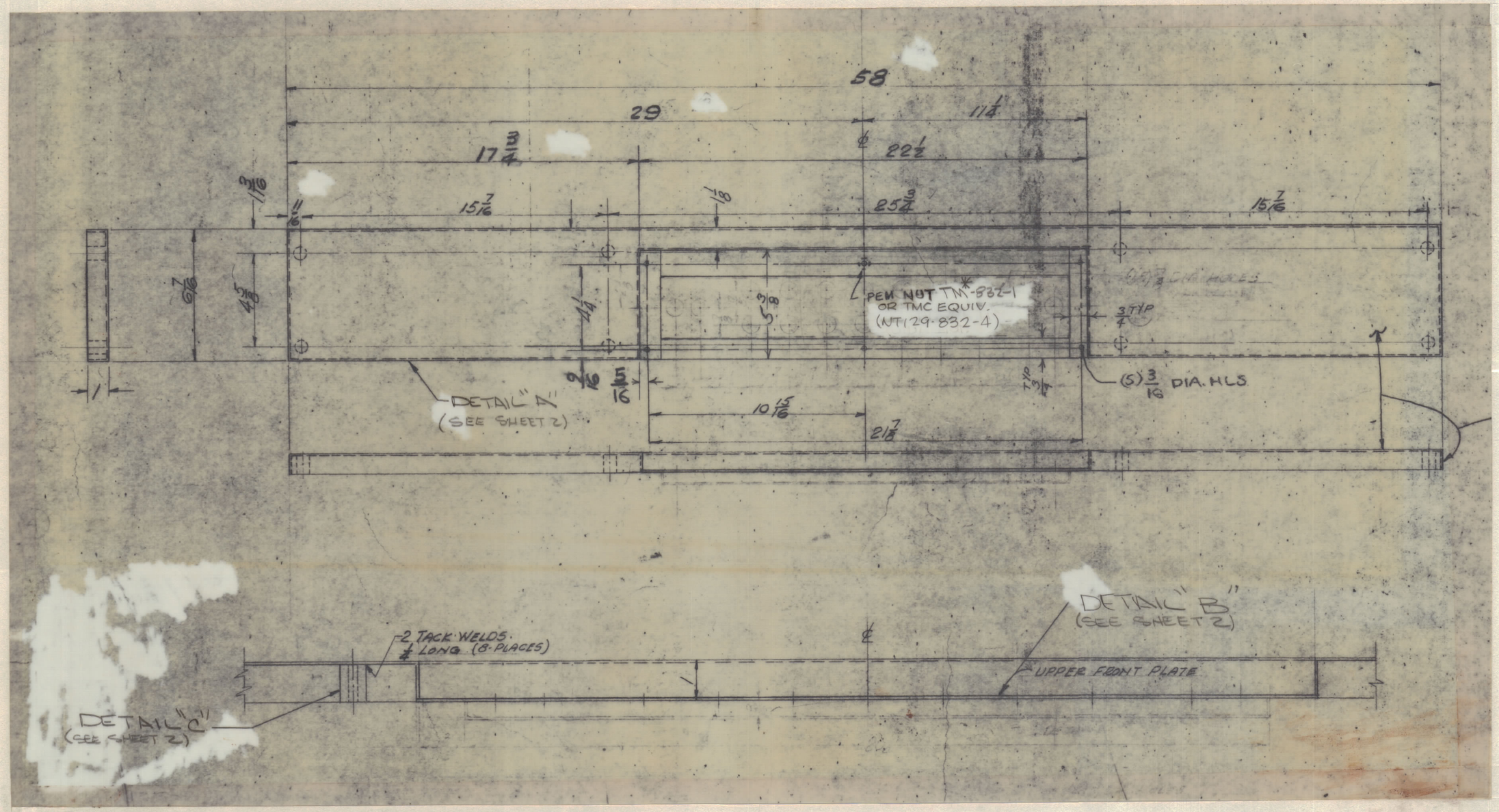
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	12/1/65	Ø			



MS3146 Ø

UNLESS OTHERWISE SPECIFIED

1. CONSTRUCTION STEEL
2. MOUNT ALL INSERTS AFTER FINISHING.
3. ALL WELD JOINTS TO BE VEE'D OUT PRIOR TO WELDING.
4. WELDING TO BE PER MIL-T-5021C, TUNGSTEN INERT GAS PROCESS.
5. ALL JOINTS SHOULD BE WELDED INSIDE AND OUTSIDE.
6. ALL OUTSIDE WELDS TO BE GROUND FLUSH.
7. OUTSIDE SURFACES TO BE REASONABLY FREE OF SCRATCHES AND TOOL MARKS AND HAVE A SURFACE ROUGHNESS NOT TO EXCEED 125 √

FINISH NOTE:

1. COPPER PLATE & CLEAR IRIDITE ALL OVER.
2. S114 & 15520 BLUE TEXTURED FRONT AND EDGES ONLY.

NOTE: ALL DIMENSIONS TO THREAD INSERT MUST BE HELD.

* MFG PT. NO.

NOTES

Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.
	TER-100K	

SCALE	CODE	
DO NOT SCALE		S401-187

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
BUDETTI			LIST OF MATERIAL	

MATERIAL: AS NOTED SHEETS 1 & 2.

FINISH: SEE NOTE (THIS SHEET)

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS .X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: PANEL FRONT TOP

DRAWN: SANZA	DATE 7-13-64	FINAL APPROVAL: [illegible]	DATE 12/1/65
CHECKED: [illegible]	DATE 10/6/65	MS3146	Ø
ELECT. DES.	DATE		
MECH. DES.	DATE	SHEET 1 OF 2	REV. LTR.

TMC FORM 110

REPROVEL NO. 440H 21539