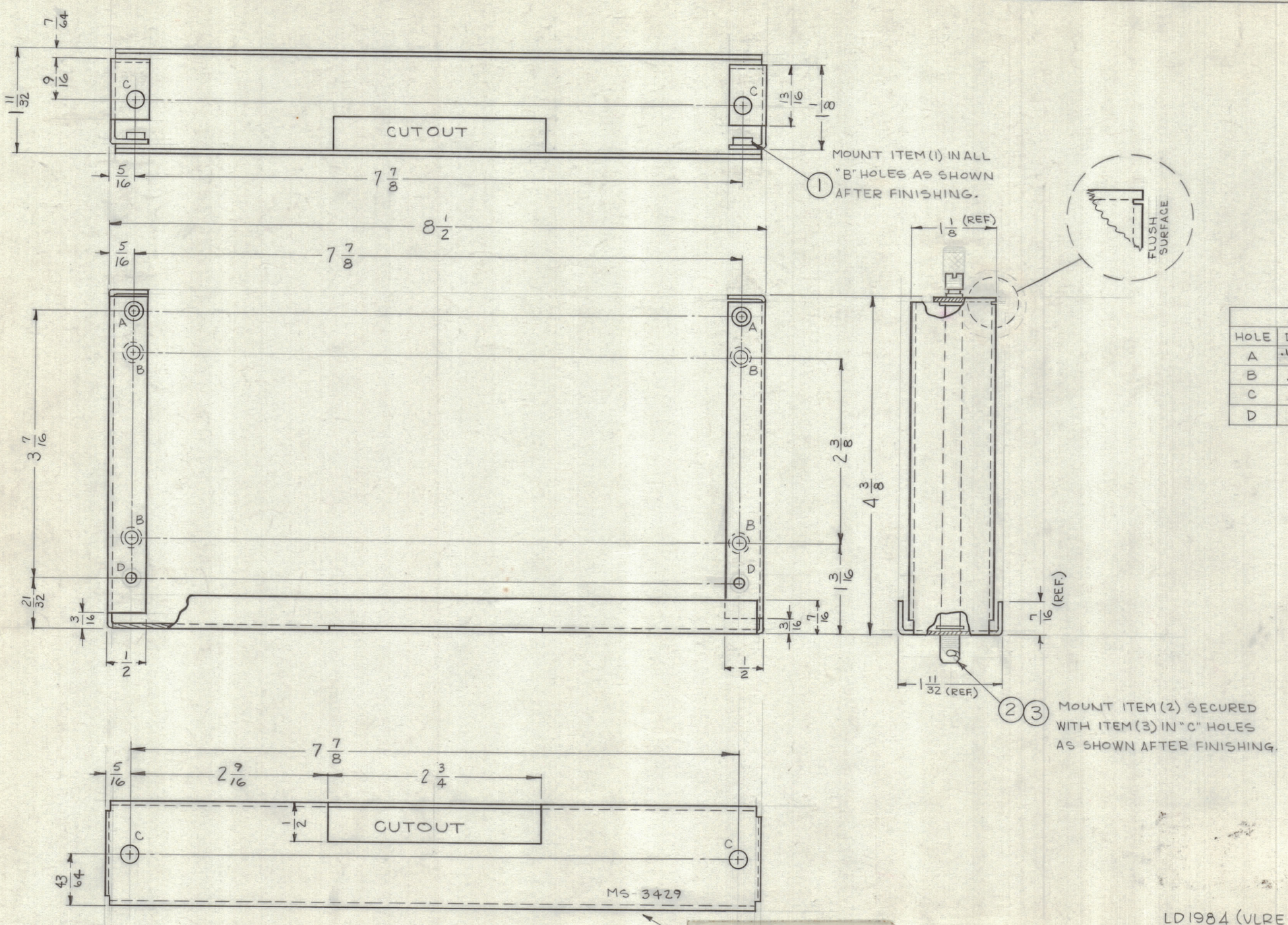
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
H	0	ORIGINAL RELEASE FOR PRODUCTION	5/12/64	0	A.M.	@	
B,2,3	A	CLERICAL CHANGE	8-18-65		H.V.V.	[illegible]	



LEGEND		
HOLE	DESCRIPTION	REQ
A	.140 DIA. HOLE, CS'K 82° TO .230 DIA.	2
B	.161 - .164 DIA	4
C	9/32 DIA.	4
D	.157 DIA.	2

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90°.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

LD1984 (VLRE-1)
REF: LD-1352 (VLR-1)

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	3	WA-137-2	RING, RETAINING	C
2	2	FS-122-1	STUD, TURNLOCK FASTENER	C
4	1	NT-129-0440-4	NUT, ROUND, SWAGE TYPE	B

M. GELLMAN — LIST OF MATERIAL

Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.
1	VLRE-1	AX-598
1	VLR-1	AX-431

SCALE 1:1 — CODE A

MATERIAL: .064, ALUMINUM 5052-H32

FINISH: IRIDITE AS PER TMC SPEC. S-404

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64, ANGLES ± 0° 30'

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: FRAME, MOUNTING - PRINTED CIRCUIT (AF MODULE)

DRAWN: E. Lenzen — DATE: 4-8-63
CHECKED: @ — DATE: 5-8-64
ELECT. DES.: [illegible] — DATE:
MECH. DES.: M. Betino — DATE: 5-7-64
FINAL APPROVAL: KC — DATE:

MS 3429 — A

SHEET — REV. LTR.

NOTES

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TMC FORM 110