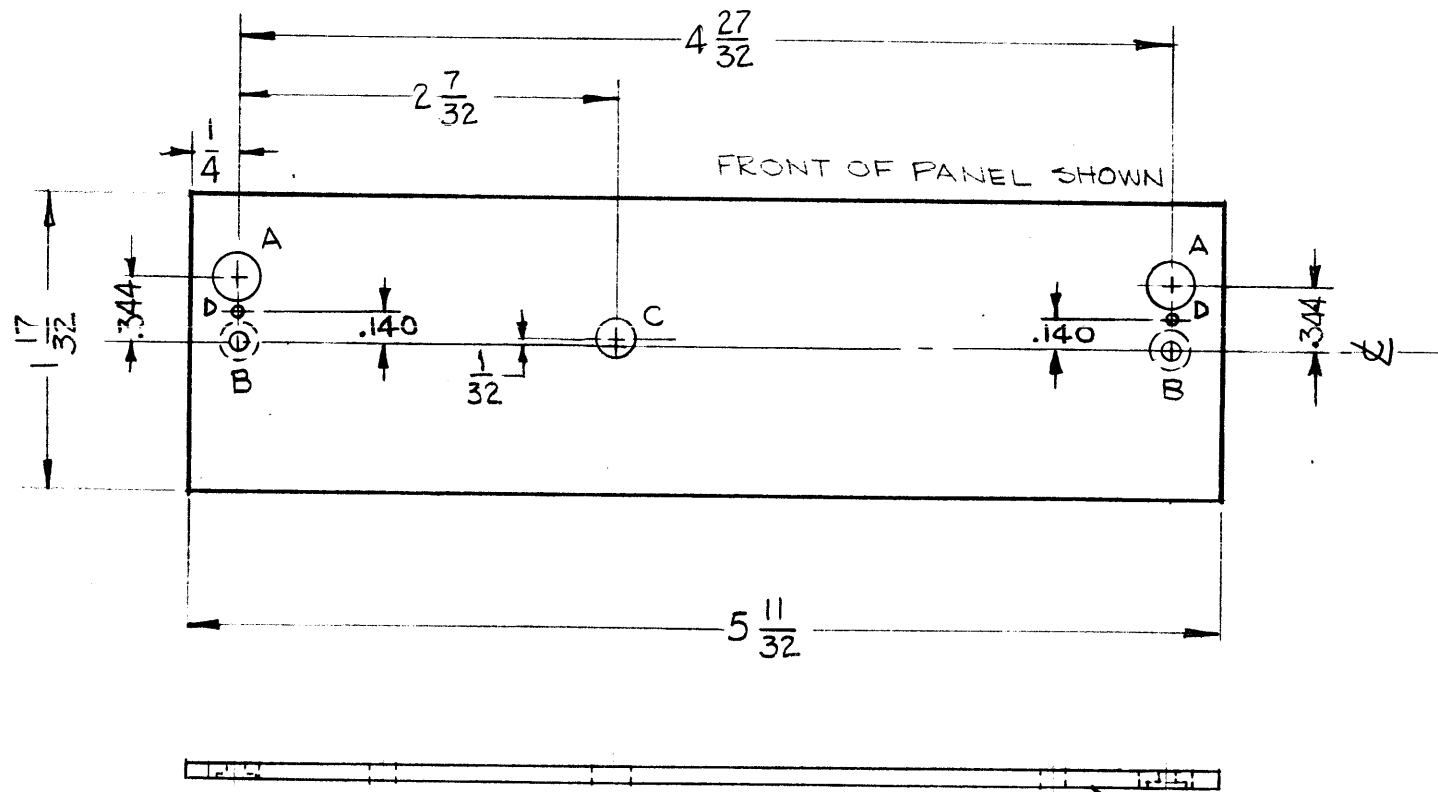


MOUNT ITEM 1 ON FRONT OF PANEL AS SHOWN USING "A" "B" & "D" HOLES AFTER FINISH.

MS-3490 B

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
A	IT. 4 WAS FS 120-2	7.13.64	11805	WJB	<i>[Signature]</i>
B	"D" HOLE ADD., IT. 1 WAS FS-119-1, "A" HOLE WAS .228 DIA	9.14.64	12334	WJB	<i>[Signature]</i>



HOLE	DESCRIPTION	REQ'D
A	13/64 DIA.	2
B	.082 DIA. C'BORE 3/16 DIA. X.039 DEEP- REAR SIDE	2
C	3/16 DIA.	1
D	1/16 DIA.	2

METAL STAMP TMC PART No. (MS-3490) 1/8 HIGH GOTHIC WITH LATEST REVISION LETTER, ON REAR OF PANEL.

- ~MACHINING~
 1-LATERAL BOW OF PANEL MUST BE KEPT WITHIN 1/32.
 2-MILL ALL EDGES.
 3-HOLES MUST BE DRILLED.
 4-PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH No.120 SANDPAPER.

- ~FINISH NOTES~
 S404 - IRIDITE 14-2 AL-COAT
 S114 - ZINC CROMATE PRIMER
 S115 - SMOOTH GREY ENAMEL } FINISH ALL OVER

NOTES

1	AD-115	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE A	
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
2	4	FS-120-1	POST, SNAPSLIDE FASTENER	A-B
4	3	WA-131-22	WASHER, SPRING TENSION	A-B
2	2	FS-118-1	LATCH, SNAPSLIDE FASTENER	A-B
2	1	FS-119-2	LATCHGUIDE, SNAPSLIDE FASTENER	A-B

JORDAN LIST OF MATERIAL				
MATERIAL .081 THK. ALUMINUM 2024-T3		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH SEE FINISH NOTE		TITLE PANEL, FRONT, BLANK RCVR		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN G.D.L.	DATE 8-28-63	FINAL APPROVAL <i>[Signature]</i>	DATE
	CHECKED <i>[Signature]</i>	DATE 8-30-63		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	ELECT. DES. RKOHN	DATE 1-16-64
			MECH. DES. W. JORDAN	DATE 1/16/64
				SHEET
				REV. LTR. MS-3490 B