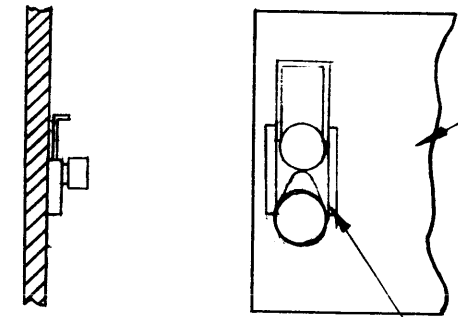


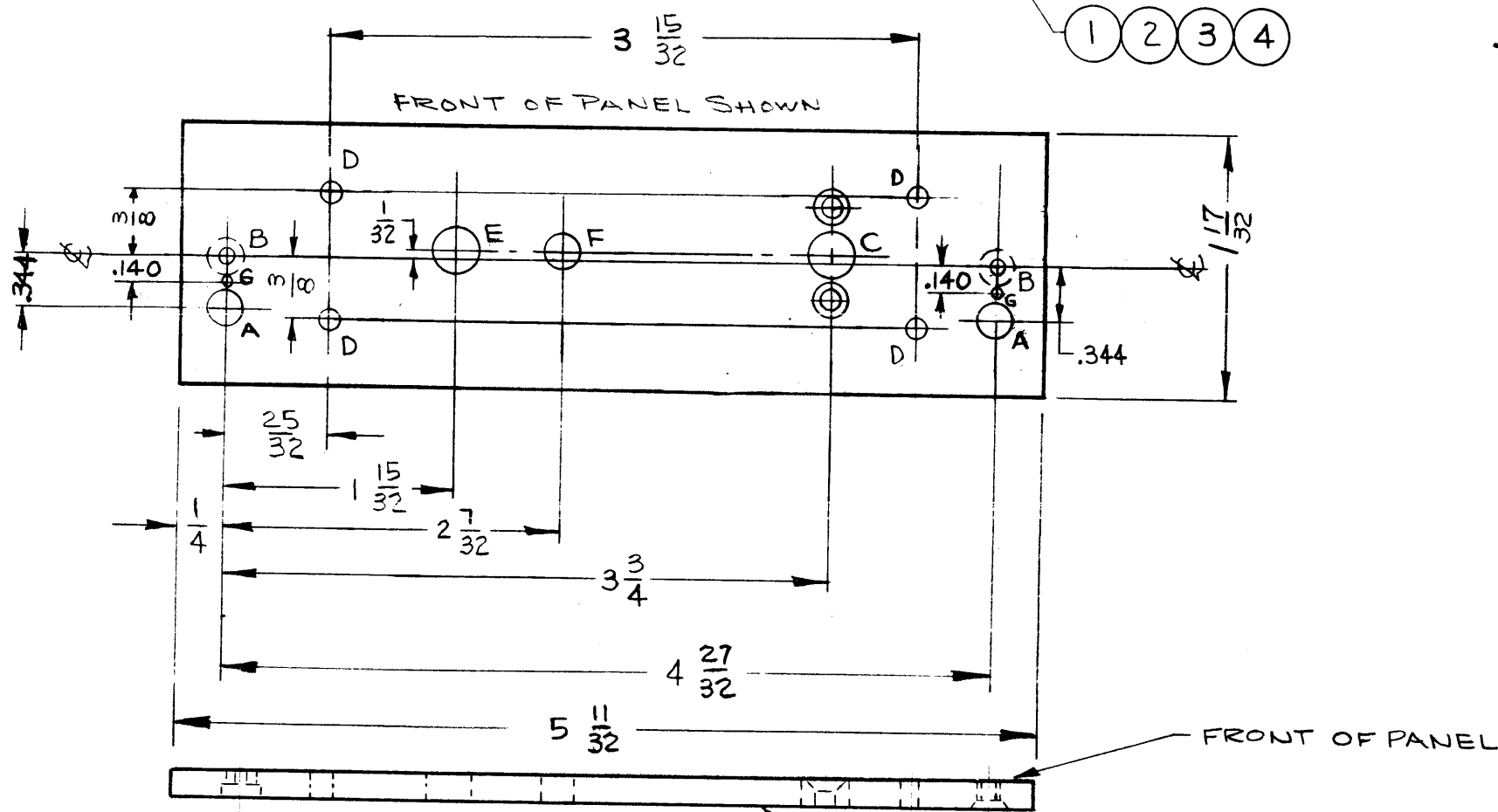
MS 3370 E

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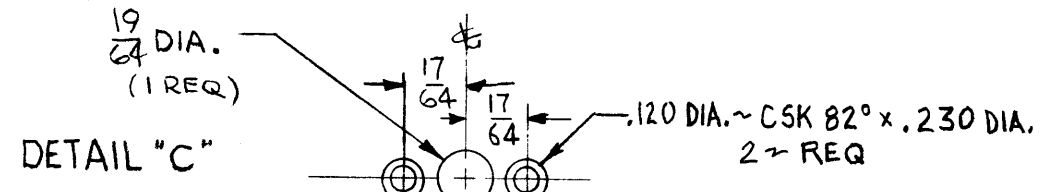
MOUNT ITEMS 1 THRU 4 ON FRONT OF PANEL AS SHOWN USING "A" AND "B" HOLES. - AFTER FINISHING.

- ~ MACHINING ~
1. LATERAL BOW OF PANEL MUST BE KEPT WITHIN 1/32.
 2. MILL ALL EDGES.
 3. HOLES MUST BE DRILLED.
 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 SANDPAPER.



HOLE LEGEND		
HOLE	DESCRIPTION	REQD
A	.228 DIA	2
B	.082 DIA - C BORE 3/16 DIA X .039 DEEP REAR SIDE	2
C	SEE DETAIL	1
D	1/8 DIA	4
E	9/32 DIA	1
F	3/16 DIA.	1
G	1/16 DIA	2

- FINISH ALL OVER:
1. S404 YELLOW IRIDITE
 2. S114 ZINC CROMATE PRIMER
 3. S115 SMOOTH GRAY ENAMEL



METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC ON REAR OF PANEL.

REF: LD-1333

2	4	FS-120-1	POST, SNAPSLIDE, FASTENER	
4	3	WA-131-22	WASHER, SPRING, TENSION	
2	2	FS-118-1	LATCH, SNAPSLIDE FASTENER	
2	1	FS-119-2	LATCHGUIDE, SNAPSLIDE, FASTENER	
REQ.	ITEM	PART NO.	JORDAN DESCRIPTION E3037-202	SYMB L
.081 THK			THE TECHNICAL MATERIEL CORP.	
STOCK SIZE			MAMARONECK, NEW YORK	
ALUMINUM			PANEL, FRONT	
MATERIAL				
2024-T3				
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED
			RKohn	W.A. P... 5/23/63
FINISH & SPEC. NO.			ELEC. DES. APP.	MECH. DES. APP.
			MS 3370 E	

E	CTR HOLE DET "C" WAS .290 DIA	1-6-66	17625	WHO		
D	DIM. 290 WAS 9/32 ON DET. "C"	8-5-65	13570	W.V.		
C	"A" HOLE DIA. WAS 13/64	1-13-65	13275	W.B.		
B	IT. 4 WAS FS-120-2	9-17-64	12404	W.B.		
A	"A" HOLE WAS .228 DIA., "G" HOLE ADD. IT. 1 WAS FS-119-1, IT. 1 CHG TO (-2) ON PICT.	8-7-64	12072	W.B.		
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED:		SCALE: A				
DIMENSIONS ARE IN INCHES		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .008 ANGLES ± 1/20		REMOVE ALL BURRS AND SHARP EDGES				
1	TIRT					
REQ. PER UNIT	MODEL	SECTION	ASSY. NO.	DATE		
				5-23-63		
USED ON						