REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT.	CHKD	APPD
	X	EXPER. RELEASE	3-30-64	X	RJC		
	0	ORIGINAL RELEASE FOR PRODUCTION	5-28-64	0	A.M.	@	TRK

AFTER FINISH INSTALL DZUS SPRING 54-225
(2) #3-48 x 3/8 FHMS BRASS NI PL (PHILLIPS)
(2) #3-48 HEX NUTS " " "
(2) #3 L'WASHERS
(8 PLACES)

(4) TRIM CLIPS ON 3 SIDES

.375 DIA. HLS

.116 DIA. HLS C'S'K 82° X .190 DIA

(8) #49 (.073) DIA. HLS

PANEL SPACE

TOP VIEW

SECTION A-A

1-16 GA. FLAT EXPANDED METAL

SHADED AREA TO BE PAINTED BLACK

ENTIRE FRONT OF CABINET TO BE PAINTED DULL BLACK

5 EQUAL SPACES @ 4.906 = 24.531 TOL - NON-CUMM.

7 EQUAL SPACES @ 4.875 = 34.125 TOL - NON-CUMM.

(28) #36 (.106) DIA. HLS TAP #6-32

TYP

TYP 4 PLACES

(4) .281 DIA. HLS C'S'K 82° X .390 DIA.

(4) .906 DIA. HLS C'S'K 82° X .507 DIA.

CATCH BRKT

#10-32 UNIV. SPACED HLS (4 PLACES)

63 +1/16 -0 PANEL SPACE

B (SEE SHEET-2 OF 2)

FRONT VIEW

NOTES

1) MAT IS 16 GA. STL UNLESS OTHERWISE NOTED.
2) SPOTWELDED CONSTRUCTION UNLESS OTHERWISE NOTED.
3) NO SPOTWELD MARKS OR ANY OTHER IMPERFECTIONS SHALL BE SEEN FROM THE OUTSIDE.
4) 19 1/8 & 63" DIM (PANEL SPACE) TO BE SQ & PARALLEL WITHIN 1/32.
5) CABINET TO BE SQ. WITHIN 1/32
6) TOP & BOTTOM CHANNEL SUPPORTS TO BE WELDED SECURELY TO CHANNEL UPRIGHTS.
7) FINISH: 1) DEGREASE & CLEAN
2) ZINC CHROMATE PRIMER ALL OVER (HARTIN)
3) 1 COAT TEXTURED BLUE COROTEX (DURALAC) ON OUTSIDE & EDGES ONLY. INSIDE TO BE NON TEXTURED
4) MASK HINGE PIN HLS
5) MASK & PAINT OPTICAL BLACK (SEE VIEW AT LEFT)
6) FILL WHERE NECESSARY.

QTY.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
1	3	MS 3093	DUCT, AIR, CENTER	
1	2	MS 3098-2	DUCT, AIR	
1	1	MS 3098-1	DUCT, AIR	

T. KRUY — LIST OF MATERIAL

MATERIAL: SEE NOTE 1
FINISH: SEE NOTE 7

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: RACK, DUAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES
DECIMALS: X ± .05, XX ± .01, XXX ± .005 — FRACTIONS ± 1/64 — ANGLES ± 0° 30'

DRAWN	T. Jensen	DATE 3-30-64
CHECKED	R. Peters	DATE 4-27-64
ELECT. DES.		DATE
MECH. DES.	TRK	DATE
FINAL APPROVAL	RJC	DATE

MS 3081 Ø
SHEET 1 OF 2 REV. LTR.

1 | QTY./UNIT | RAK-22 MODEL USED ON | A 3594 ASS'Y. NO. | SCALE 1/4 | CODE A

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NOTES

MS 3081 0

TMC FORM 111 — STOCK NO. 1015