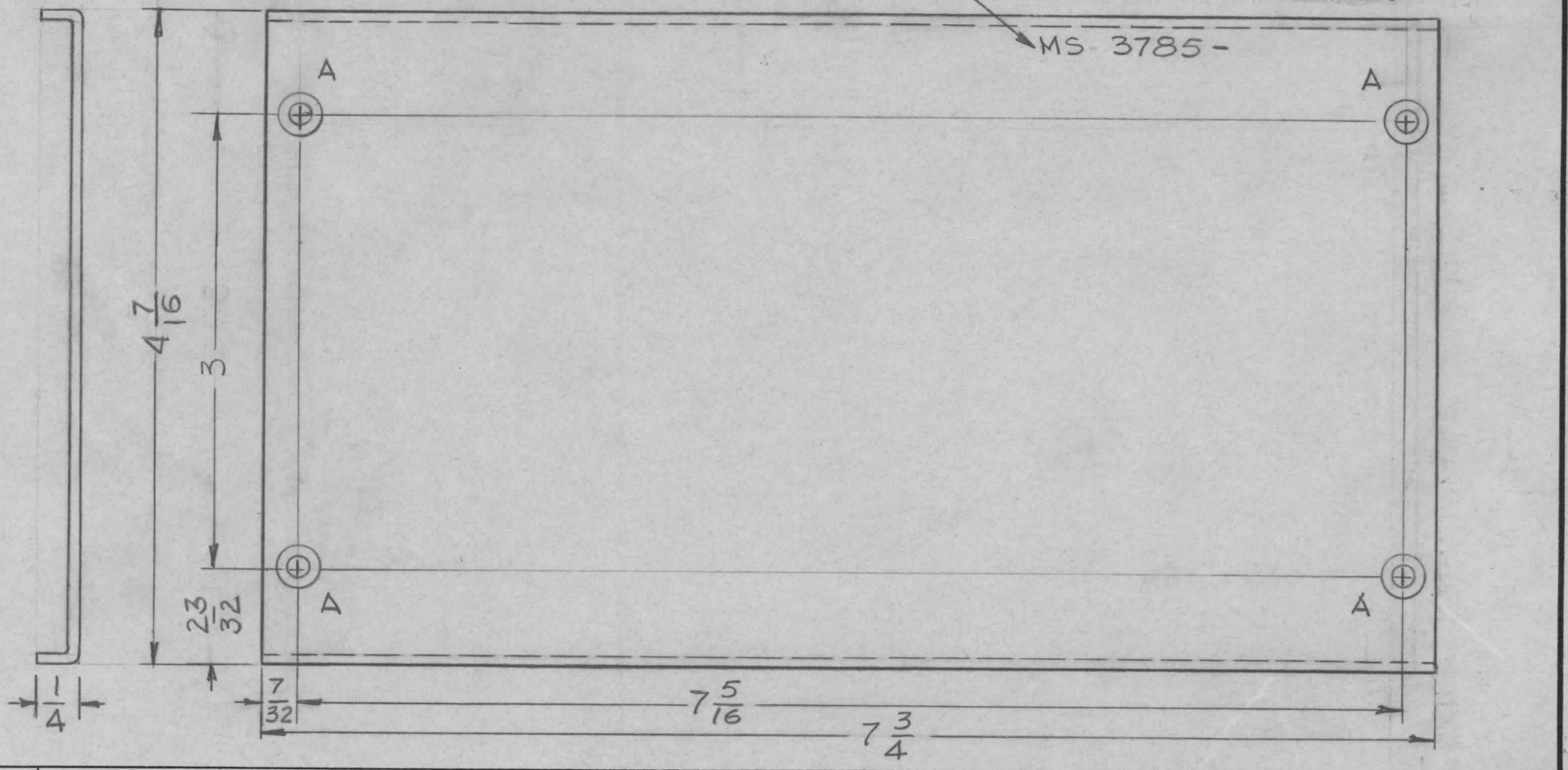
HOLE	DESCRIPTION	REQ
A	.144 DIA. HOLE, C'SINK 82° TO .284 DIA.	4

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE	MS 3785	A
1	HFR-2		4-24-64		

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, WITH LATEST REVISION LETTER.



SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	DIM. 23/32 WAS 21/32, 4 7/16 WAS 4 5/16	7-16-65	14484	H.V.V.	JCb	MM
Ø	ORIGINAL RELEASE FOR PRODUCTION	8.11.64	+	WB		
X	EXPERIMENTAL RELEASE	4-24-64		Daly		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES
DECIMALS .X ±.05, .XX ±.01, .XXX ±.005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

SCALE 1:1

CODE A

REQ.	ITEM	PART NO.
ANGER		DESCRIPTION

.081 THK.
STOCK SIZE

ALUMINUM
MATERIAL

5052-H32
TYPE & TEMPER

S404 IRIDITE 14-2 AL-COAT
FINISH & SPEC. NO.

SYMBOL

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

BRACKET CAPACITOR, TIE, DOWN

G.D.L	@	
DRAWN	CHECKED	FINAL APPROVAL
Danger		MS 3785 A
ELEC. DES. APP.	MECH. DES. APP.	

TMC FORM 108-A