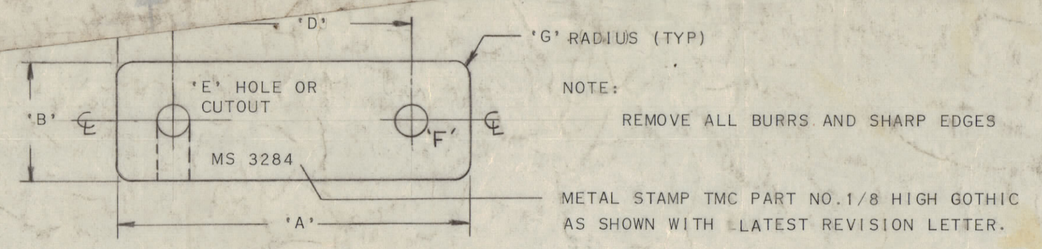

NOTE:

REMOVE ALL BURRS AND SHARP EDGES

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC AS SHOWN WITH LATEST REVISION LETTER.

REVISIONS

ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	P	COMPLETELY REDRAWN & ITS 54 TO 64 ADDED	2-15-67	17704	RME		
	R	-57 DIM "A" WAS 2-1/16	5-4-67	18164	LHO		FB
	S	MS3284-65, -66 ADDED	12-12-67	18669	HO		FEE
	T	MS 3284-67 ADDED	1-30-68	18748	HO		FEE
	U	MS 3284-68, -69 ADDED	3-14-68	18825	HO		FB
	V	MS3284-70 ADDED	1-24-69	19223	CV		FB
	W	ADDED, DASH 71, 72, 73	5-2-69	19462	GE		FB
	Y	MS3284-74 ADDED	8-26-69	19576	WA/CV		FB

TMC PART NO	DIM 'A'	DIM 'B'	DIM 'C'	DIM 'D'	HOLE 'E'	HOLE 'F'	THICKNESS	MATERIAL	FINISH	MODEL	'G' RADIUS
MS3284-1	2-1/4	3/4	3/8	1-1/2	13/64	13/64	.030	COPPER SOFT	S245 SILVER PLATE S423 SILVER KOTE	GPT-200K	1/8
-2	5-5/8	3/4	1/2	3-5/8	1/2	13/64	.032	COPPER SOFT			
-3	3	3/4	3/8	2-1/4	1/4	13/64	.063	HOT ROLLED COPPER			
-4	6-5/8	3/4	1/2	5-5/8	1/2	13/64	.032	COPPER SOFT			
-5	8	3/4	1/2	7	1/2	13/64	.032	COPPER SOFT			
-6	5	3/4	1/2	4	1/2	13/64	.032	COPPER SOFT		GPT-200K	
-7	4	1	1/2	3-1/8	17/32	13/64	.125	COLD ROLLED COPPER		TER-15K-600BF	
-8	4	3/4	3/8	3-3/4	13/64	13/64	.020	COPPER SOFT		GPT-200K	
-9	3-3/4	3/4	3/8	3	3/8	15/64	.020			GPT-200K	
-10	1-1/2	1/2	1/4	1	3/16	3/16	.032			GPT-200K	
-11	4-1/2	1	1/2	3-1/2	1/4	1/4	.063			TER-100K	
-12	9	3/4	3/8	8-1/4	15/64	13/32	.032			GPT-200K AX-392	
-13	5-5/8	3/4	3/8	4-7/8	13/64	15/64	.032			GPT-200K AX-392	
-14	5-3/8	3/4	3/8	4-5/8	13/64	13/32	.032			GPT-200K AX-392	
-15	13-1/4	3/4	3/8	12-1/2	13/32	15/64	.040			GPT-200K AT105	
-16	13-1/4	3/4	3/8	12-1/2	13/32	9/32	.040			GPT-200K AT105	
-17	4-1/2	1	1/2	3-1/2	15/64	15/64	.032	COPPER SOFT		TER-100K	
-18	2-1/4	3/4	3/8	1-1/2	9/32	9/32	.125	HOT ROLLED COPPER		TST 10K	1/8
-19	2-9/16	3/8	3/16	2-3/16	11/64	15/64	.040			TSTE-10K	3/16
-20	2-11/16	3/8	3/16	2-5/16	11/64	15/64	.040			TSTE-10K	3/16
-21	2-9/16	3/8	3/16	2-3/16	11/64	15/64	.040			TSTE-10K	3/16
-22	2-1/8	3/8	3/16	1-3/4	11/64	15/64	.040			TSTE-10K	3/16
-23	3/4	3/8	3/16	3/8	11/64	11/64	.030			TST-10K RFTA-1	3/16
-24	1-1/4	5/16	3/16	7/8	11/64	11/64	.050			TST-10K	5/32
-25	3/4	3/8	3/16	3/8	11/64	17/64	.032	HOT ROLLED COPPER		TST-10K RFTA-1	3/16
-26	25/32	3/8	3/16	3/8	11/64	9/32	.020	COPPER SOFT		TSTE-10K	1/64
-27	25/32	3/8	3/16	3/8	11/64	11/64	.020	COPPER SOFT		TSTE-10K	1/64
-28	2-1/2	3/4	3/8	1-3/4	3/16	17/64	.063	HOT ROLLED COPPER		TSTE-10K	1/8
-29	2	3/4	3/8	1-1/4	9/32	3/16	.063			GPT-200K	1/8
-30	5	3/8	3/16	4-5/8	11/64	11/64	.032			AF-105	1/8
-31	6	3/8	3/16	5-5/8	11/64	11/64	.032			AF-105	1/8
-32	1	1/4	1/8	3/4	5/32	5/32	.032			AF-105	1/8
-33	1-1/2	1/4	1/8	1-1/4	5/32	5/32	.032			AF-105	1/8
-34	2	1/4	1/8	1-3/4	5/32	5/32	.032			AF-105	1/8
-35	2-1/8	1/4	1/8	1-7/8	5/32	5/32	.032			AF-105	1/8
-36	3-1/4	1/4	1/8	3	5/32	5/32	.032			AF-105	1/8
-37	3	1/4	1/8	2-3/4	5/32	5/32	.032			AF-105	1/8
-38	1-7/32	5/16	9/64	59/64	5/32	5/32	.032			GPTIOKLF	1/16
-39	1-11/32	5/16	9/64	1-1/32	5/32	5/32	.032	HOT ROLLED COPPER	S245 SILVER PLATE S423 SILVER KOTE	GPTIOKLF	1/16
-40	1-1/2	3/4	3/4	1/2	.203	.203	3/16	HOT ROLLED STEEL	COPPER FLASH	TSTE-10K/AX611	
-41	2	1-1/4	5/8	7/8	3/8	3/8	.081	ALUMINUM, 5052-H32	S404-IRIDITE	DDR-73 (REQ) 2	
-42	4-1/4	3/4	1/4	3-3/4	15/64	15/64	.040	HOT ROLLED COPPER	S245 SILVER PLATE S423 SILVER KOTE	RFTA-1/AS127	1/8
-43	2-1/2	1	3/8	1-5/8	7/32	7/32	.064	ALUMINUM, 5052-H32	S404-IRIDITE	AP-129	1/8
-44	1-3/4	3/4	3/8	1	15/64	13/32	.032	HOT ROLLED COPPER	S245 SILVER PLATE S423 SILVER KOTE	KIT-257	1/8

TMC PART NO	DIM 'A'	DIM 'B'	DIM 'C'	DIM 'D'	HOLE 'E'	HOLE 'F'	THICKNESS	MATERIAL	FINISH	MODEL	'G' RADIUS
MS3284-45	2-9/16	3/4	3/8	1-13/16	15/64	13/32	.032	HOT ROLLED COPPER	S245 SILVER PLATE S423 SILVER KOTE	KIT-257	1/8
-46	1-1/16	3/8	1/4	5/8	11/64	11/64	3/8	BRASS HALF HARD		TLAA-1	1/16
-47	1-9/16	7/8	3/8	3/4	15/64	9/32	.063	HOT ROLLED COPPER		TST( ) 2.5K	1/8
-48	1-1/2	3/8	1/4	1	15/64	11/64	.032	HOT ROLLED COPPER		TST ( ) 2.5K	3/16
-49	1-1/2	1/2	1/4	1/4	13/64	13/63	/040	HOT ROLLED COPPER	S245 SILVER PLATE S423 SILVER KOTE	LPFF	1/8
-50	1-5/8	3/4	3/8	3/4	1/2	DR. .120 DIA. C'SINK .325 TO .230 DIA	.064	ALUMINUM, 5052-H32	S 404 IRIDITE	TCP-3	—
-51	1-1/16	1/4	1/8	13/16	5/32	5/32	.032	HOT ROLLED COPPER	S245 SILVER PLATE S423 SILVER KOTE	AF-107	3/16
-52	2	1/2	3/8	1-3/8	5/64 R CUTOUT	5/32	.063	COLD ROLLED COPPER		GPT-750	1/8
-53	3	1	3/8	2-1/4	9/32	9/32	.032	HOT ROLLED COPPER		GPT-10K	1/16
-54	1-1/2	3/8	3/16	1-1/8	5/32	7/32	.032			LPFA-10K	1/16
-55	1-1/2	3/8	3/16	1-1/8	5/32	5/32	.032			LPFA-10K	1/16
-56	1-3/4	3/8	3/16	1-3/8	5/32	7/32	.032			LPFA-10K	1/16
-57	2-7/16	3/8	3/16	2-1/16	7/32	7/32	.032			LPFA-10K	1/16
-58	2-1/8	1/2	1/4	1-5/8	5/32	7/32	.032			LPFA-10K	1/16
-59	2-7/8	1/2	3/16	2-1/2	5/32	7/32	.032	HOT ROLLED COPPER	S245 SILVER PLATE S423 SILVER KOTE	LPFA-10K	1/16
-60	9/16	1/4	3/16	3/16	DRILL TAP 0256 THD.	DRILL TAP 0256 THD.	.062	HARD BRASS	S135 NICKEL PLATE	SMEA, B, C, E	NONE
-61	4-3/16	1/2	5/16	3-9/16	15/64	15/64	.032	HOT ROLLED COPPER	S245 SILVER PLATE S423 SILVER KOTE	LPFA-40K	1/8
-62	2-3/16	1/2	5/16	1-9/16	15/64	15/64	.032			LPFA-40K	1/8
-63	3-5/8	1/2	5/16	3	9/32	15/64	.032			LPFA-40K	1/8
-64	4-1/2	1/2	5/16	3-7/8	15/64	15/64	.032	HOT ROLLED COPPER	S245 SILVER PLATE S423 SILVER KOTE	LPFA-40K	1/8
-65	3	1-1/2	3/4	1-1/2	1/2	1/2	3/16	ALUMINUM 5052-32	S404 YEL IRIDITE	RTIH-3 RTMU-4 RTTD-4	—
-66	3-1/2	1	7/16	2-5/8	9/32	9/32	.081	ALUMINUM 5052-H32	S245 SILVER PLATE S423 SILVER KOTE	TLAA2,5K	1/8
-67	2-1/2	1	1/4	2	9/64	9/64	.041	ALUMINUM 5052-H32	S404 YEL IRIDITE	RTPH-3	—
-68	13/16	1/4	1/8	9/16	3/32	3/32	.032	HOT ROLLED COPPER	S245 SILVER PLATE S423 SILVER KOTE	AF107	1/16
-69	5-1/4	3/8	3/8	4-1/4	1/8	1/8	.064	ALUMINUM 5052-H32	S404 YEL IRIDITE	VOX-7, MMX-( ) CHG-( )	—
-70	2-7/8	1	1/2	1-7/8	15/64	15/64	.064	ALUMINUM 5052-H32	S404 YEL IRIDITE	BCT-10KA	1/16
-71	9-1/2	2	3/8	8-3/4	13/64	13/64	.081	ALUMINUM 5052-H32	S404 YEL IRIDITE	PALA-10K	1/16
-72	1-5/8	3/4	3/8	1	33/64	9/32	.063	HOT ROLLED COPPER	—	—	1/8
-73	2-1/2	3/4	1/4	2	5/16	9/32	.063	HOT ROLLED COPPER	—	—	1/8
-74	2-7/8	1-11/16	1/4	2-3/8	9/64	9/64	.032	ALUMINUM 5052-H32	S404 YEL IRIDITE	RTTD-5A	—
-75	8-1/2	1-1/2	1	6-1/2	1/4	1/4	1/8	ALUMINUM 5052-H32	S404 YEL IRIDITE	PALA-10K	—
-76	3-3/4	3/4	1/2	2-3/4	13/64	13/64	1/8	ALUMINUM 5052-H32	S404 YEL IRIDITE	PALA-10K	—
-77	2-3/8	1	1/2	1-3/8	5/32	5/32	1/8	ALUMINUM 5052-H32	S404 YEL IRIDITE	PALA-10k	—

ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	AI	SEE SHEET 2 OF 2	5-15-72	21077	CS	CV	CV
	AH	ADDED -86	4-25-72	21019	CE	EJ	EJ
	AG	MS3284-75, A WAS 12 & D WAS 10	7-19-72	20805	EK	EJ	
	AF	SEE SHT. 2 OF 2	5-19-72	20696	GE	EJ	EJ
	AE	SEE SHT. 2 OF 2	4-3-72	20573	GE	EJ	EJ
	AD	SEE SHT. 2 OF 2	5-19-71	20335	RF	CV	CV
	AC	SEE SHEET 2	2-19-71	20233	GE	CV	CV
	AB	SEE SHEET 2 OF 2	1-14-71	20198	RF		
	AA	SEE SHEET 2 OF 2	6-6-70	20023	GE	CV	CV
	Z	MS3284-76, 77, 78 ADDED, SHEET 2 ADDED	4-1-70	19709	CV	CV	CV

REVISIONS

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TOLERANCES ON

DECIMALS	FRACTIONS
X ± .05	± 1/64
XX ± .01	ANGLES
XXX ± .005	± 0° 30'

MATERIAL SEE CHART

FINISH SEE CHART

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

LIST OF MATERIAL

FINAL APPROVAL	DATE 8/20/65
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED J.C.B	DATE 8/9/65
DRAWN GDL	DATE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PLATE, SINGLE OR DUAL HOLE

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
D	82679	MS3284	AII

SCALE ~ SHEET 1 OF 2

FCI-10-170 (10-68)