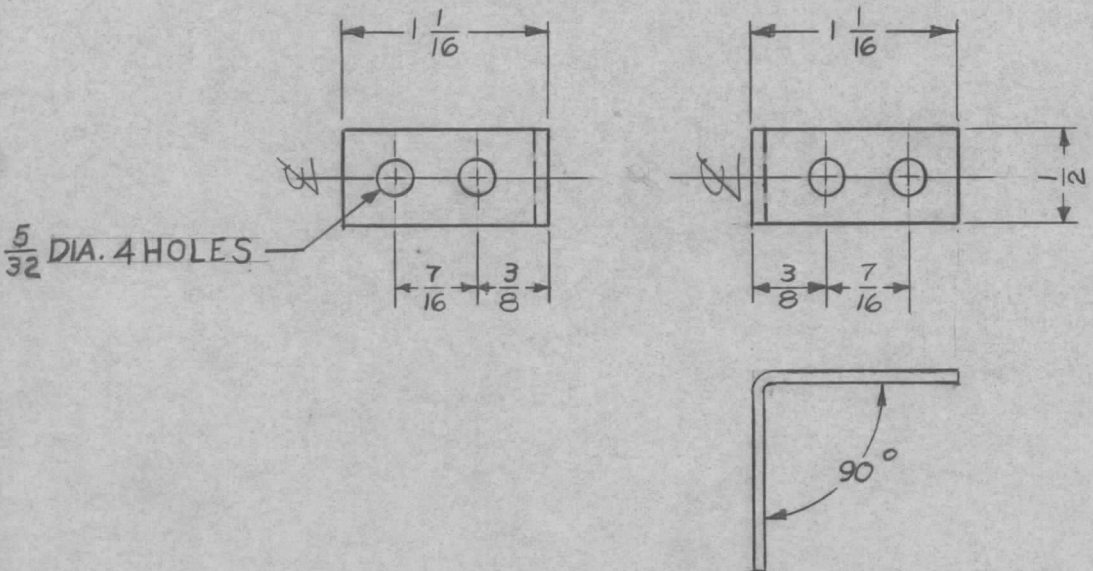


REQ.	ITEM	PART NO.	T. AALTONEN DESCRIPTION				SYMBOL
		.080	THE TECHNICAL MATERIEL CORP.				
		STOCK SIZE	MAMARONECK. NEW YORK				
		ALUMINUM	BRACKET, MOUNTING				
		MATERIAL					
		5052 H32	3.23.64	4/27/64	WB.	RJC	
		TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL	
		S404-YELL. IRIDITE					
		FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	MS-3730		

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	SCALE 1:1	DATE 4/27/64	CH. NO.	DRAFTS	CHECKER	ENG. APP.
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REQ. PER UNIT	USED ON			MS-3735	⊙
	MODEL	ASS'Y. NO.	DATE		
X	CON		4-1-64		



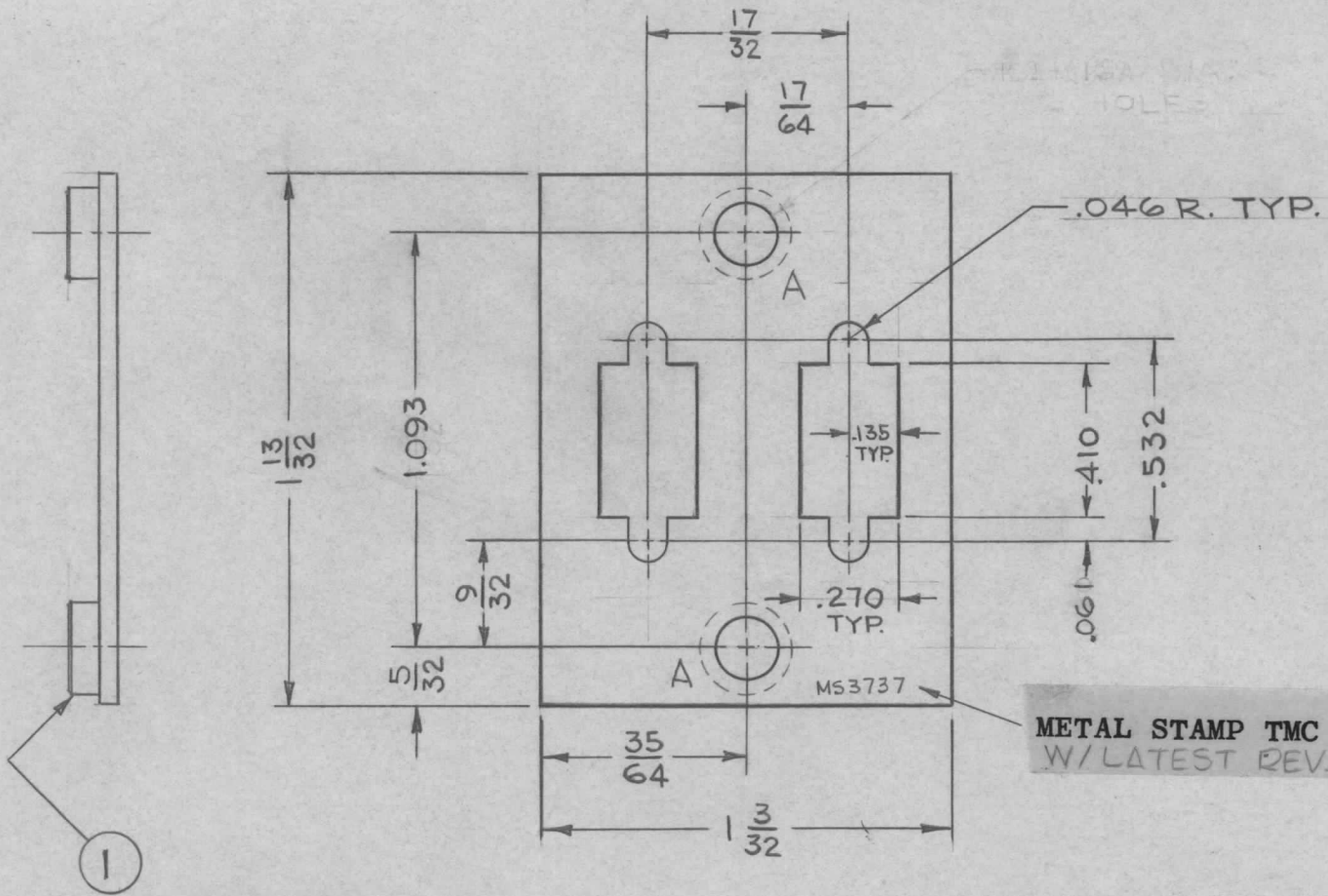
- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 2. ALL ANGULAR BENDS 90°.
 3. REMOVE ALL BURRS AND SHARP EDGES.

FINISHES: S-371-DEGREASING OF PLAIN STEEL PARTS.
 S-114-ZINC CHROMATE PRIMER.
 S-220-RCAF GRAY SEMI-GLOSS ENAMEL.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	16 GA.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
O	ORIGINAL RELEASE	4.28.64	WB
X	EXPERIMENTAL RELEASE	4-1-64	X A.M. @
	LOW CARBON STEEL	BRACKET, ANGLE	
		DESK TOP	
SYM	DESCRIPTION	DATE	CH. NO. DRAFTS CHECKER ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE	
		1:1	
HOT ROLLED		A. MARINO @	4-23-64
TYPE & TEMPER HEAT TREAT. SPEC.		DRAWN	CHECKED FINAL APPROVAL
SEE CHART		4-28-64	MS-3735 ⊙
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.

DECIMALS	FRACTIONS	CODE
.X ± .05	± 1/64	A
.XX ± .01	ANGLES	
.XXX ± .005	± 0° 30'	

REQ. PER UNIT	USED ON		MS3737 \emptyset
	MODEL	ASS'Y. NO.	
	ARCA-1		4-28-64



HOLES REQ
A-.161-.164 DIA. 2

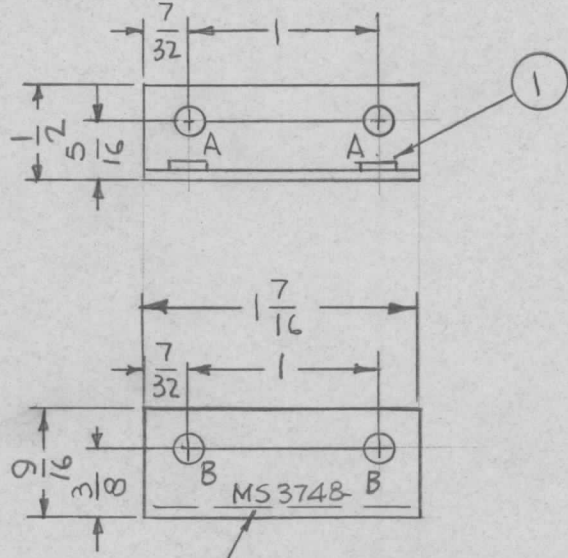
MOUNT AFTER FINISHING

2	1	NT-129-440-3	NUT, ROUND, SWAGE TYPE	
REQ. ITEM	PART NO.	EATON	DESCRIPTION	SYMBOL
		.051 THK	STOCK SIZE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
		ALUMINUM	MATERIAL	PLATE, MOUNTING
		5052H32	TYPE & TEMPER	TAR
		S404 YEL. IRIDITE	HEAT TREAT. SPEC.	QCIS
			FINISH & SPEC. NO.	FINAL APPROVAL
			ELEC. DES. APP.	MECH. DES. APP.
				MS3737 \emptyset

SYMBOL	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
\emptyset	ORIGINAL RELEASE FOR PRODUCTION	2/23/65		JL	wmf	
XI	.161-.164 DIA. WAS .159 DIA. ADDED ITEM 1	5/7/64		T.R.		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE	2 : 1			
DECIMALS .X \pm .05 .XX \pm .01 .XXX \pm .005	TOLERANCES	FRACTIONS \pm 1/64 ANGLES \pm 0° 30'	CODE	A		

REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
2	AX-633	A5550	9-21-66
2	AX-646	A5553	9-21-66
2	AX-647	A5556	9-21-66

MS3748



HOLES:
 A ~ 9/64 DIA. (2 REQ.)
 B ~ .161-.164 DIA. (2 REQ.)

MARK TMC P/N
 1/8 HIGH GOTHIC
 B W/LATEST REV.
 LETTER.

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL			
							2	1	NT129-440-3	NUT, PLAIN, SPLINE	B		
									.051 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
									STOCK SIZE				
									ALUMINUM	BRACKET, MTG. SHIELD			
									MATERIAL				
									5052-H32				
									TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
									S404 YEL. IRIDITE				
									FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.		
												MS3748	

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES AND INCLUDE
 CHEMICALLY APPLIED OR PLATED FINISHES

SCALE 1:1

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005

FRACTIONS ± 1/64 ANGLES ± 0° 30'

TOLERANCES

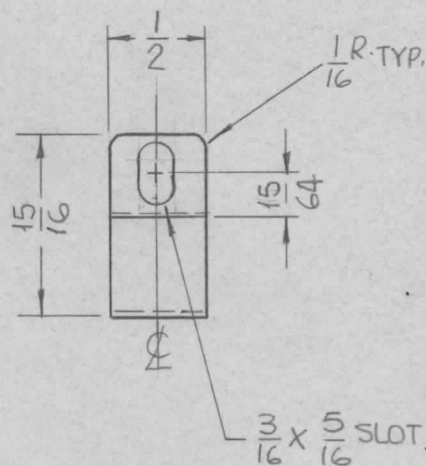
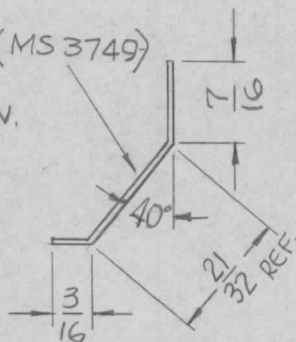
CODE A

ORIGINAL RELEASE FOR PRODUCTION 12/30/66

EXP. RELEASE 9-21-66

REQ. PER UNIT	USED ON			MS3749	A
	MODEL	ASS'Y. NO.	DATE		
4	TLAA-2.5K	A5498	10-5-66		

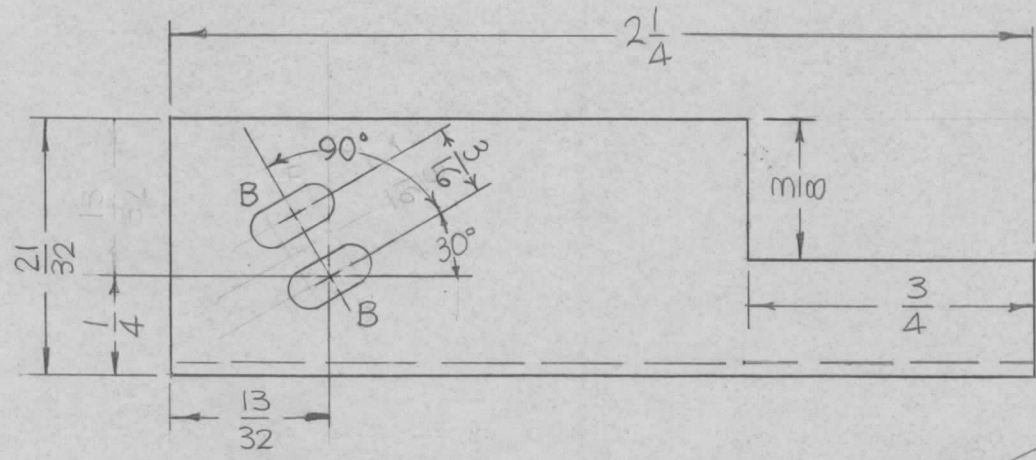
MARK TMC P/N (MS3749)
 3/8" HIGH GOTHIC
 W/LATEST REV.
 LETTER.



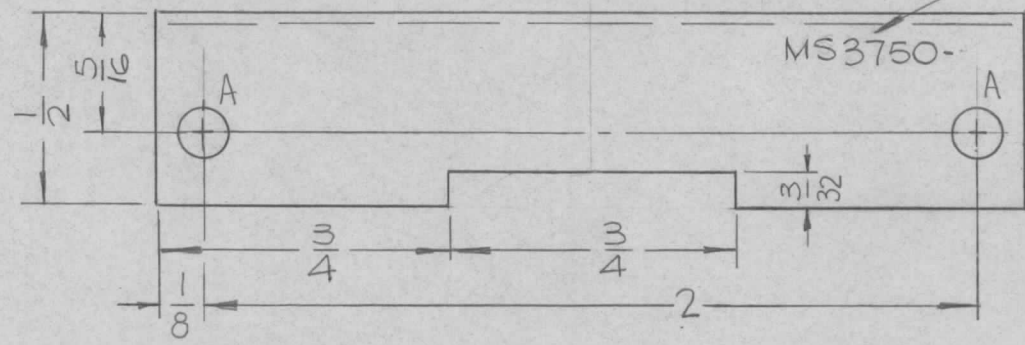
NOTE:
 BREAK ALL SHARP EDGES.

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	F. BUDETTI DESCRIPTION	SYMBOL	
A	ADDED NOTE: 600°F FOR 3 HRS	5-31-67	18256	L.A.K		FB			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK SPRING, CONTACT	A	
Ø	ORIGINAL RELEASE FOR PRODUCTION	1/18/66	Ø	CV			.020 THICK	STOCK SIZE			
X	EXP. RELEASE	10-5-66	X				BERRILIUM COPPER	MATERIAL			
							SPRING TEMPER	600°F FOR 3 HRS			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES							SCALE	1:1			
DECIMALS		FRACTIONS		CODE			FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	
.X ± .05 .XX ± .01 .XXX ± .005		TOLERANCES ± 1/64 ANGLES ± 0° 30'		A			S245 SILVER PLATE S423 SILVER KOTE				
									MS3749	A	

REQ. PER UNIT	USED ON			MS3750	Ø
	MODEL	ASS'Y. NO.	DATE		
1	TLAA-25K	BMA128	10-5-66		



HOLES:
 A - 1/8 DIA. (2 REQ.)
 B - 3/32 X 7/32 SLOT (2 REQ.)



MARK TMC P/N
 1/8" HIGH GOTHIC
 W/LATEST REV.
 LETTER.

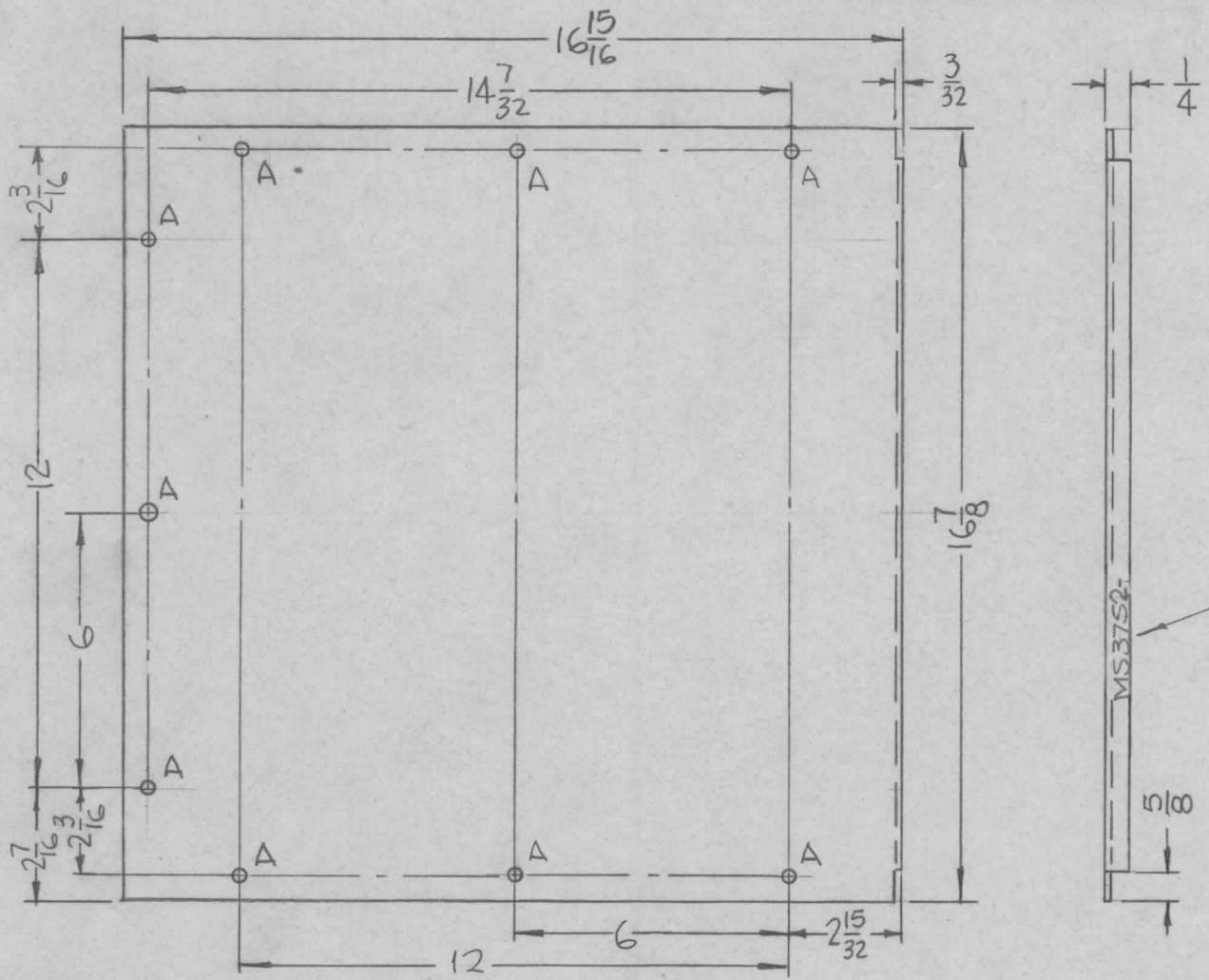
UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	F. BUDETTI DESCRIPTION	SYMBOL	
Ø	ORIGINAL RELEASE FOR PRODUCTION	11/18/66	Ø	CV			.041 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK BRACKET, MTG. SWITCH		
X	EXP. RELEASE	10-5-66	X				STOCK SIZE				
							ALUMINUM				
							MATERIAL				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	SCALE	2:1					5052-H32			
	DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE	A				TOLERANCES			
							TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
							5404 YEL. IRIDITE				
							FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	MS3750	Ø

REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	TFP-25K		9-24-66

MS3752 \emptyset



HOLES:
A-11/64 DIA. (9 REQ.)

MARK TMC P/N
1/8 HIGH GOTHIC
W/LATEST REV.
LETTER.

MS3752

10/00

						REQ. ITEM	PART NO.	F. BUDETTI	DESCRIPTION	SYMBOL	
							.051 THICK		THE TECHNICAL MATERIEL CORP.		
							STOCK SIZE		MAMARONECK.		
\emptyset	ORIGINAL RELEASE FOR PRODUCTION	9/24/69					ALUMINUM		NEW YORK		
X	EXP. RELEASE	10-10-66	X						COVER, TOP, FILTER		
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	MATERIAL				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE		1:4			5052-H32				
DECIMALS .X \pm .05 .XX \pm .01 .XXX \pm .005		FRACTIONS \pm 1/64 ANGLES \pm 0° 30'		CODE	S401-451 S401- S401-		TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
TOLERANCES		A					S404 YEL. IRIDITE				
						FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	MS3752	\emptyset	

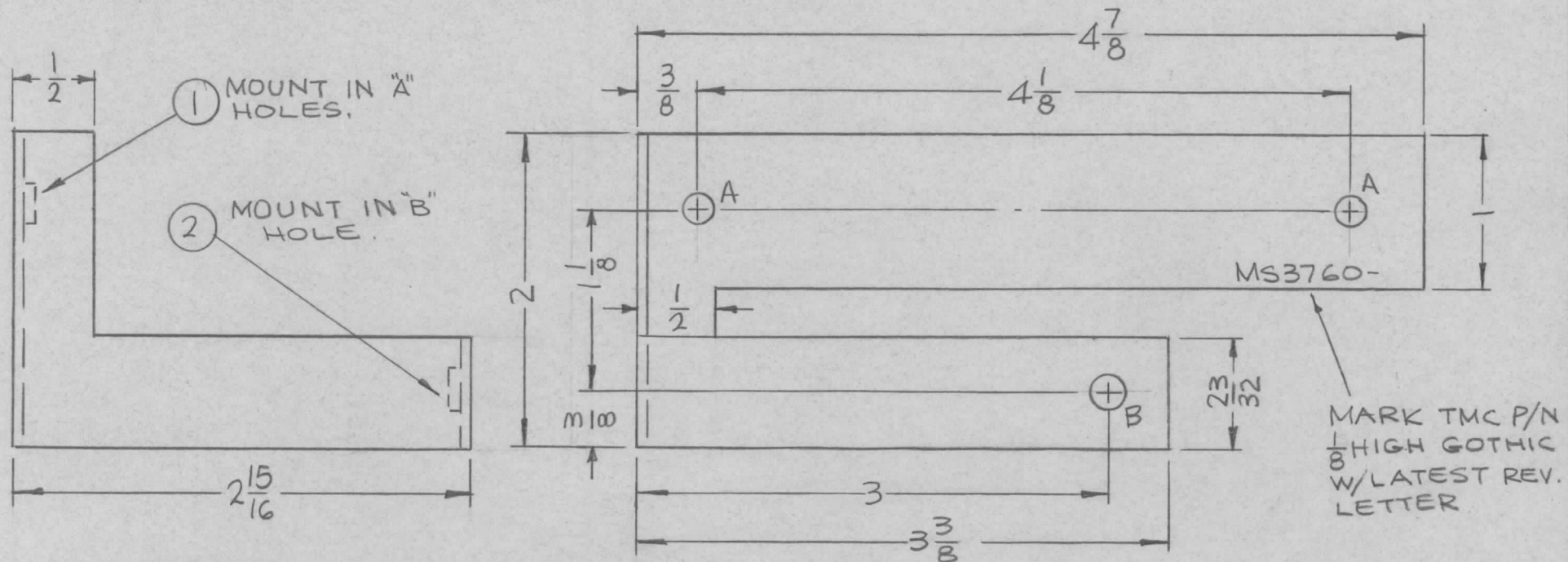
HOLES:

A - .191-.194 DIA. (2REQ.)

B - .221-.224 DIA. (1REQ.)

REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	KIT-246		11-11-66

MS3760 Ø



- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES
 4. MOUNT INSERTS AFTER FINISHING

1	2	NT129-832-4	NUT, PLAIN, SPLINE	B
2	1	NT129-632-4	NUT, PLAIN, SPLINE	A

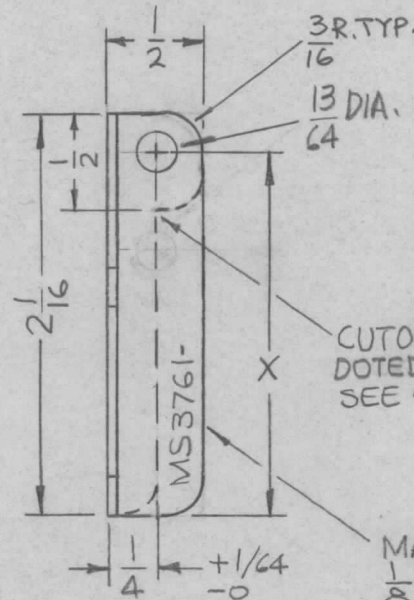
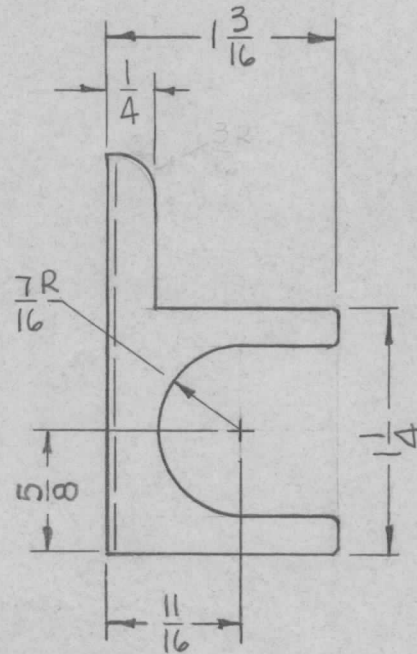
REQ. ITEM	PART NO.	F. BUDETTI	DESCRIPTION	SYMBOL
.081		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
ALUMINUM		BRACKET, MTG. SHIELD		
5052-H32		MPH	QC/S	QJB
S404 YEL. IRIDITE		MS3760	Ø	

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Ø	ORIGINAL RELEASE FOR PRODUCTION	11-18-66	Ø	RME		
X	EXP. RELEASE	11-14-66	X	MPH	QC/S	QJB

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE	1:1
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A

TMC P/N	X	VIEW	CUTOUT
MS3761-1	1-3/8	AS SHOWN	NO
MS3761-2	1-7/8	OPP HAND	YES

REQ. PER UNIT	USED ON			MS3761	Ø
	MODEL	ASS'Y. NO.	DATE		
1EA	TLAA-25K	A5497	11-1-66		



NOTE:
ROUND ALL CORNERS.

CUTOUT
DOTTED LINE
SEE CHART.

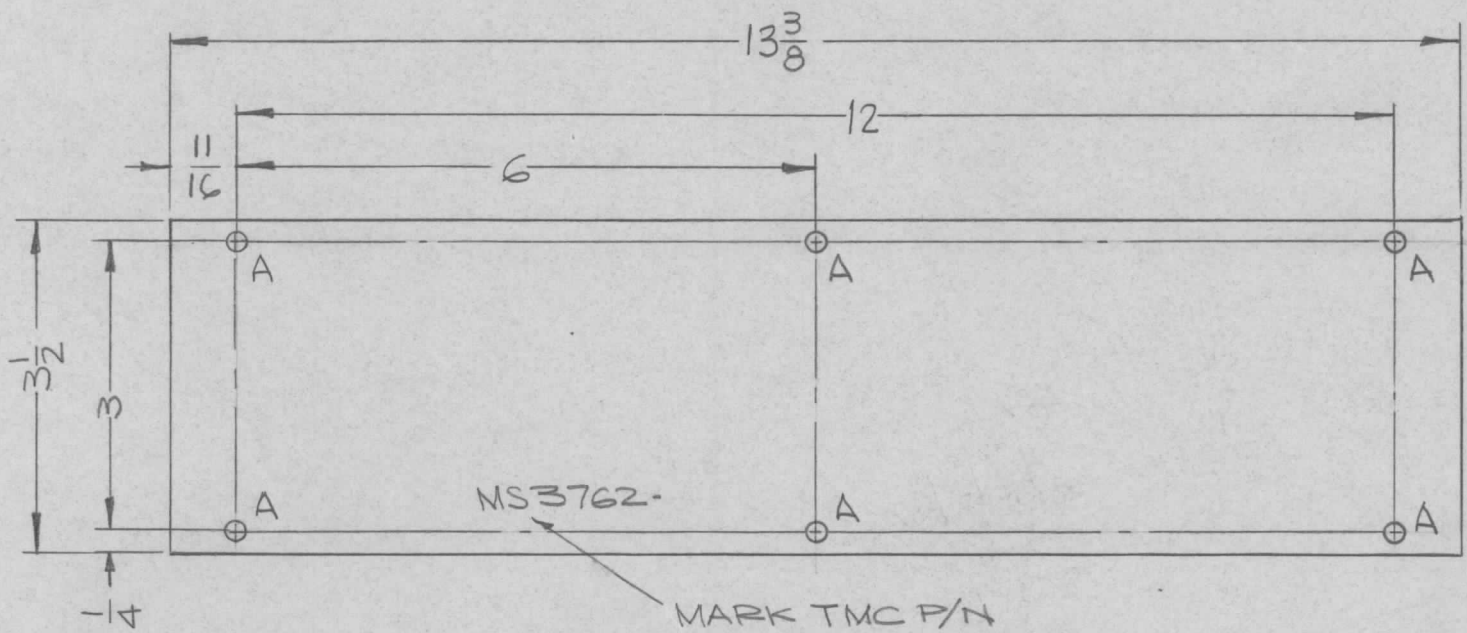
MARK TMC P/N
1/8 HIGH GOTHIC
W/LATEST REV.
LETTER.

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES

REQ.	ITEM	PART NO.	F. BUDETTI DESCRIPTION			SYMBOL
Ø	ORIGINAL RELEASE FOR PRODUCTION	11/16/66	Ø	RME		
X	EXP. RELEASE	11-1-66	X			
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE	1:1			
DECIMALS	TOLERANCES	FRACTIONS	CODE			
.X ± .05 .XX ± .01 .XXX ± .005		± 1/64 ANGLES ± 0° 30'	A			
		5052-H32			MS3761	Ø
		TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
		S245 SILVER PL. S423 SILVER KOTE		AA	11-1-66	
		FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.		

REQ. PER UNIT	USED ON			MS3762	⊗
	MODEL	ASS'Y. NO.	DATE		
2	RAK110-2	BMA156	11-14-66		
2	RAK111-2	BMA158	11-14-66		



HOLES:
A - 11/64 DIA. (6REQ)

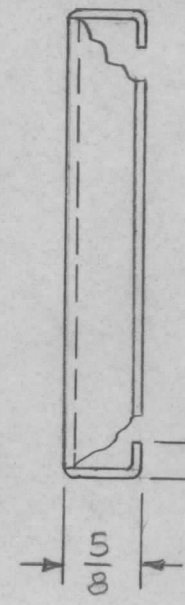
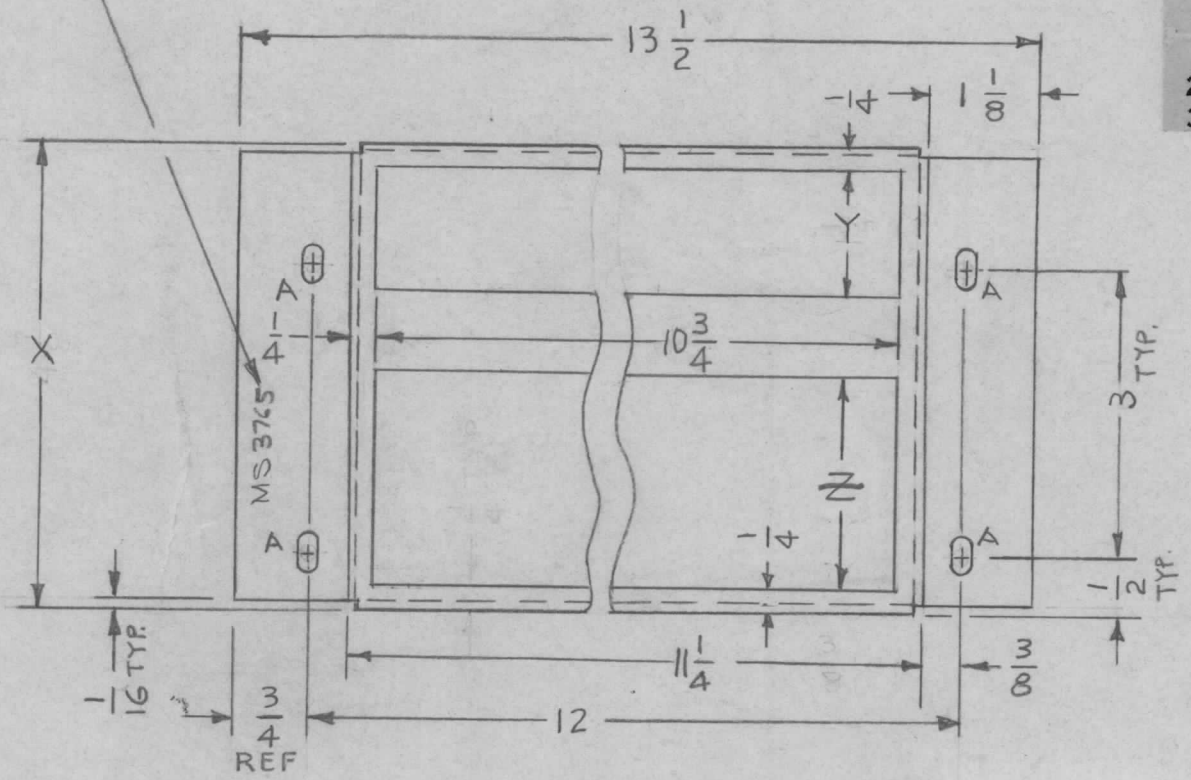
MARK TMC P/N
1/8 HIGH GOTHIC
8W/LATEST REV.
LETTER.

							REQ. ITEM	PART NO.	F. BUDETTI DESCRIPTION	SYMBOL
⊗	ORIGINAL RELEASE FOR PRODUCTION	12.1.66		WFO			.063 THICK STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
X	EXP. RELEASE	11-14-66					ALUMINUM		COVER, ADAPTER AIR CHAMBER	
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	MATERIAL			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE		1:2			5052-H32			
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A				5520 TEX. VINYL PAINT			
							FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	MS3762 ⊗

REQ. PER UNIT	USED ON			MS 3765-	A
	MODEL	ASSY. NO.	DATE		
1	RAK-110	BMA 156	9-6-66		
1	RAK-111	BMA 158	9-6-66		

MARK TMC P/N 1/8 HIGH GOTHIC W/LATEST REV LETTER

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES



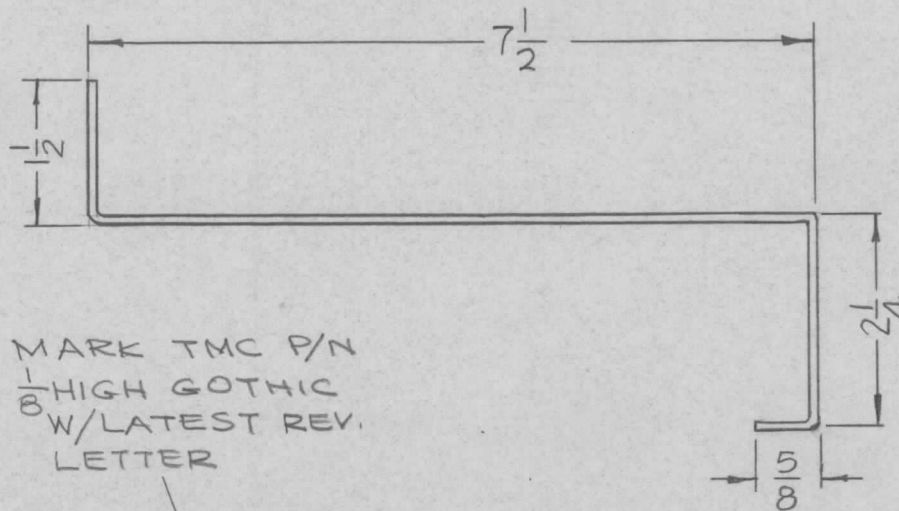
SLOTS
A - 3/16 x 3/8 (4)

TMC P/N	X	Y	Z
MS 3765-1	4 7/8	1 1/4	-
MS 3765-2	4	2 1/4	-
MS 3765-3	4 7/8	1 1/4	2 1/4

A	MS 3765-3 & Z, V4 DIM ADDED	9-20-67	18518	H.G.	FB	
Ø	ORIGINAL RELEASE FOR PRODUCTION	12-28-66	WAD			
X ₁	MS 3765-2 ADDED 5/8 WAS 3/4	11-17-66	X ₁	JBC		
X	EXP. RELEASE	9-6-66	X	JBC		
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE 1:1				
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A			

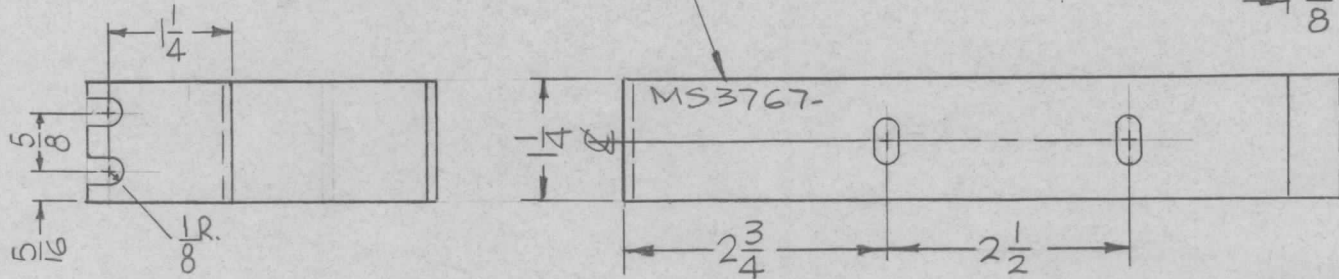
REQ. ITEM	PART NO.	F. BUDETTI	DESCRIPTION	SYMBOL
	.062 THK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE		ADAPTER, AIR CHAMBER	
	ALUMINUM			
	MATERIAL			
	5052-H32	JBC 9-6-66	QC	FB
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
	5520 TEX VINYL			MS 3765- A
FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.		

REQ. PER UNIT	USED ON			MS3767	Q
	MODEL	ASS'Y. NO.	DATE		
1	RAK-111-2	BMA158	11-17-66		



SLOTS:
7/32 X 7/16 (2REQ)

MARK TMC P/N
1/8" HIGH GOTHIC
W/LATEST REV.
LETTER

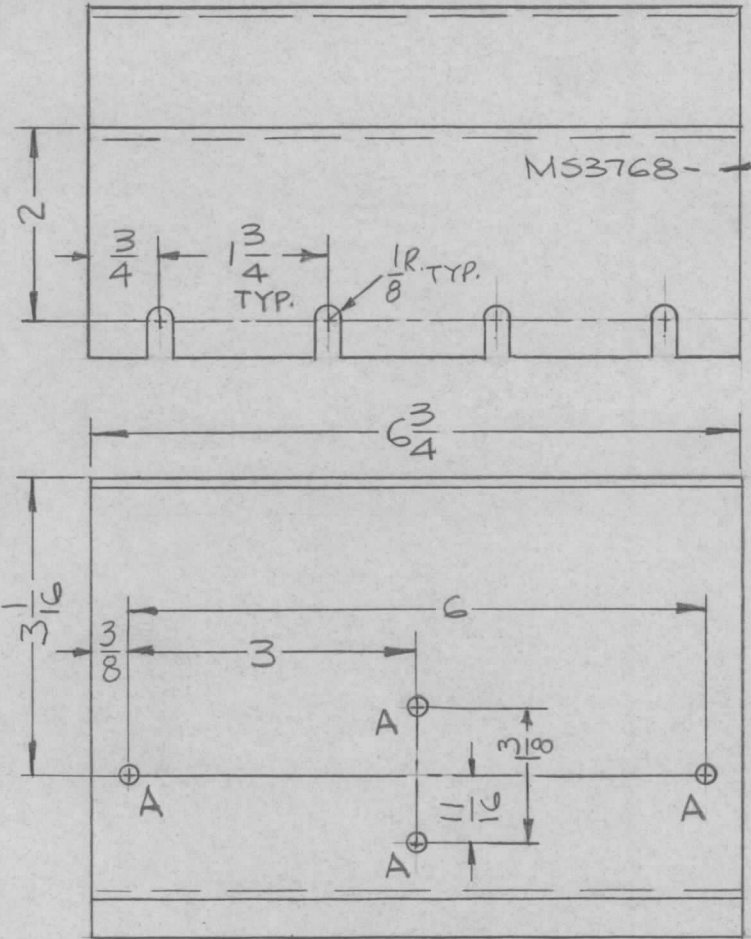


UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES

						REQ. ITEM	PART NO.	F. BUDETTI	DESCRIPTION	SYMBOL	
							1/8 THICK		THE TECHNICAL MATERIEL CORP.		
							STOCK SIZE		MAMARONECK, NEW YORK		
Q	ORIGINAL RELEASE FOR PRODUCTION	12.1.66	#	WFO			ALUMINUM		BRACKET, MTG TERM. BOX		
X	EXP. RELEASE	11-17-66									
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	MATERIAL				
UNLESS OTHERWISE SPECIFIED		SCALE				5052-H32					
DIMENSIONS ARE IN INCHES AND INCLUDE		1:2				TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
CHEMICALLY APPLIED OR PLATED FINISHES						S404 YEL. IRIDITE					
DECIMALS	FRACTIONS	CODE					FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	MS3767
.X ± .05	± 1/64	A									Q
.XX ± .01	ANGLES										
.XXX ± .005	± 0° 30'										

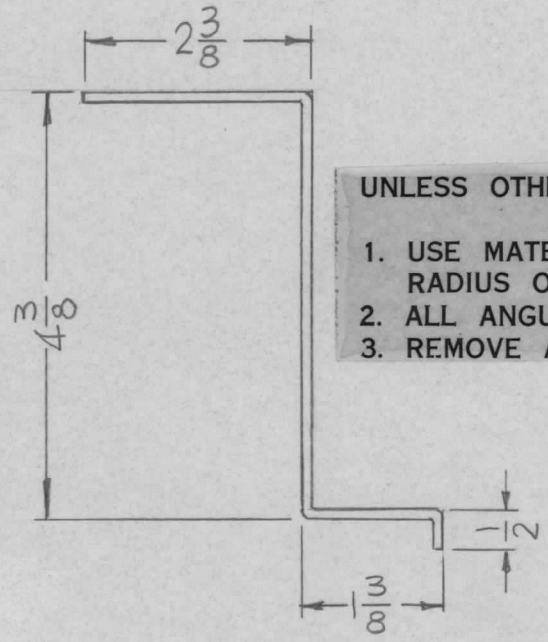
REQ. PER UNIT	USED ON			MS3768 Q
	MODEL	ASS'Y. NO.	DATE	
	RAK10-2	BMA154	11-17-66	



MARK TMC P/N
1/8" HIGH GOTHIC
W/LATEST REV.
LETTER.

HOLES:
A - 11/64 DIA (4 REQ.)

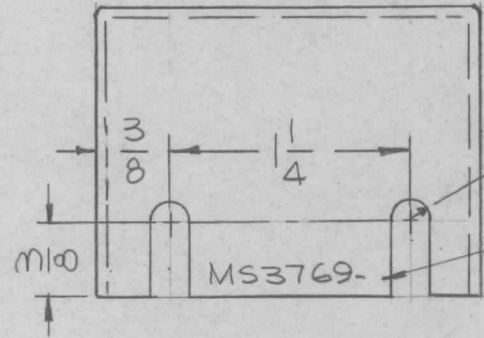
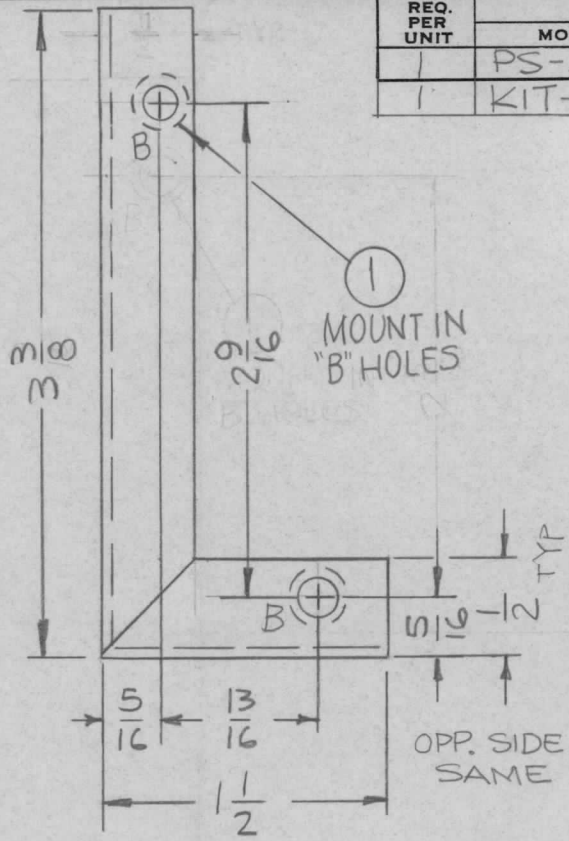
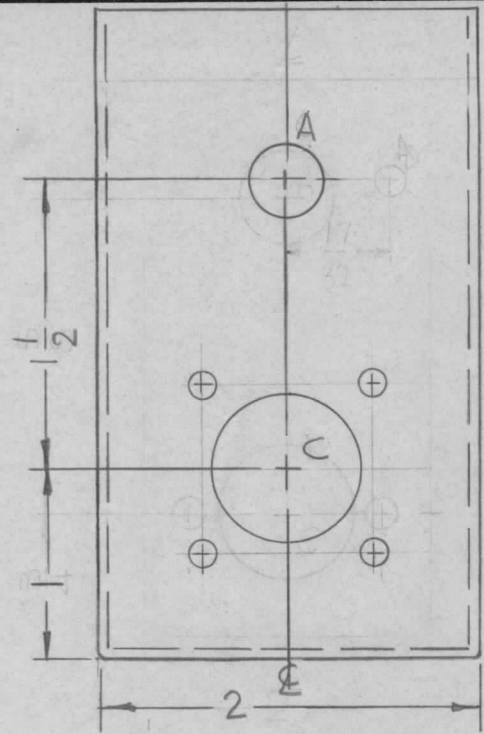
- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES



SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	F. BUDETTI DESCRIPTION	SYMBOL	
Q	ORIGINAL RELEASE FOR PRODUCTION	12.1.66	A	WTD			081 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
X	EXP. RELEASE	11-17-66					ALUMINUM		BRACKET, FILTER		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	SCALE					5052-H32				
	DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A				TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
	TOLERANCES						S404 YEL IRIDITE				MS3768 Q
							FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	

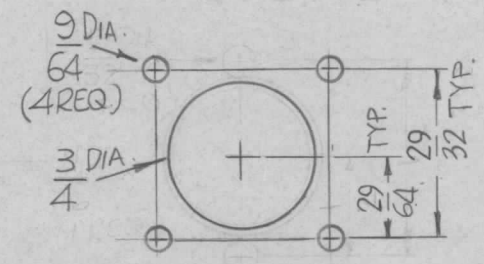
REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	PS-4A	A 454B	11-18-66
1	KIT-320	A 1-11	11-18-66

MS3769 \emptyset



MARK TMC P/N
1/8 HIGH GOTHIC
W/LATEST REV.
LETTER.

HOLE'S:
A-3/8 DIA. (1REQ.)
B-.191-.194 DIA. (4REQ.)
C-SEE DETAIL (1REQ.)



DETAIL - C

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES
 4. MOUNT INSERTS AFTER FINISHING

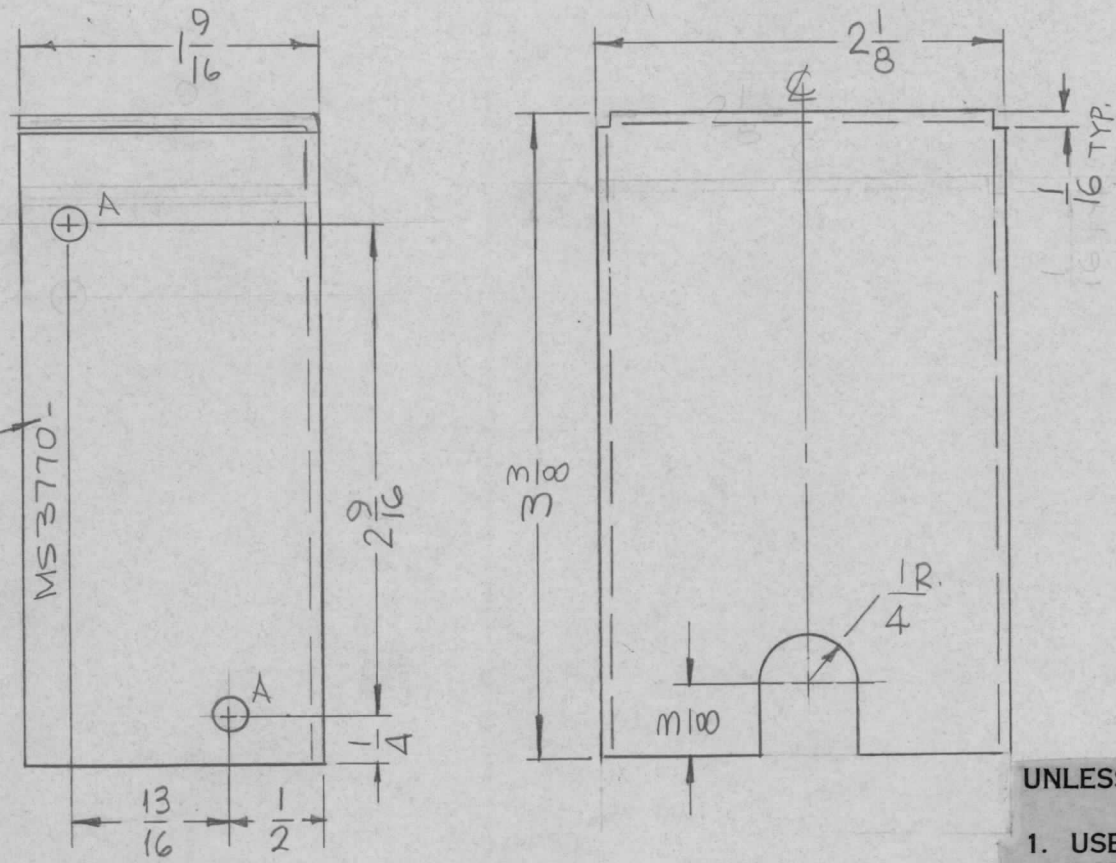
REF: LD1509-

REQ. ITEM	PART NO.	F. BUDETTI DESCRIPTION	SYMBOL
4	1	NT129-632-4 NUT, PLAIN, SPLINE	B
.081 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			
ALUMINUM		BRACKET MTG. SWITCH	
MATERIAL			
5052-H32		DRAWN <i>[Signature]</i> CHECKED <i>[Signature]</i> FINAL APPROVAL <i>[Signature]</i>	
TYPE & TEMPER		HEAT TREAT. SPEC.	
5404 YEL. IRIDITE		ELEC. DES. APP. MECH. DES. APP.	
FINISH & SPEC. NO.		MS3769 \emptyset	

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
\emptyset	ORIGINAL RELEASE FOR PRODUCTION	3/23/67			RME	
X ₁	COMPLETELY REVISED	1-11-67			<i>[Signature]</i>	<i>[Signature]</i>
X	EXP. RELEASE	11-18-66			<i>[Signature]</i>	<i>[Signature]</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE 1:1				
DECIMALS .X \pm .05 .XX \pm .01 .XXX \pm .005		TOLERANCES		FRACTIONS \pm 1/64 ANGLES \pm 0° 30'		
CODE		A				

REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	PS-4A	A4548	11-18-66
1	KIT-320	A4548	11-18-66

MS3770 \emptyset



HOLES:
A-11/64 DIA. (4 REQ.)

MARK TMC P/N
1/8" HIGH GOTHIC
W/LATEST REV.
LETTER.

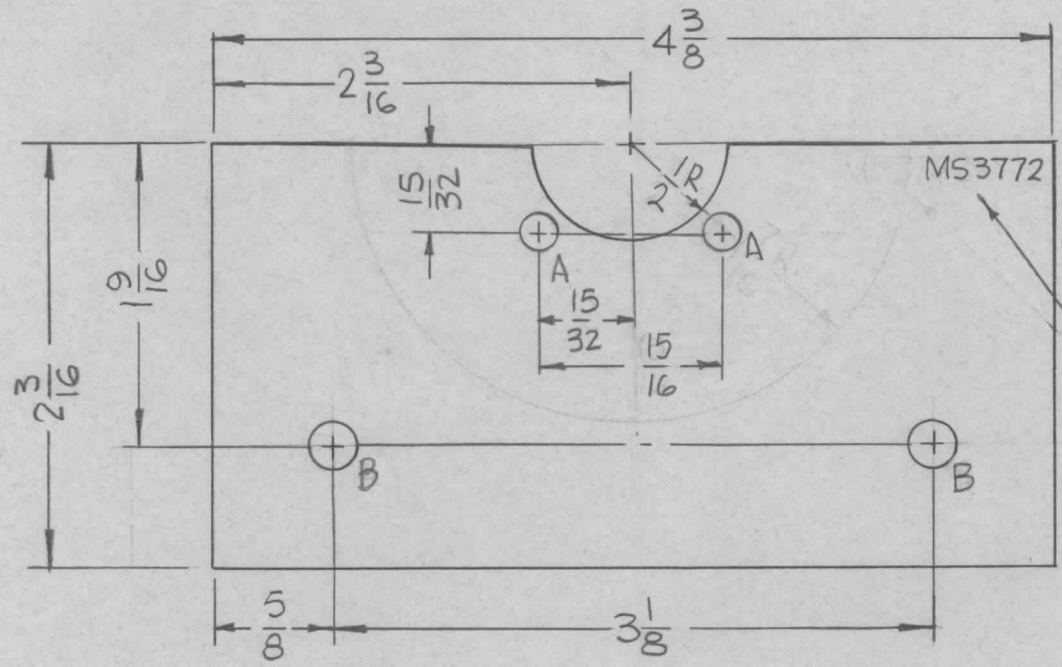
OPP. SIDE SAME

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	F. BUDETTI DESCRIPTION	SYMBOL		
\emptyset	ORIGINAL RELEASE FOR PRODUCTION	3/23/67		RME			.054 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	COVER, BRKT MTG. SWITCH		
X ₁	3 3/8 WAS 3, 2-9/16 WAS 2-3/16	1-11-67				STOCK SIZE						
X	EXP. RELEASE	11-18-66				ALUMINUM						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES							SCALE	5052-H32				
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005							TOLERANCES	TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
FRACTIONS ± 1/64 ANGLES ± 0° 30'							CODE	S404 YEL IRIDITE				MS3770 \emptyset
								FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.		

REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
2	RAK-110-2	BMA 156	11-14-66
2	RAK-111-2	BMA 158	11-14-66

MS3772 Q

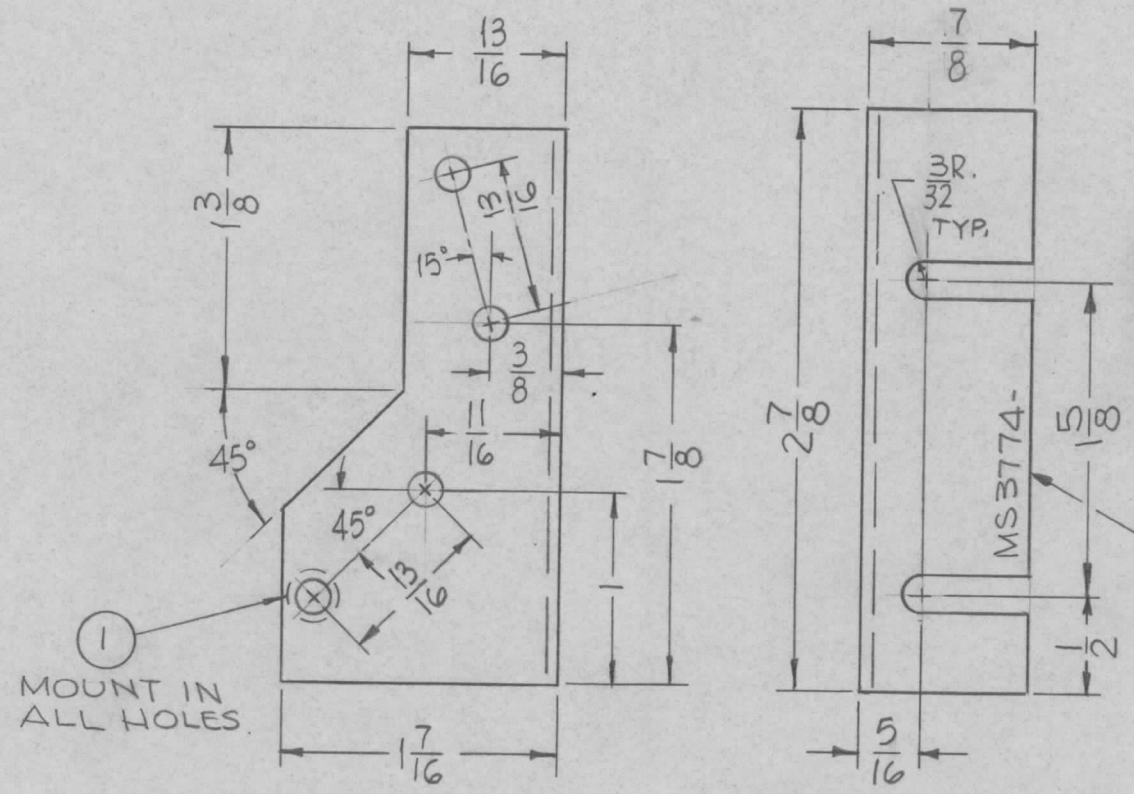


HOLES:
 A - 13/64 DIA. (2 REQ.)
 B - 15/64 DIA. (2 REQ.)

MARK TMC P/N
 1/8 HIGH GOTHIC
 W/LATEST REV.
 LETTER.

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	F. BUDETTI	DESCRIPTION	SYMBOL
Q	ORIGINAL RELEASE FOR PRODUCTION	12.1.66					.081			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
X	EXP. RELEASE	11-14-66					ALUMINUM			PLATE, MTG. DIRECTIONAL COUPLER	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	SCALE	1:1				5052-H32				
	DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A				TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
	TOLERANCES						S520 TEX. VINYL PAINT				MS3772 Q
							FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.		

REQ. PER UNIT	USED ON		MS 3774 \emptyset
	MODEL	DATE	
1	SWCA-3K	11-18-66	



HOLES:
 .161-.164 DIA. (4 REQ.)

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
 2. ALL ANGULAR BENDS 90 DEGREES
 3. REMOVE ALL BURRS AND SHARP EDGES
 4. MOUNT INSERTS AFTER FINISHING

MARK TMC P/N
 1/8 HIGH GOTHIC
 W/LATEST REV.
 LETTER.

REF. LD1511-

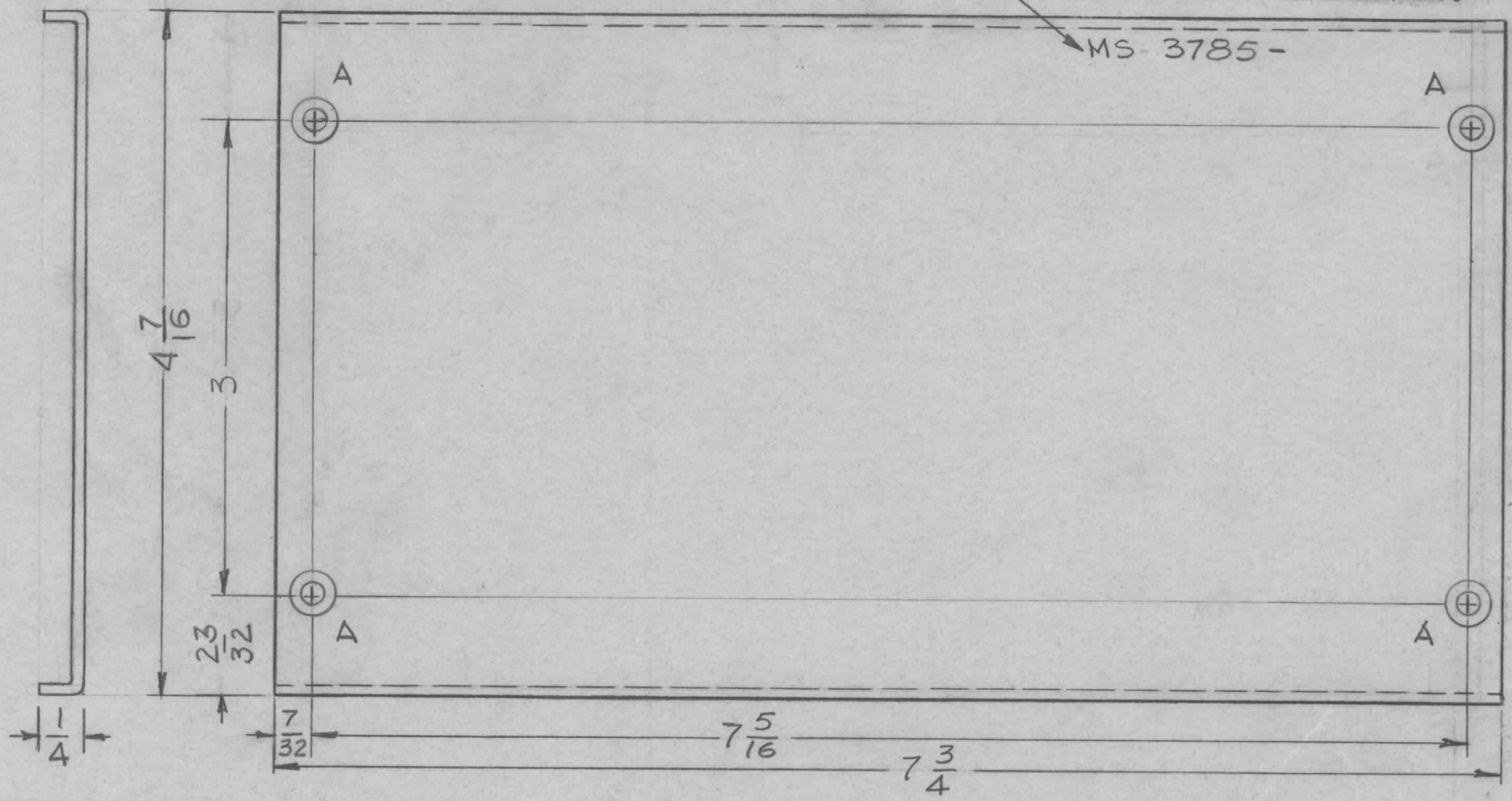
				4	1	NT129-440-4	NUT, PLAIN, SPLINE			
				REQ. ITEM	PART NO.		F. BUDETTI DESCRIPTION			SYMBOL
						.064 THICK		THE TECHNICAL MATERIEL CORP.		
						STOCK SIZE		MAMARONECK, NEW YORK		
						ALUMINUM		BRACKET, MTG. SWITCHES		
						MATERIAL				
						5052-H32				
						TYPE & TEMPER		DRAWN		
						5404 YEL. IRIDITE		CHECKED		
						FINISH & SPEC. NO.		FINAL APPROVAL		
								MS3774 \emptyset		
								ELEC. DES. APP. MECH. DES. APP.		

HOLE	DESCRIPTION	REQ
A	.144 DIA. HOLE, C' SINK 82° TO .284 DIA.	4

REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	HFR-2		4-24-64

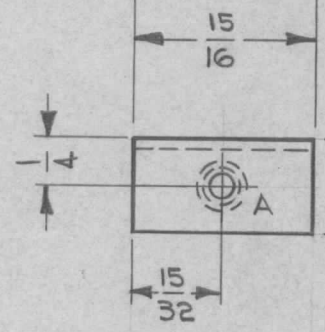
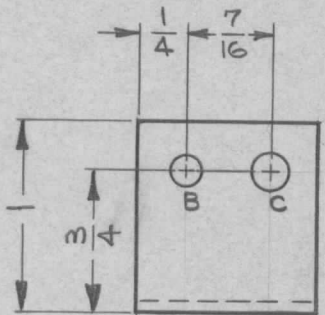
MS 3785 A

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, WITH LATEST REVISION LETTER.

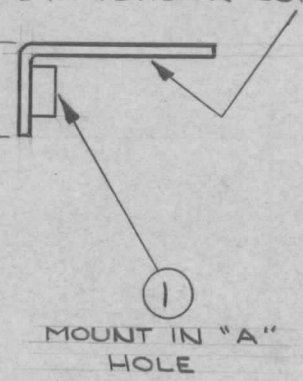


REQ.	ITEM	PART NO.	ANGER	DESCRIPTION	SYMBOL	
A		.081 THK.		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
Ø		ALUMINUM		BRACKET CAPACITOR,		
X				TIE, DOWN		
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE 1:1				
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A			
	5052-H32	G.D.L	@	[Signature]		
	S404 IRIDITE 14-2 AL-COAT	Janger				
	FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	MS-3785 A		

REQ. PER UNIT	USED ON			MS3788	Ø
	MODEL	ASS'Y. NO.	DATE		
1	SBS-7	A2886	4-29-64		



METAL STAMP TMC PART NO. 1/8
HIGH GOTHIC ON REAR, WITH
LATEST REVISION LETTER.



LEGEND		
HOLE	DESCRIPTION	REQ
A	.191-.194 DIA.	1
B	5/32 DIA.	1
C	3/16 DIA.	1

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 2. ALL ANGULAR BENDS 90°.
 3. REMOVE ALL BURRS AND SHARP EDGES.
 4. MOUNT INSERTS AFTER FINISHING.

							1	1	NT129-632-4	NUT, ROUND, SWAGE TYPE	A
							REQ. ITEM		PART NO.	DESCRIPTION	SYMBOL
									.064 THK.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
									STOCK SIZE		
									ALUMINUM	BRACKET, MOUNTING, RELAY	
									MATERIAL		
									5052-H32		
									TYPE & TEMPER	HEAT TREAT. SPEC.	
									S404, YELLOW IRIDITE		
									FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.
											MS3788
											Ø

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE
CHEMICALLY APPLIED OR PLATED FINISHES

SCALE 1:1

DECIMALS
.X ± .05
.XX ± .01
.XXX ± .005

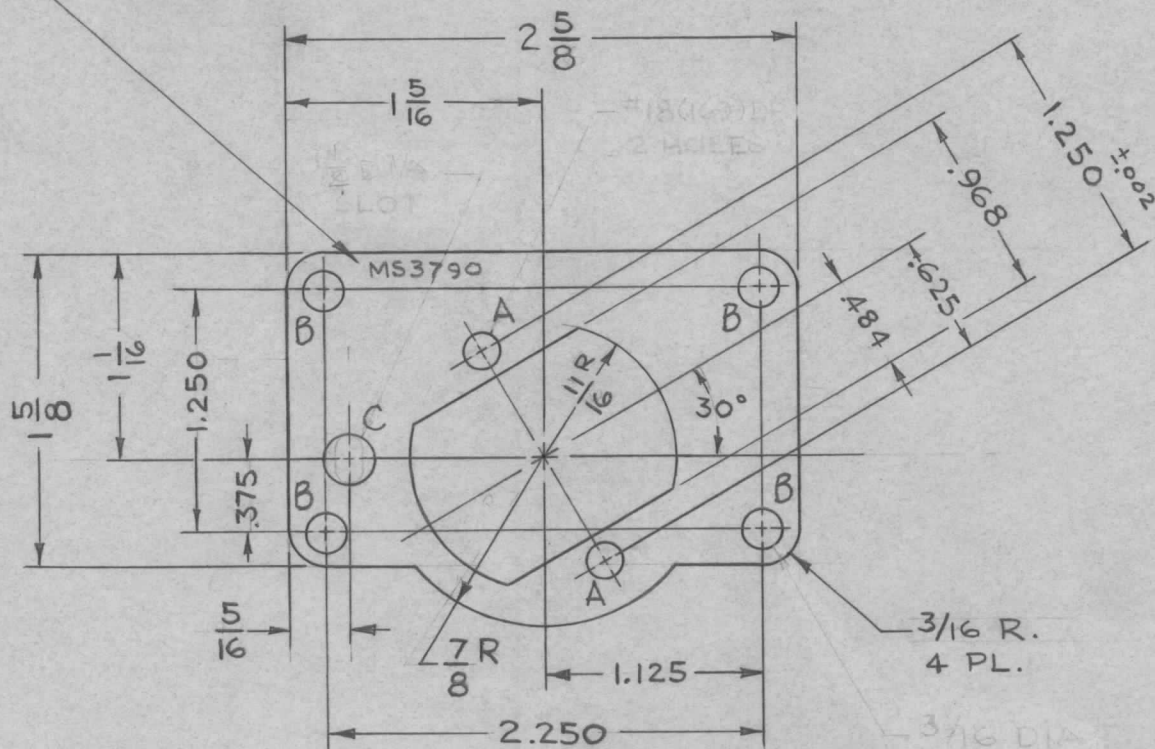
FRACTIONS
± 1/64
ANGLES
± 0° 30'

TOLERANCES

CODE
A

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.
W/LATEST REV. LETTER.

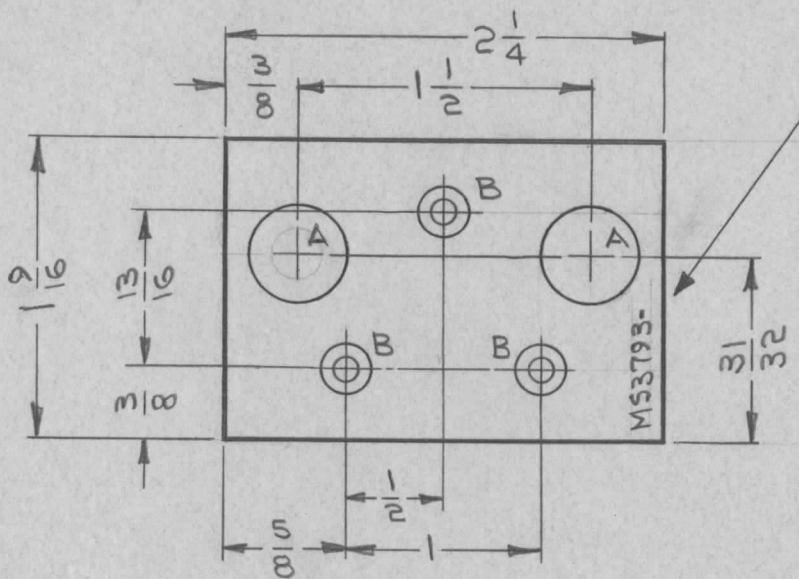
REQ. PER UNIT	USED ON			MS3790	Ø
	MODEL	ASS'Y. NO.	DATE		
	HFA-1		4-29-64		



HOLES	REQ.
A-#18 DR. (169) DIA.	2
B-3/16 DIA.	4
C-1/4 DIA.	1

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	EATON	DESCRIPTION	SYMBOL	
							.081 THK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
Ø	ORIGINAL RELEASE FOR PRODUCTION	2/23/65		JF	WMA		STOCK SIZE		PLATE, MOUNTING			
X1	1/4 DIA. WAS 1/8 X 1/4 SLOT.	6/2/69		TE			ALUMINUM		(LEDEX 5-5)			
							MATERIAL					
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	SCALE					5052H32		TAR	JOB	RAC	
		1:1					TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A					5404 YEL. IRIDITE		TEC	B. Barnes	MS3790 Ø
								FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.		

REQ. PER UNIT	USED ON			MS3793 ϕ
	MODEL	ASS'Y. NO.	DATE	
1	SBS-7	A2888	5-20-64	



METAL STAMP TMC PART NO.
 1/8 HIGH GOTHIC, WITH
 LATEST REVISION LETTER.

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.

HOLE	DESCRIPTION	REQ.
A	1/2 DIA.	2
B	.120 DIA. HOLE, C'SINK 82° TO .230 DIA	3

REF: LDI543 (1)

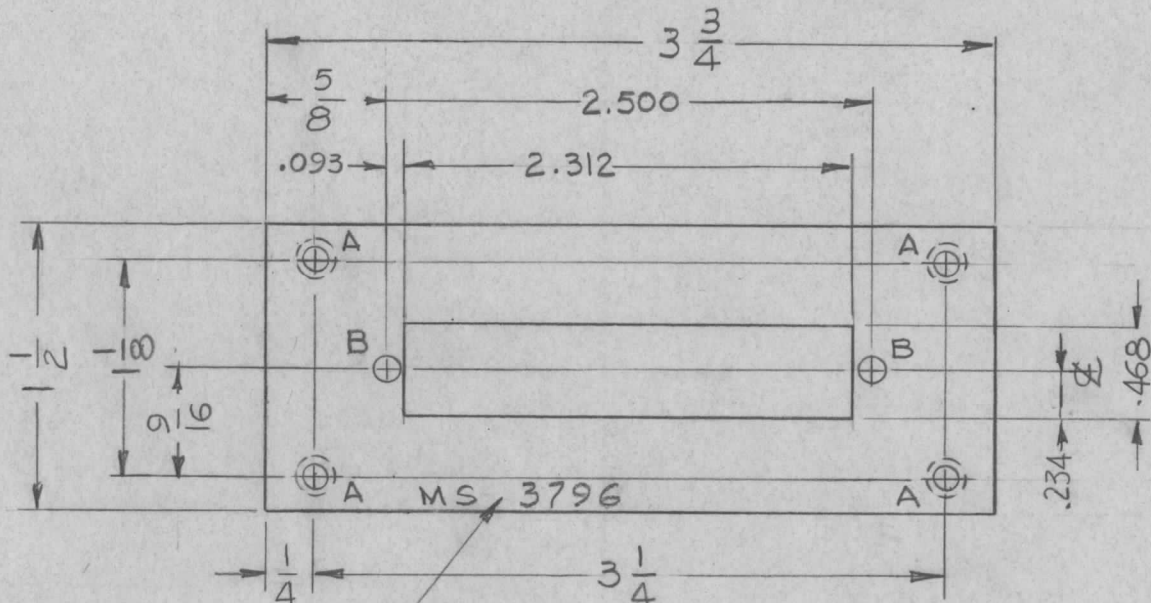
REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	.051 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE	PLATE, MOUNTING, COMPONENT	
	ALUMINUM		
	MATERIAL		
	5052-H32		
	TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN
	S404 YELLOW IRIDITE		CHECKED
	FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.
			MS3793 ϕ

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
ϕ	ORIGINAL RELEASE FOR PRODUCTION	9-16-64	ϕ	P.L.		
XI	COMPLETELY REDRAWN	5-20-64	2	G. Brown		

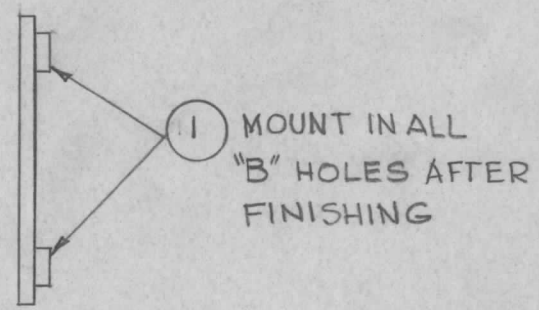
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE
		1:1

DECIMALS	FRACTIONS	CODE
.X \pm .05	\pm 1/64	A
.XX \pm .01	ANGLES	
.XXX \pm .005	\pm 0° 30'	

REQ. PER UNIT	USED ON		MS 3796 Φ
	MODEL	DATE	
1	HFR-2	5-6-64	



HOLE	DESCRIPTION	REQ.
A	.164 - .161 DIA.	4
B	.120 DIA.	2



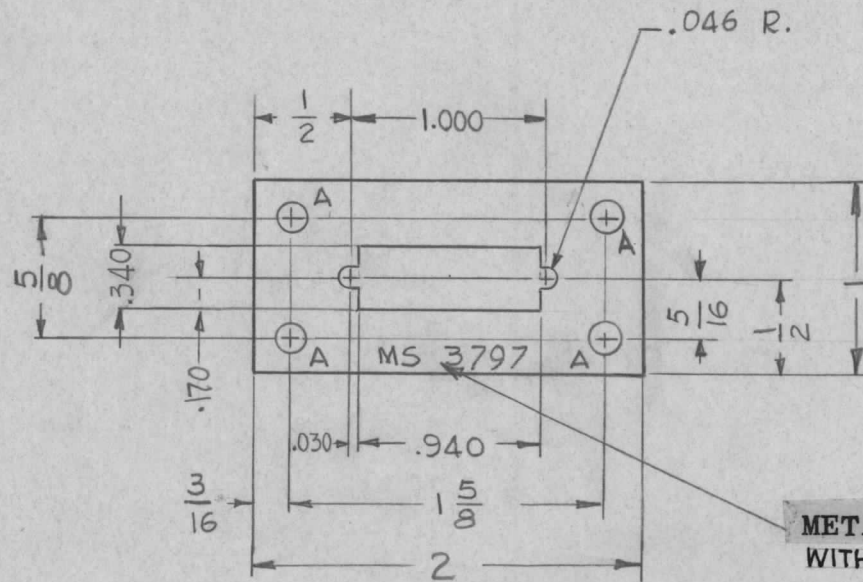
NOTE:
REMOVE ALL BURRS & SHARP EDGES

METAL STAMP TMC PART NO. 1/8 HIGH
GOTHIC, WITH LATEST REVISION LETTER

4	1	NT-129-440-4	NUT, ROUND, SWAGE TYPE		A	
REQ. ITEM	PART NO.		J. ANGER DESCRIPTION		SYMBOL	
	.081 THK.		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
	ALUMINUM		PLATE, ADAPTER			
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	SCALE	1:1			
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A	5052-H32		G-D-L
				TYPE & TEMPER		HEAT TREAT. SPEC.
				S404-IRIDITE 14-ZALCOAT		J. Anger
				FINISH & SPEC. NO.		ELEC. DES. APP.
				MECH. DES. APP.		MS 3796 Φ

REQ. PER UNIT	USED ON			MS 3797	Φ
	MODEL	ASS'Y. NO.	DATE		
2	HFR-2		5-7-64		

HOLE	DESCRIPTION	REQ.
A	9/64 DIA	4



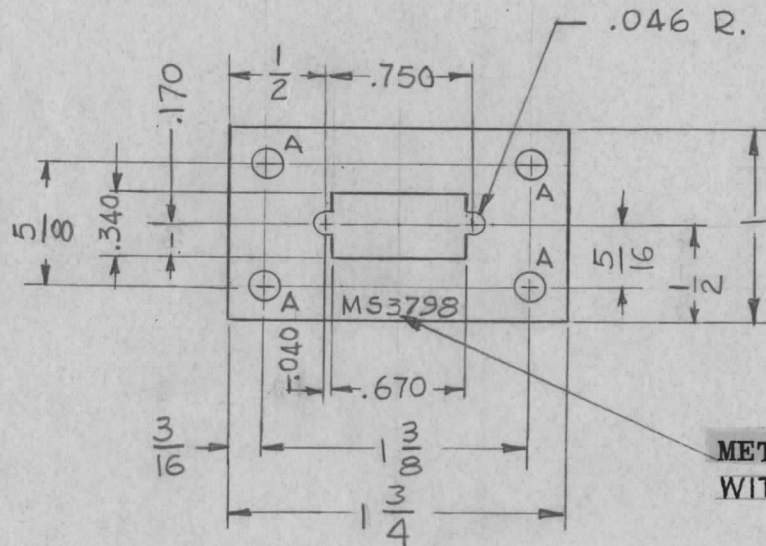
METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC. WITH LATEST REVISION LETTER

UNLESS OTHERWISE SPECIFIED:
REMOVE ALL BURRS AND SHARP EDGES

REQ.	ITEM	PART NO.	ANGER	DESCRIPTION	SYMBOL			
Φ	ORIGINAL RELEASE FOR PRODUCTION	8-13-64	Φ					
X	EXPERIMENTAL RELEASE	5-7-64	#	G.D.L.				
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE		1:1				
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE A					
				5052-H32		G.D.L.	@	RAC
				TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
				5404 IRIDITE 14-2 AL COAT		Janger		MS 3797
				FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.		

REQ. PER UNIT	USED ON			MS 3798 Φ
	MODEL	ASS'Y. NO.	DATE	
1	HFR-2		5-7-64	

HOLE	DESCRIPTION	REQ
A	9/64 DIA.	4



NOTE:
REMOVE ALL BURRS &
SHARP EDGES.

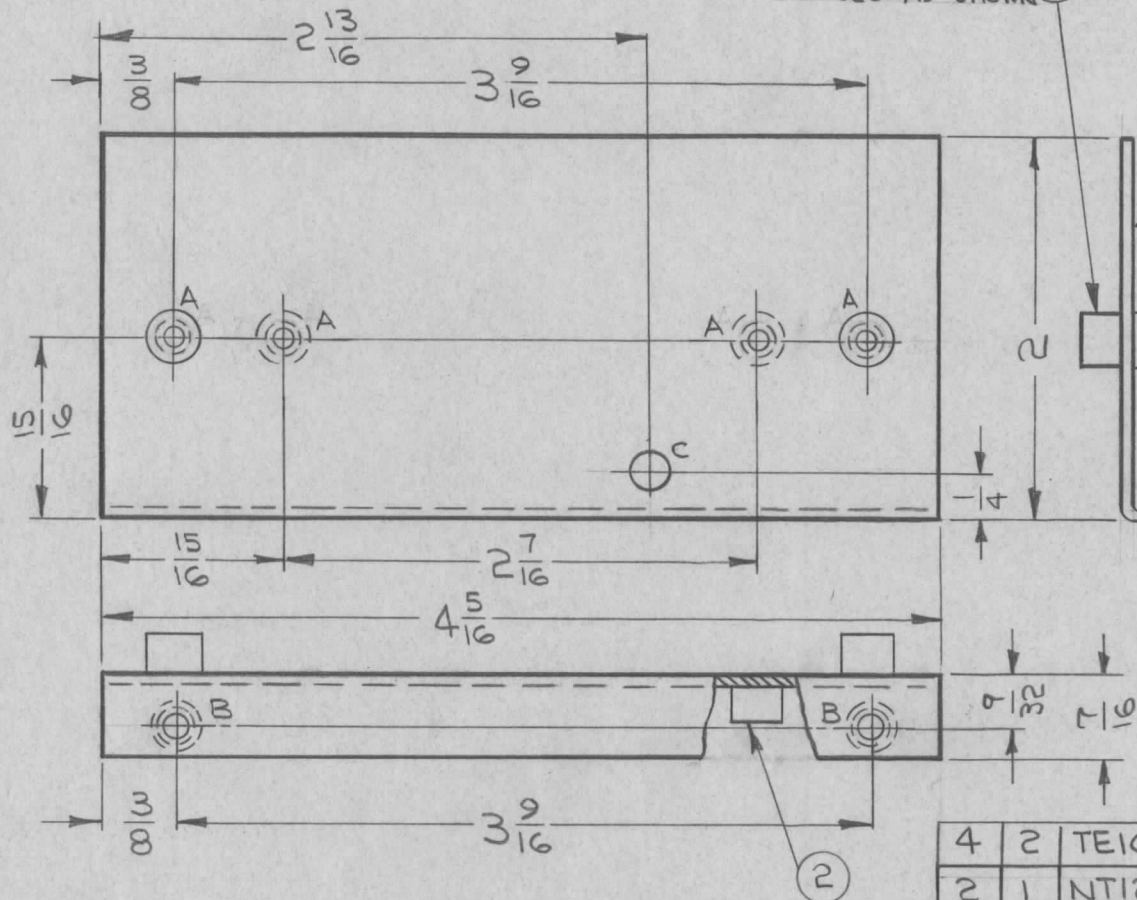
METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.
WITH LATEST REVISION LETTER

REQ. ITEM	PART NO.	ANGER	DESCRIPTION	SYMBOL								
	.081 THK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK									
Φ	STOCK SIZE											
X	ALUMINUM		PLATE, ADAPTER									
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	MATERIAL					
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	SCALE	1:1				5052-H32		G.D.L.	@	Φ	
DECIMALS .X \pm .05 .XX \pm .01 .XXX \pm .005	TOLERANCES	FRACTIONS \pm 1/64 ANGLES \pm 0° 30'	CODE	A				S404-IRIDITE-14-2 AL COAT		<i>J. Anger</i>		MS-3798 Φ
							FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.			

HOLE	DESCRIPTION	REQ
A	.189 DIA.	4
B	.191-.194 DIA.	2
C	3/16 DIA	1

REQ. PER UNIT	USED ON			MS3799 \emptyset
	MODEL	ASS'Y. NO.	DATE	
2	SBS-7	A2890 A2891	5-7-64	

MOUNT IN "A" HOLES AS SHOWN (2)



METAL STAMP TMC PART NO 1/8 HIGH GOTHIC WITH LATEST REVISION LETTER.

MOUNT IN ALL "B" HOLES (1)

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	2	TE108-1	STANDOFF, RIVET TYPE	A
2	1	NT129-632-4	NUT, ROUND, SWAGE TYPE	B

\emptyset	ORIGINAL RELEASE	11/1/65				
X1	ITEM (2) # "C" HOLE ADDED	5-18-64	2	G. Jansen		SD
X	EXPER. RELEASE	5-7-64	1	G. Jansen		
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE 1:1				
DECIMALS .X \pm .05 .XX \pm .01 .XXX \pm .005	TOLERANCES	FRACTIONS \pm 1/64 ANGLES \pm 0° 30'	CODE A			

.064 THK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
STOCK SIZE		SHIELD, AUDIO AMP.		
ALUMINUM				
MATERIAL				
5052-H32		G. Jansen	JPB	10/30/65
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
S404, YELLOW IRIDITE		SD	J.P.	MS3799 \emptyset
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	