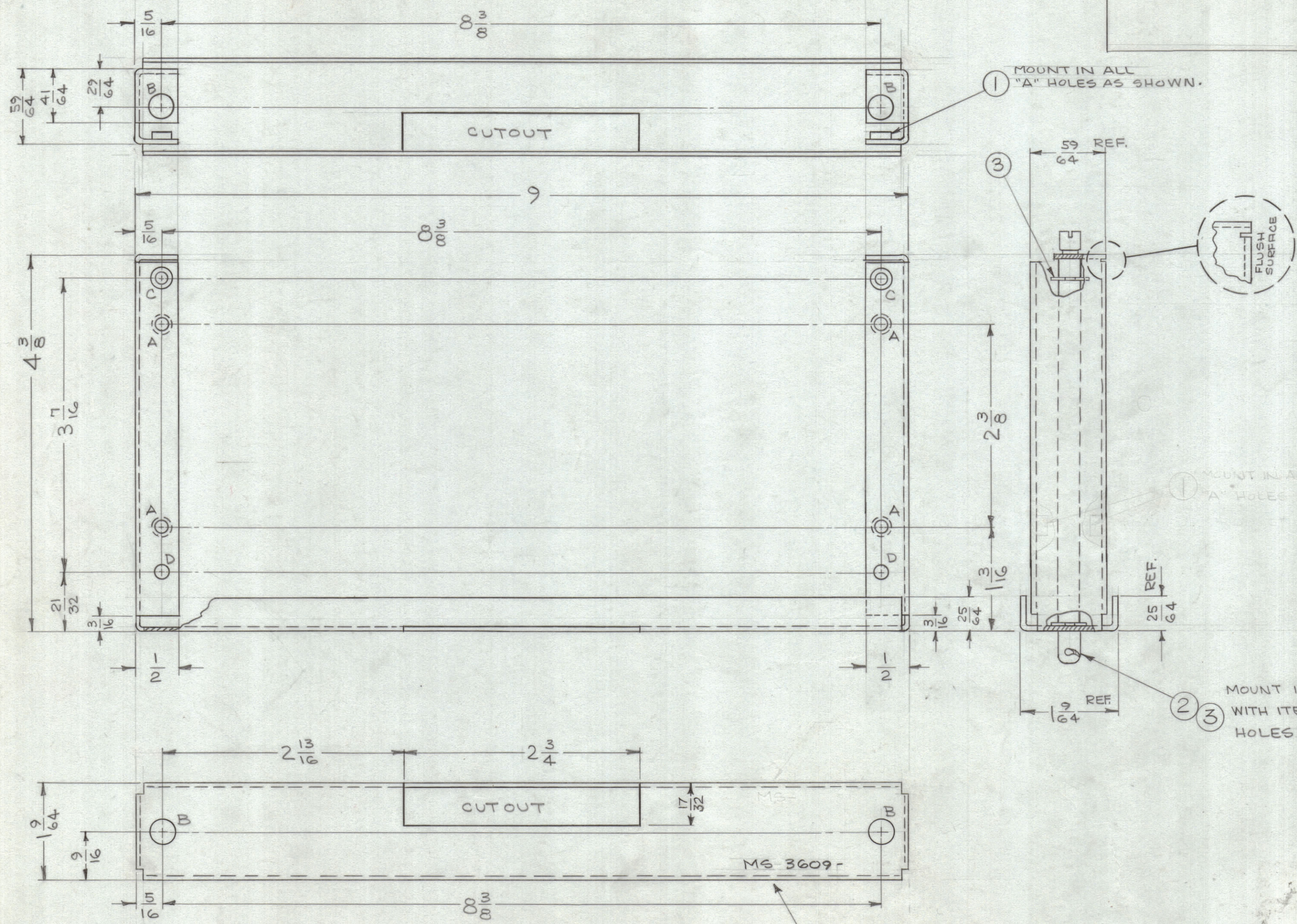


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X1	ADDED AX-470 THRU AX-474.	4/9/64	1	JL	ak	
	0	ORIGINAL RELEASE FOR PRODUCTION	7.30.64	-	WTB		



LEGEND		
HOLE	DESCRIPTION	REQ
A	.161 - .164 DIA	4
B	9/32 DIA	4
C	.120 DIA, CSINK 82° TO .230	2
D	9/64 DIA.	2

MS-3609 0

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, WITH LATEST REV. LETTER.

- UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
 2. ALL ANGULAR BENDS 90°.
 3. REMOVE ALL BURRS AND SHARP EDGES.
 4. MOUNT INSERTS AFTER FINISHING.

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	LFS-1	AX-474
4	↑	AX-473
5	↑	AX-472
1	↓	AX-471
1	LFS-1	AX-470

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	3	WA 137-2	RING, RETAINING	B
2	2	FS-122-1	STUD, TURNLOCK FASTENER	B
4	1	NT 129-440-4	NUT, ROUND, SWAGE TYPE	A

LIST OF MATERIAL			
MATERIAL		.062, ALUMINUM 5052-H32	
FINISH		S404 - YELLOW IRIDITE	
DRAWN		DATE	FINAL APPROVAL
CHECKED		DATE	DATE
ELECT. DES.		DATE	DATE
MECH. DES.		DATE	DATE

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005
 FRACTIONS: ± 1/64, ANGLES: ± 0° 30'

TOLERANCES

TITLE: FRAME, MOUNTING - PRINTED CIRCUIT

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NOTES