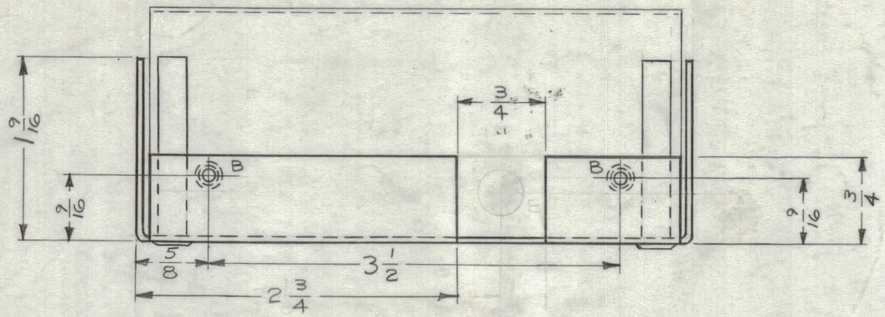
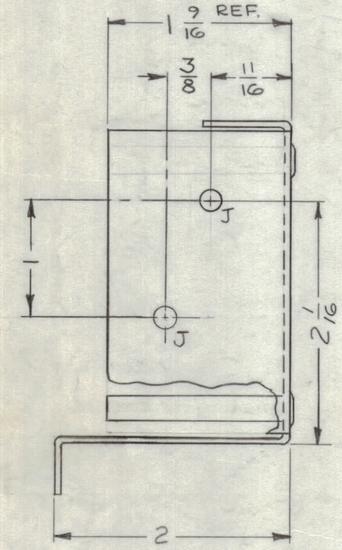
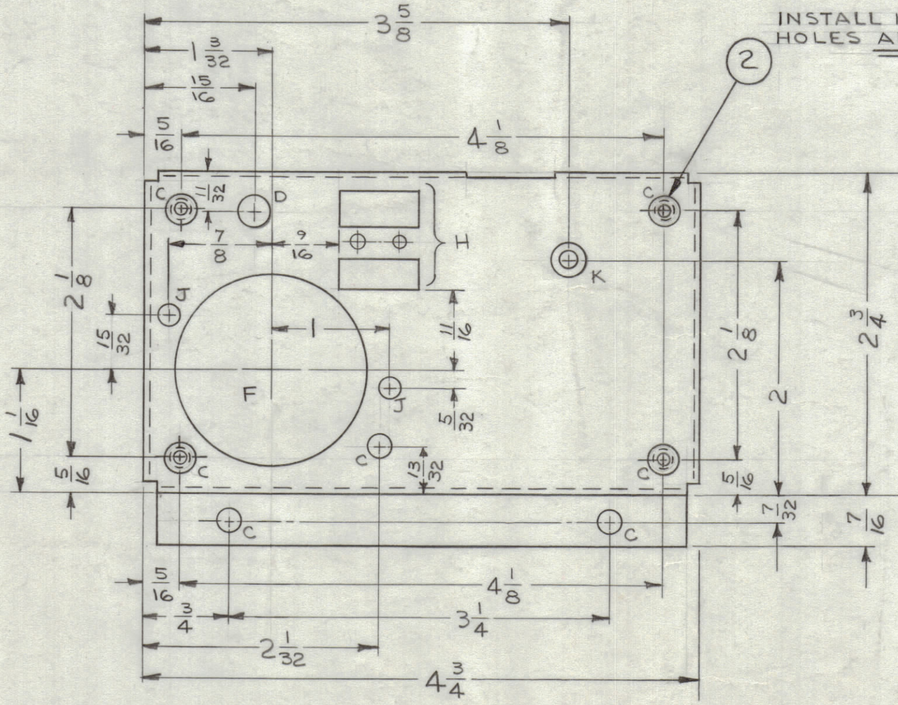
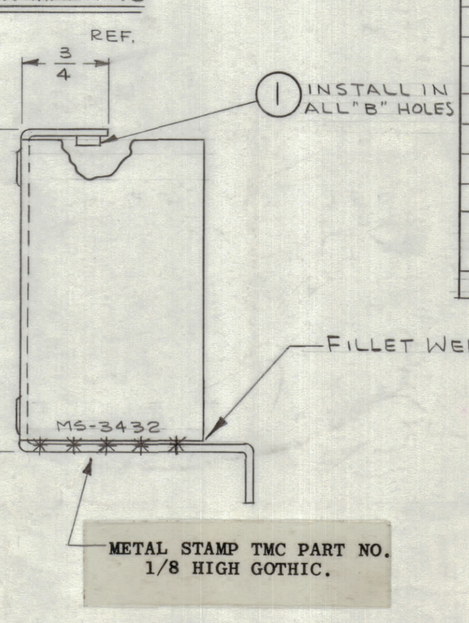
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
#	X1	COMPLETELY REDRAWN	11-12-63	1	G.S.		
F2,G4	X2	E HOLE WAS 3/8 DIA, KNOCKOUT ADDED	12/19/63	2			
	X3	ADDED ITEM 2 & NOTES FOR IT. 1 & 2.	5/1/64	3	JL		
#	Ø	ORIGINAL RELEASE FOR PRODUCTION	7-7-64	4			
D4, A4, E2	A	RELOC. 4 3/4 DIM. LINE, ADD. SOLDERING NOTE LFSA-1 WAS LFS-1, VLRA-1 WAS VLR-1	12-16-64	13033	HLA	@	
E7	B	PICT: "L" HOLE & LOC. DIM. ADD; HOLE LEGEND: "L" ADD.	1-28-65	13374	JZ	@	
E7	C	"J" HOLE WAS "L" HOLE C1 PL.) 13/64 DIA	3-19-65	13599	JZ		

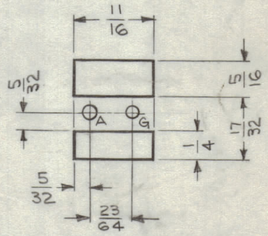








LEGEND		
HOLE	DESCRIPTION	REQ.
A	7/64 DIA.	1
B	.191 - .194 DIA	2
C	.191 DIA.	7
D	9/32 DIA.	1
E	DELETED	#
F	1 5/8 DIA.	1
G	.093 DIA.	1
H	SEE DETAIL	1
J	.166 DIA.	4
K	.144 DIA. HOLE, 82° C'SINK TO .284 DIA.	1
L	DELETED	



"H" DETAIL (1 REQ)

MS-3432 C

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

NOTES

REF: LD-1336

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	2	TE 108-27	STANDOFF, RIVET TYPE	C
2	1	NT-129-632-4	NUT, ROUND, SWAGE TYPE	B

Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.
1	LFSA-1	AX-433
1	VLRA-1	AX-433

SCALE 1:1 CODE A

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M. GELLMAN

LIST OF MATERIAL

MATERIAL .064, ALUMINUM 5052-H32

FINISH S-404, IRIDITE 14-2 AL-COAT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: CHASSIS, ELECTRICAL-REAR (POWER SUPPLY)

DRAWN G. Sussman	DATE 11-11-63	FINAL APPROVAL	DATE
CHECKED @	DATE 7-7-64		
ELECT. DES.	DATE 7-7-64	MS-3432	C
MECH. DES. M. Gellman	DATE 7-6-64	SHEET	REV. LTR.

TMC FORM 110 STOCK NO. 440H