



①②③④
MOUNT IN "F" HOLE AS SHOWN AFTER FINISHING.

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC ON REAR OF PANEL W/LATEST REVISION LETTER

MS 3419 0

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
X1	REDRAWN FROM SIZE (1) WITH NO CHANGES	9-26-63	1	FS	
X2	(B) HOLES WERE .076 DIA; "B" HOLES RELOCATED	3/16/64	2	FS	
0	ORIGINAL RELEASE FOR PRODUCTION	5/12/64	0	A.M.	

LEGEND		
HOLE	DESCRIPTION	REQ.
A	.120 DIA.	2
B	*50 (.070) DRILL AND TAP * 2-56 NC-2A THREAD.	2
C	.199 DIA.	1
D	.062 DIA.	1
E	.120 DIA. HOLE, C'SINK 82° TO .230 DIA. ON TOP	1
F	.082 DIA. HOLE, C'SINK 60°, 3/64 DP, ON REAR	1

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
1	4	FS 119-2	LATCHGUIDE, SNAPSLIDE FASTENER	F
1	3	FS 118-1	LATCH, SNAPSLIDE FASTENER	F
1	2	WA 131-22	WASHER, SPRING	F
1		FS 120-1	POST, SNAPSLIDE FASTENER	F

LIST OF MATERIAL			
MATERIAL .090, ALUMINUM 2024-T3		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH SEE NOTES		TITLE PANEL, MOUNTING, FRONT (RF MODULE)	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN <i>G. Jensen</i>	DATE 9-26-63
		CHECKED <i>@</i>	DATE 5-7-64
		ELECT. DES. <i>W</i>	DATE
		MECH. DES. <i>W</i>	DATE 5-7-64
		FINAL APPROVAL <i>W</i>	
		DATE	
		MS 3419	
		SHEET	
		REV. LTR.	

NOTES

10	VLR-1	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE A	
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DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30'