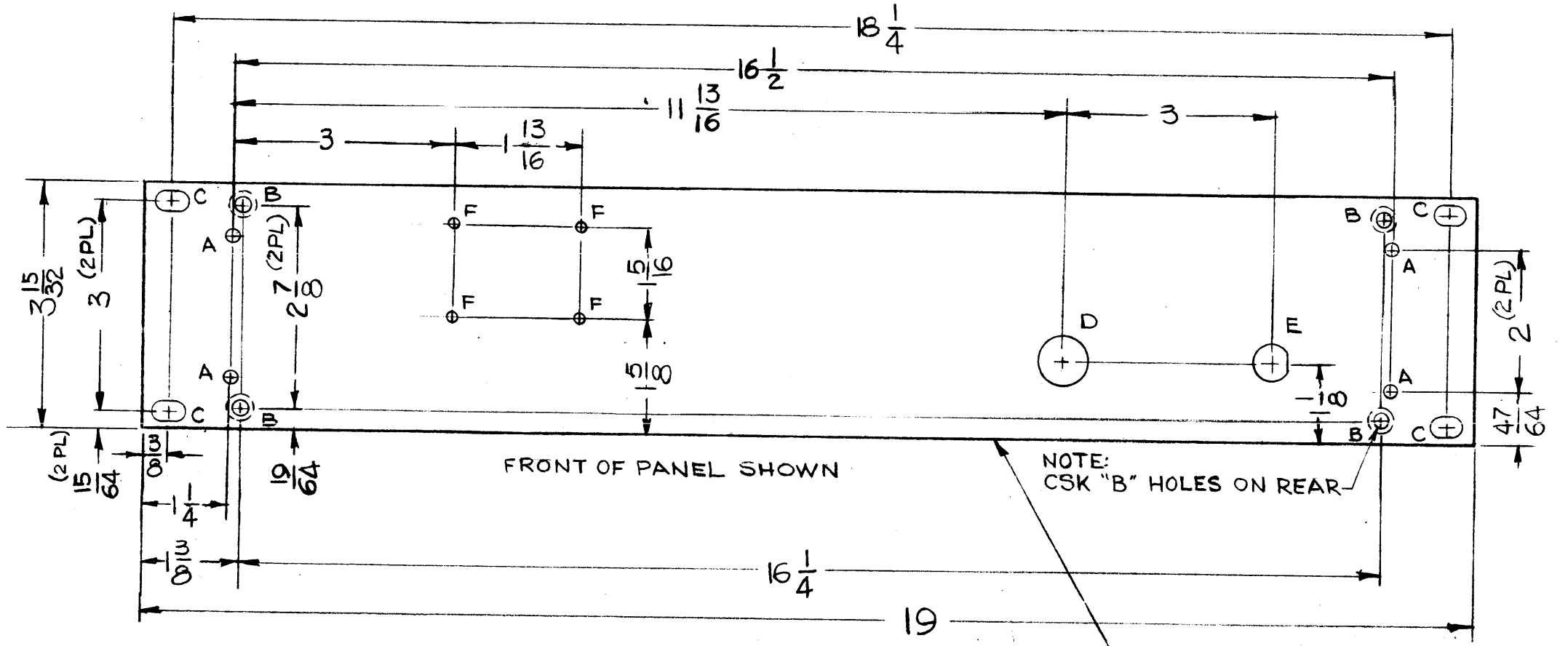
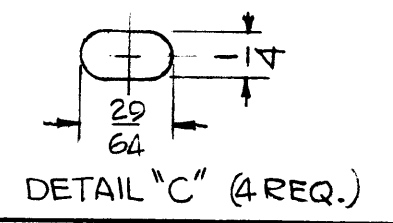
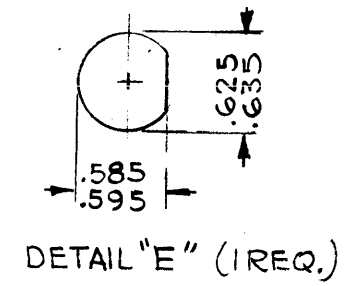


MS-36570

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X1	HOLES 'F', 'D' & 'E' MOVED	1-6-63	-	G.D.L.		<i>[Signature]</i>
X2	3 WAS 3 1/8					<i>[Signature]</i>
0	ORIGINAL RELEASE FOR PRODUCTION	4/20/64	0	A.M.	@	<i>[Signature]</i>



HOLE	DESCRIPTION	REQ'D
A	11/64 DIA.	4
B	.196 DIA. CSK 82° TO .390 DIA	4
C	SEE DETAIL "C"	4
D	11/16 DIA.	1
E	SEE DETAIL "E"	1
F	.078 DIA.	4



- MACHINING:**
1. MILL ALL EDGES.
  2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
  3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
  4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

- FINISH NOTES:**
1. S404 - IRIDITE 14-2 AL-COAT.
  2. S114 - ZINC CHROMATE PRIMER) FRONT AND
  3. S115 - SMOOTH GRAY ENAMEL ) EDGES ONLY

**NOTES**

1	MPS-1	
QTY./UNIT	MODEL USED ON	ASSY. NO.
SCALE 1:2	CODE A	
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		

METAL STAMP TMC PART NO.  
1/8 HIGH GOTHIC. ON REAR

REF: LD-1440

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
<b>LIST OF MATERIAL</b>				
MATERIAL		3/16 THK. ALUMINUM 2024-T4	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH		SEE NOTE	TITLE PANEL, FRONT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN G.D.L.	DATE 12-13-63	FINAL APPROVAL <i>[Signature]</i>
		CHECKED	DATE 1/14/64	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		ELECT. DES. <i>[Signature]</i>	DATE 3/4/64	MS-3657
FRACTIONS ± 1/64 ANGLES ± 0° 30'		MECH. DES. <i>[Signature]</i>	DATE 3-14-64	0.
			SHEET	REV. LTR.