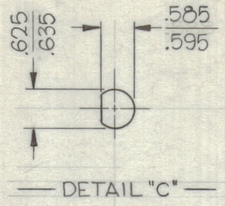
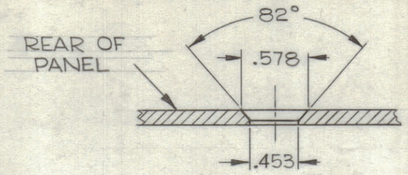
LEGEND		
HOLE	DESCRIPTION	REQ
A	11/64 DIA.	14
B	15/64 DIA.	16
C	SEE DETAIL	6
D	SEE DETAIL	2
E	.078 DIA	2

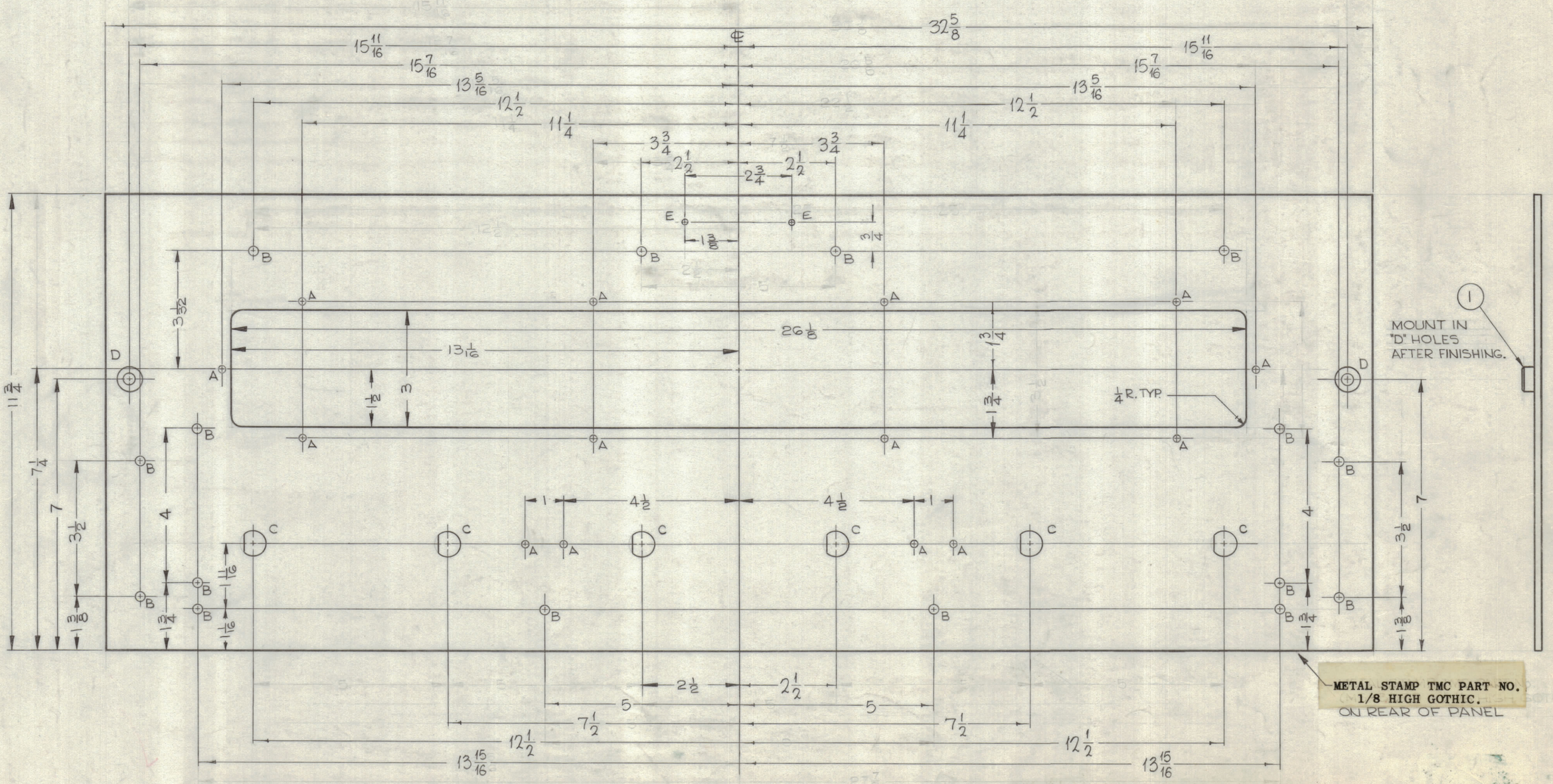


— DETAIL "C" —



— DETAIL "D" —

REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	3-2-64		A.M.		



MS-3059 Ø

REF: LD-1169 , PX-

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
2	1	NT-124	CAPTIVE INSERT	D

F. BUDETTI — LIST OF MATERIAL

MATERIAL: ALUMINUM, 2024-T3 3/16 THICK

FINISH: SEE NOTES

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: PANEL, FRONT

DRAWN	DATE	FINAL APPROVAL	DATE
E. Chenault	7-18-63	RJC	
CHECKED	DATE		
GDS	2/7/64		
ELECT. DES.	DATE	MS-3059	Ø
MECH. DES.	DATE	SHEET	REV. LTR.

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY

NOTES

1	GPT-200K	AP-110
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.

SCALE 1:2 — CODE A

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64 ANGLES ± 0° 30'

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

TMC FORM 110