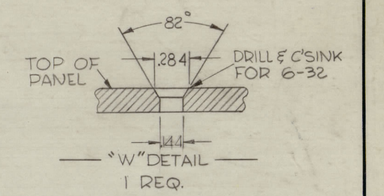
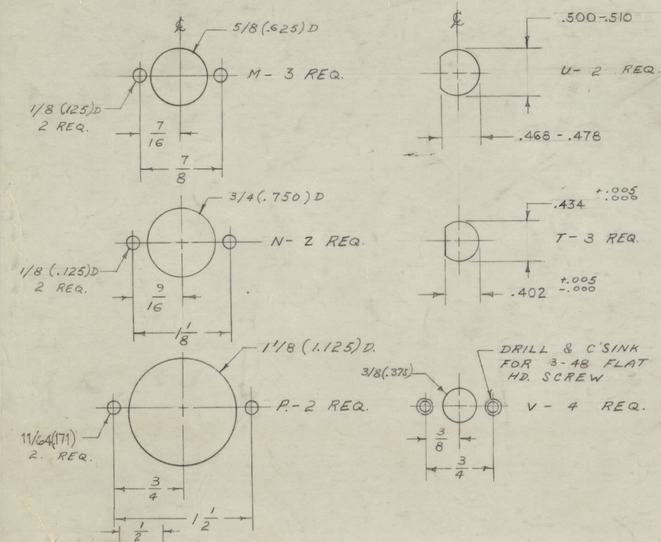
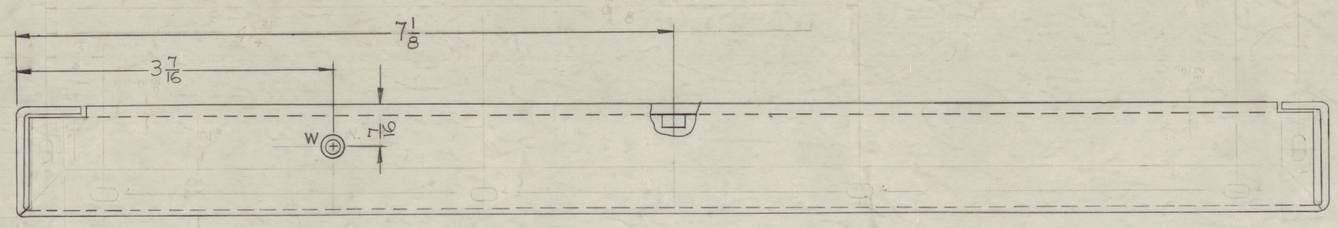
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

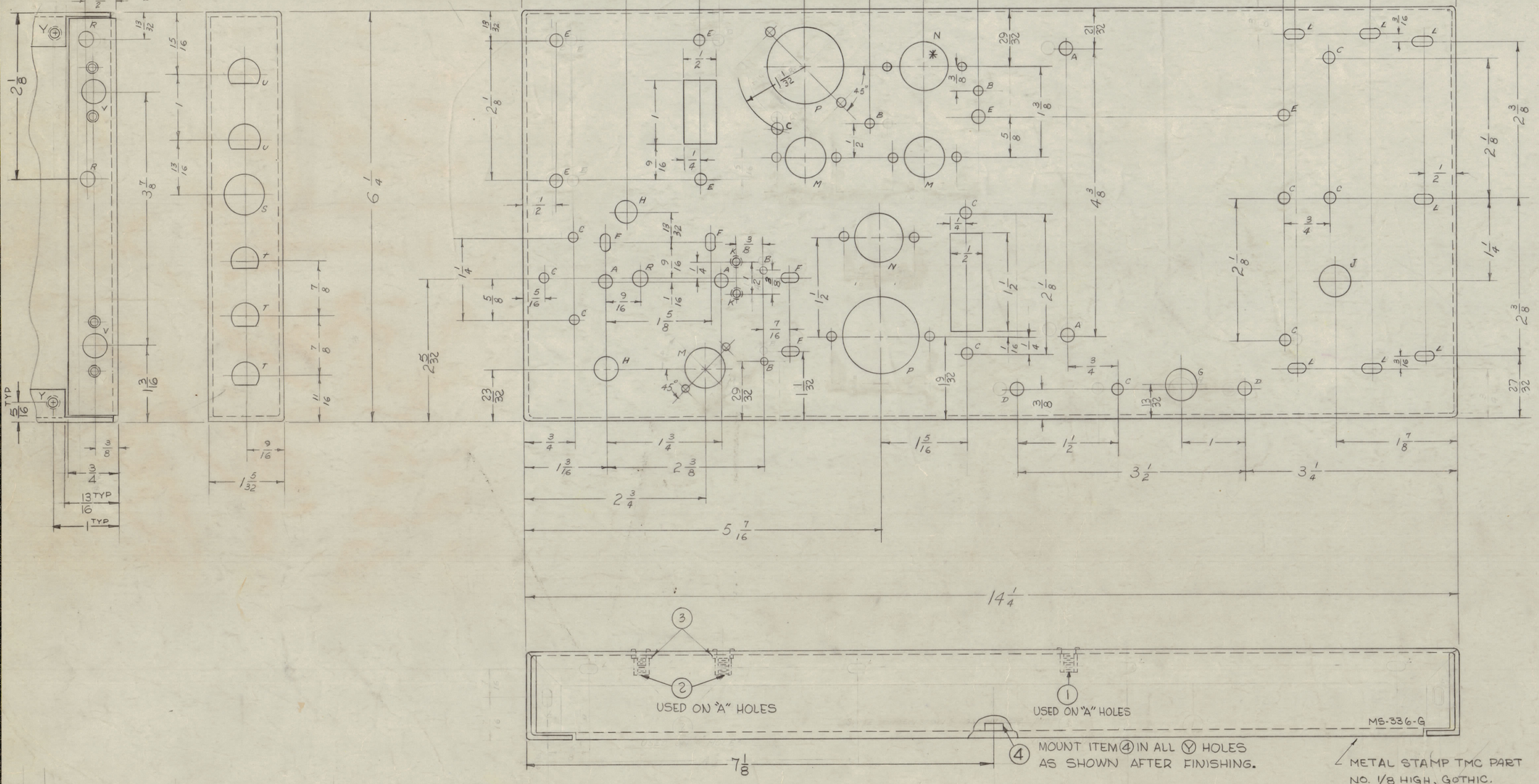
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

| | | |
|---|---|---|
| A - NO. 12 (.189) | 4 HOLES | REQ. |
| B - 1/8 (.125) D | 9 HOLES | REQ. |
| C - 11/64 (.171) D | 11 HOLES | REQ. |
| D - 3/16 (.187) D | 2 HOLES | REQ. |
| E - 7/32 (.218) D | 6 HOLES | REQ. |
| F - 9/64 X 9/32 | 4 SLOTS | REQ. |
| G - 1/2 (.500) D | 1 HOLE | REQ. |
| H - 3/8 (.375) D | 2 HOLES | REQ. |
| J - 9/16 (.562) D | 1 HOLE | REQ. |
| K - DRILL & TAP 4-40 | 2 HOLES | REQ. |
| L - 5/32 X 5/16 | 7 SLOTS | REQ. |
| R - 1/4 (.250) D. | 3 HOLE | REQ. |
| S - 5/8 (.625) D. | 1 HOLE | REQ. |
| W - SEE DETAIL | 1 HOLE | REQ. |
| Y - .191 - .194 DIA. | 6 HOLES | REQ |



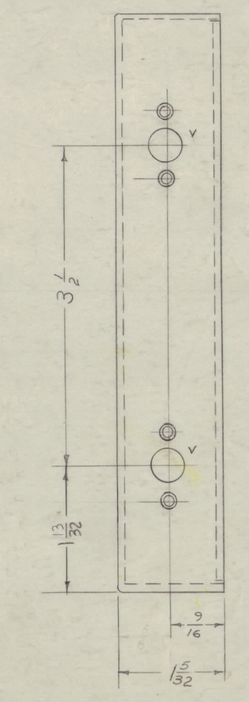



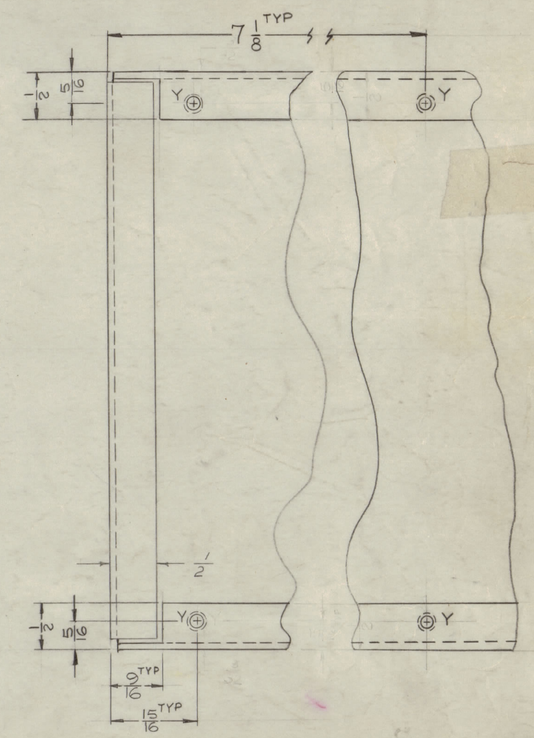










## FABRICATION NOTES:

UNLESS OTHERWISE SPECIFIED:

1 - USE MATERIAL THICKNESS ON ALL BENDS FOR MAXIMUM RADIUS.

2 - MOUNT ITEMS 1, 2, 3, & 4 AFTER FINISHING.

MS-336 G

| REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|---|---|---|---|---|
| 6 | 4 | NT-129-632-4 | NUT, ROUND SWAGE TYPE | Y |
| 2 | 3 | FW10HBN | WASHER, FLAT | |
| 2 | 2 | TE-108-3 | STANDOFF, RIVET TYPE | |
| 2 | 1 | TE-108-1 | STANDOFF, RIVET TYPE | |

| | |
|---|---|
| STOCK SIZE | .064 |
| MATERIAL | ALUMINUM |
| WEIGHT PER PC. | # |
| TYPE & TEMPER | 5052-H-32 |
| HEAT TREAT. SPEC. | # |
| FINISH & SPEC. NO. | S-404 IRIDITE |

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

POWER SUPPLY CHASSIS

MODEL VOX-1 THRU 5

| | DRAWN | ELEC. DES. APP. | MECH. DES. APP. |
|---|---|---|---|
| | HLB 2-18-55 | | |
| CHECKED | HLB | FINAL APPROVAL | |

REPLACES A-1022 | MS-336 | G

| REQ PER UNIT | MODEL | PROJECT NO. | ASS'Y. NO. | DATE |
|---|---|---|---|---|
| 1 | VOX-5 | LD-884 | | 1-4-61 |
| 1 | VOX-3, 4 | LD-174 | | 3-9-55 |
| 1 | VOX-1, 2 | LD-174 | | 3-9-55 |

USED ON

| ISSUE | ITEM | CHANGED FROM | DATE | CN. NO. | DRAFTS | CHECKER | ENG. APP. |
|---|---|---|---|---|---|---|---|
| G | 1 | VOX-5 REF WAS LD-174 | 5-13-63 | 8974 | | | |
| F | 1 | DRAWING REVISED | 2-10-62 | 6328 | | | |
| E | 1 | 1" C HOLE RELOCATED<br>2 1/32 DIM. WAS 29/32R | 9/12/61 | 5554 | | | |
| D | 2 | (1) 1/8 N DETAIL WAS 3/4D<br>1 FOR REV A BEC USE A-1022 | 4-4-61 | 3859 | | | |

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ± 1°

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM — 111