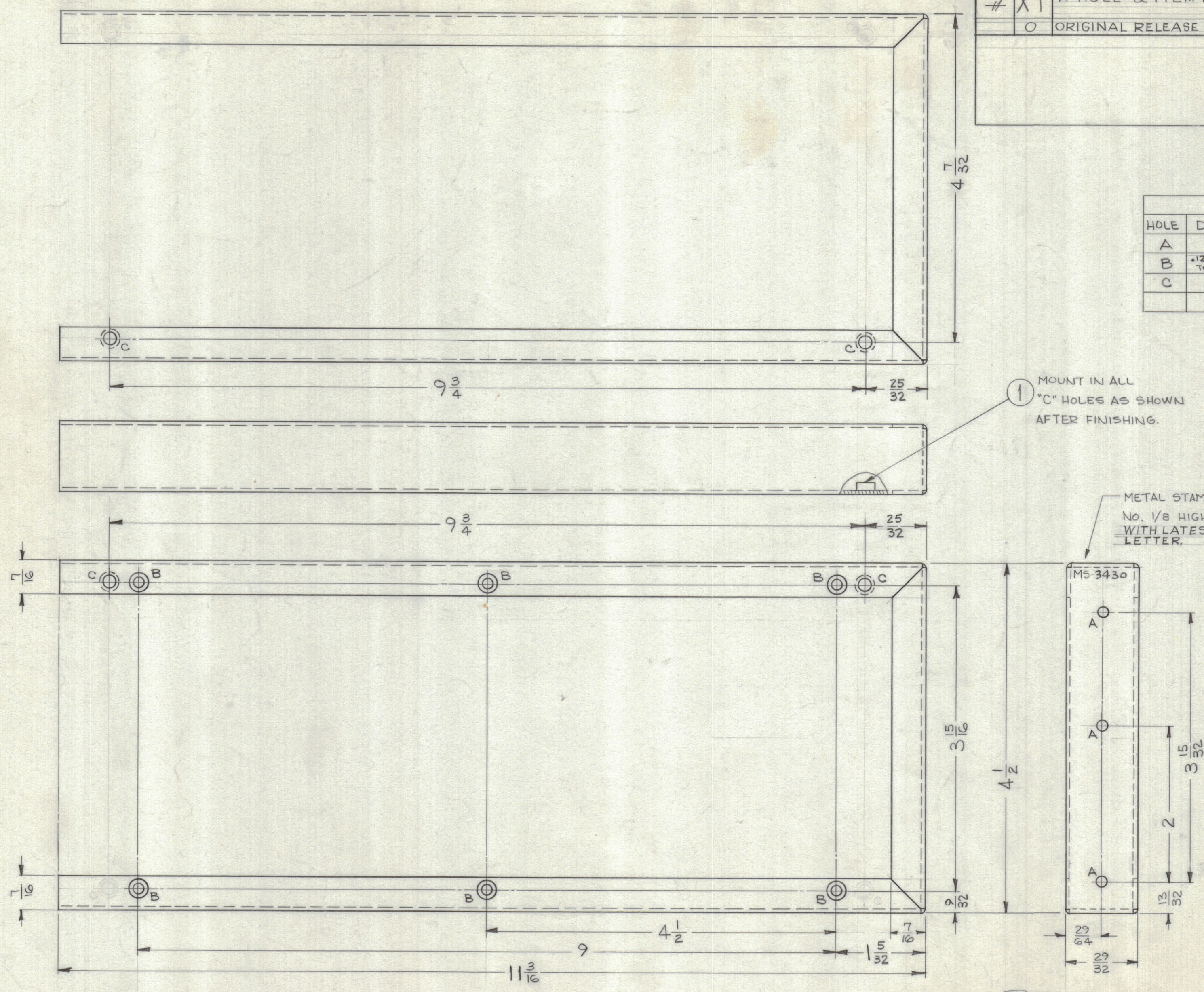


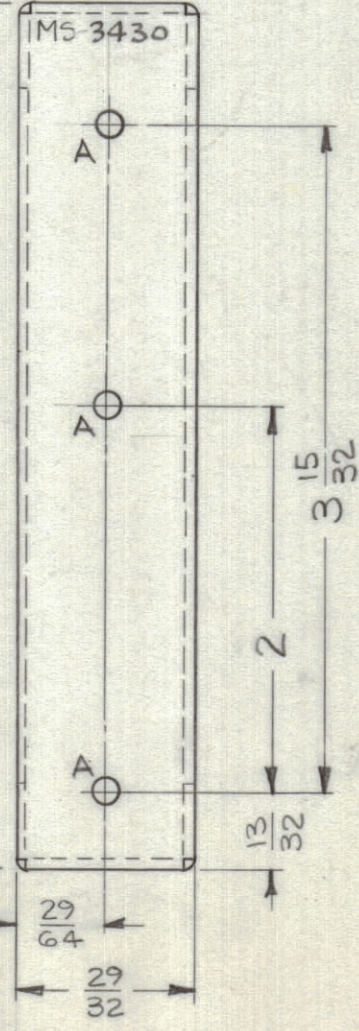
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
#	X1	"A" HOLE & ITEM 1 QTY WAS 8	11/1/63		JL		<i>mtg</i>
	O	ORIGINAL RELEASE FOR PRODUCTION	5-12-64	O	A.M.	@	

LEGEND		
HOLE	DESCRIPTION	REQ
A	.120 DIA.	3
B	.120 DIA HOLE, C'SINK 82° TO .230 DIA.	6
C	.161-.164 DIA	4



1 MOUNT IN ALL "C" HOLES AS SHOWN AFTER FINISHING.

METAL STAMP TMC PART No. 1/8 HIGH, GOTHIC, WITH LATEST REVISION LETTER.



REF: MS 3418

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

NOTES

10	VLR-1	AX 432
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE A	

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4	1	NT-129-440-4	NUT, ROUND, SWAGE TYPE	C
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
M. GELLMAN LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
.062, ALUMINUM 5052-H32		TITLE FRAME, MOUNTING-PRINTED CIRCUIT (R.F. MODULE)		
FINISH		DRAWN		
S404-YELLOW IRIDITE		<i>G. Sauer</i>		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DATE	FINAL APPROVAL	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		6-12-63	<i>RFC</i>	
FRACTIONS ± 1/64 ANGLES ± 0° 30'		DATE	DATE	
TOLERANCES		5-8-64	MS-3430	
		MECH. DES.	O	
		DATE	SHEET	
		5-7-64	REV. LTR.	

MS 3430