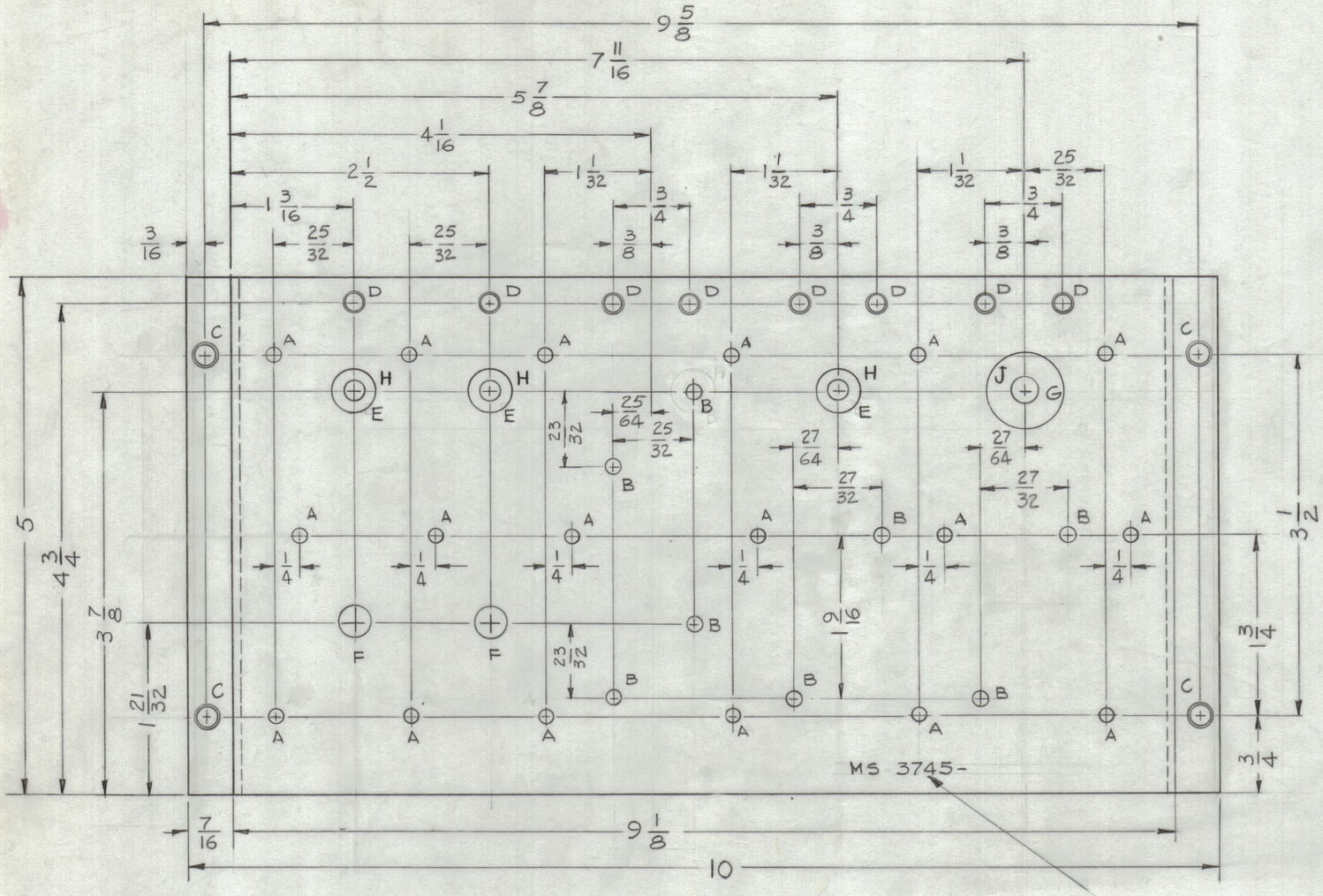
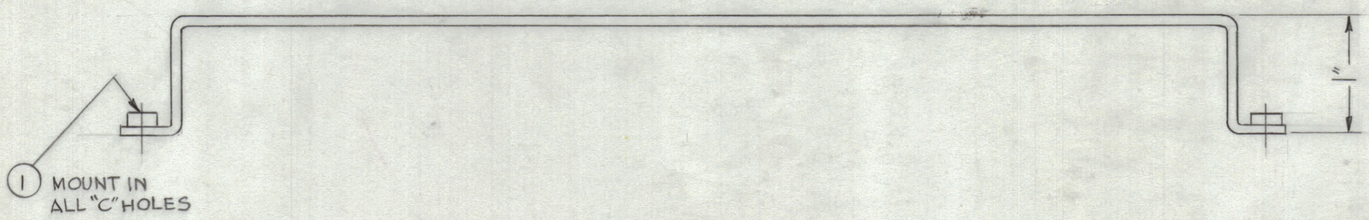
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
#	X	EXPERIMENTAL RELEASE	4-17-64		G.D.L		
	X2	SPOTFACE ADDED	7-10-64	#	NP	@	[illegible]
#	Ø	ORIGINAL RELEASE FOR PRODUCTION	8.11.64	#	WB		



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC.
WITH LATEST REVISION LETTER

HOLE	DESCRIPTION	REQ
A	.125 DIA	18
B	.144 DIA	8
C	.191 – .194 DIA.	4
D	.167 DIA THRU & C'SINK 90° X .179 DIA.	8
E	.189 DIA.	3
F	.296 DIA	2
G	.250 DIA	1
H	SPOTFACE 7/16 DIA (SEE NOTE 1)	3
J	SPOTFACE 3/4 DIA (SEE NOTE 1)	1



NOTE:
1. AFTER FINISH SPOTFACE TO REMOVE FINISH WHERE INDICATED.

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

NOTES

1	HFR – 2	A3648
Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE A	

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REF: LD1488

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	1	NT-129-632-4	NUT, ROUND, SWAGE TYPE	C

ANGER — LIST OF MATERIAL

MATERIAL: .081 THK ALUMINUM 5052-H32

FINISH: BLACK ANODIZED

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: CHASSIS, POWER SUPPLY

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64 ANGLES ± 0° 30'

DRAWN G.D.L	DATE 4-16-64	FINAL APPROVAL [signature]	DATE
CHECKED @	DATE 8-11-64		
ELECT. DES. Janger	DATE 7/28/64	MS 3745	Ø
MECH. DES.	DATE	SHEET	REV. LTR.

MS 3745 Ø

TMC FORM 110 — REPROVEL NO. 440H 16100