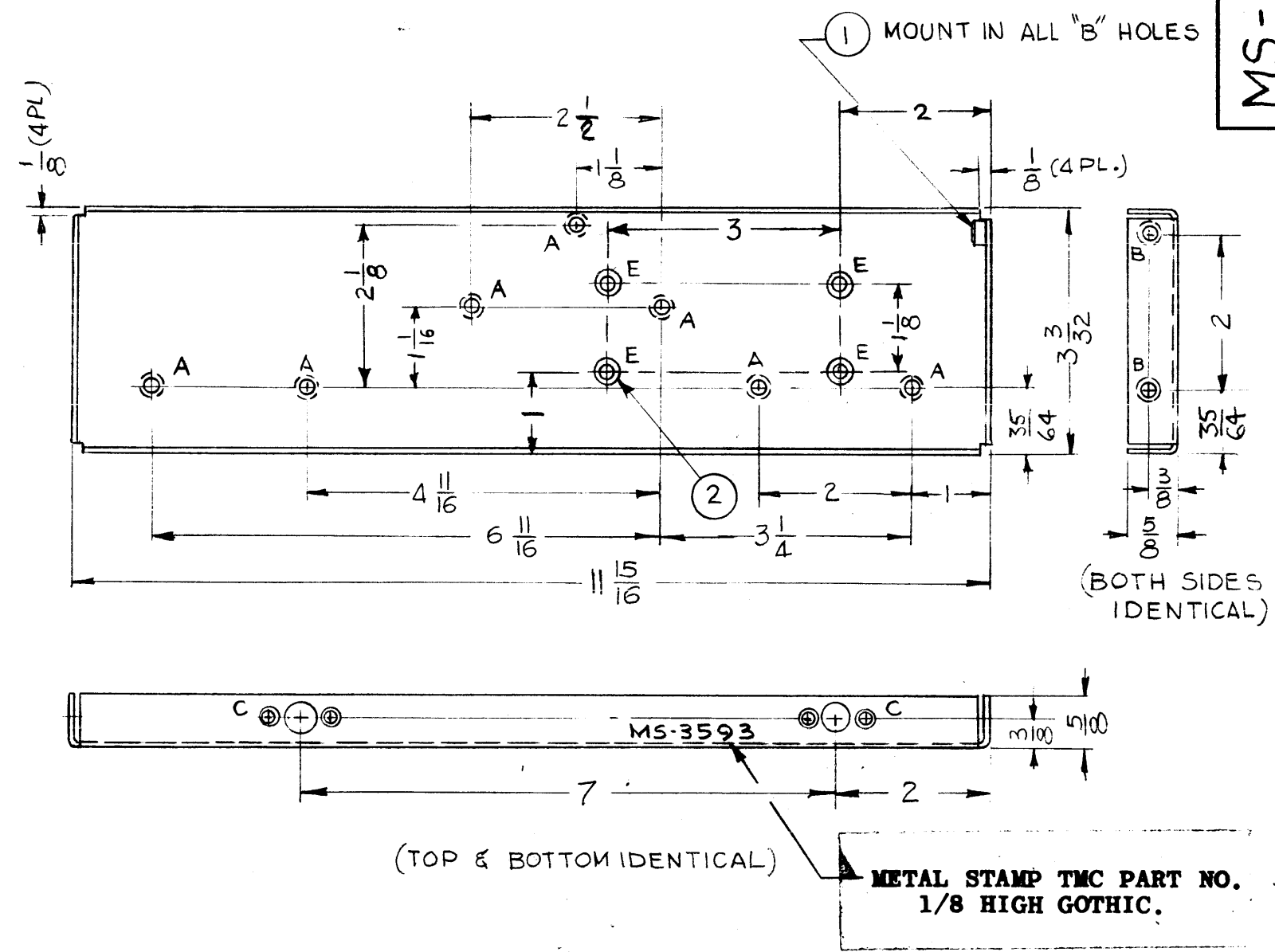


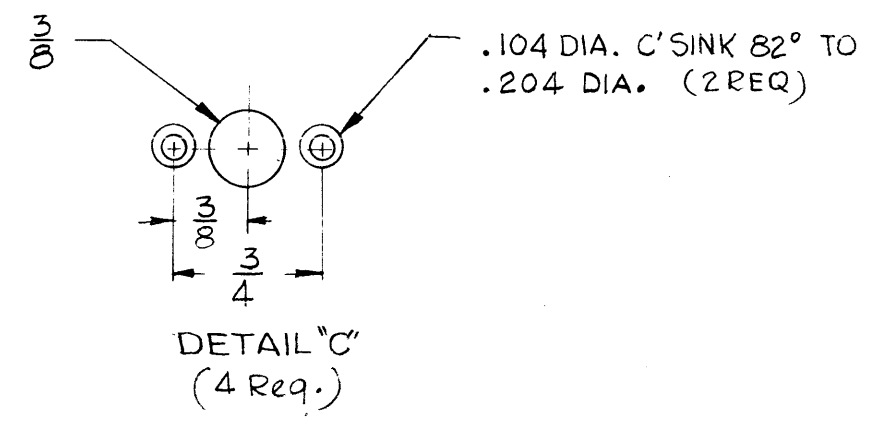
MS-3593 0

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
0	ORIGINAL RELEASE FOR PRODUCTION	4/13/64	H	A.M.	ⓐ	



HOLE	DESCRIPTION	REQ'D
A	.144 DIA HOLE CSINK 82° TO .284 DIA	7
B	.194 - .191 DIA.	4
C	SEE DETAIL "C"	4
D	DELETED	
E	.250 - .253 DIA	4



REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	2	NT-129-1032-4	NUT, ROUND, SWAGE TYPE	E
4	1	NT-129-632-4	NUT, ROUND, SWAGE TYPE	B

AALTONEN		LIST OF MATERIAL	
MATERIAL .064 ALUMINUM 5052-H 32		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH S404 IRIDITE 14-2 AL-COAT		TITLE PANEL, SIDE, RIGHT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN G.D.L.	DATE 8-30-63
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		CHECKED a. [Signature]	DATE 1-29-64
FRACTIONS ± 1/64 ANGLES ± 0° 30'		ELECT. DES. [Signature]	DATE 1/29/64
TOLERANCES		MECH. DES. [Signature]	DATE 4-30-64
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		FINAL APPROVAL [Signature]	
MCG-1		DATE 4/22/64	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.	
SCALE 1:2	CODE A		
NOTES		MS-3593 0	
		SHEET	
		REV. LTR.	

- UNLESS OTHERWISE SPECIFIED:
- USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
  - ALL ANGULAR BENDS 90°.
  - REMOVE ALL BURRS AND SHARP EDGES.
  - MOUNT INSERTS AFTER FINISHING.