

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

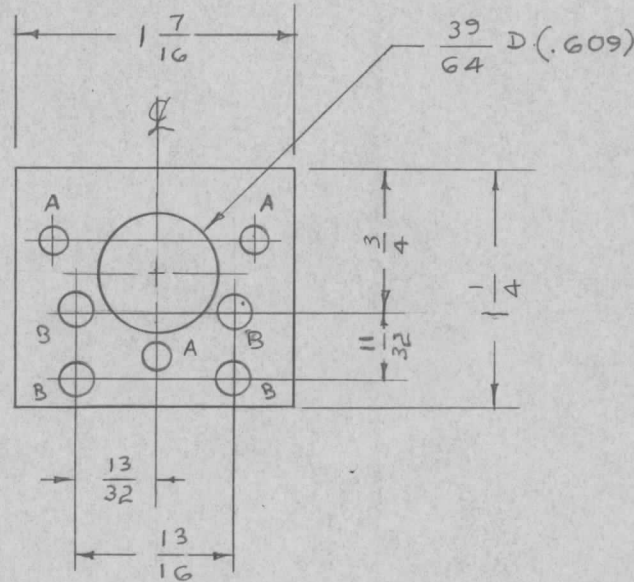
DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES ± 0° 30'
.XXX ± .005		

CUT HERE  
GUARANTEED  
PER. UNIT

MS-308 C

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
A-1000		A-422	12-17-54



A = #27 DRILL 3 HOLES  
B = 3/16 D. 4 HOLES

NOTE:

FOUR PILOT HOLES ARE TO BE JIG DRILLED WITH THE SAME JIG USED FOR DWG. # MS-307 (THREE A HOLES & LARGE HOLE ONLY) REAM 39/64 D. HOLE (AFTER ETCHING) FOR A CLASS G TIGHT FIT OF NEW DEPARTURE CO. BEARING NO. #R4 OR MARLIN ROCKWELL CO. XA134

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/16 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		ALUMINUM	BEARING MOUNT	
		WEIGHT PER PC.		
		245-73		
		TYPE & TEMPER	P.B. 12-17-54	WDE
		HEAT TREAT. SPEC.	DRAWN	ELEC. DES. APP.
		FINISH & SPEC. NO.	12-17-54	MECH. DES. APP.
			CHECKED	FINAL APPROVAL
		S404-IRIDITE	SUPERCEDES	MS-308 C
			AMS-271-A	

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
C	1	S404-IRIDITE WAS S101-CAUSTIC	12-7-59	1001	P	JAR	EMN
B	1	REDRAWN NO CHANGE	12-17-54	#	P.B.	JAR	WDE

TOLERANCES	SCALE
ALL OTHERS DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.