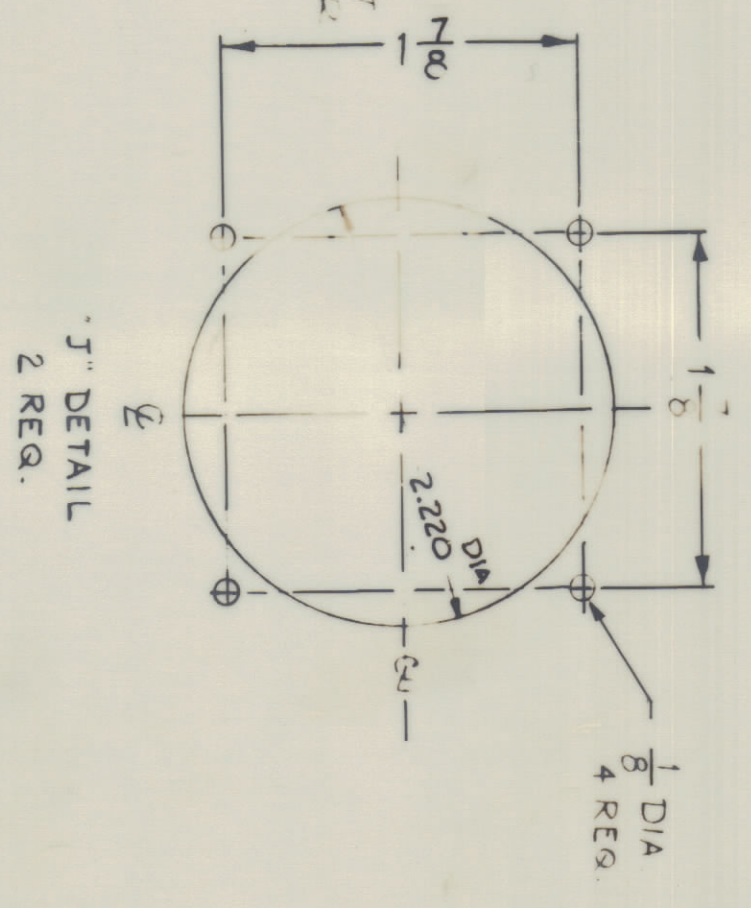
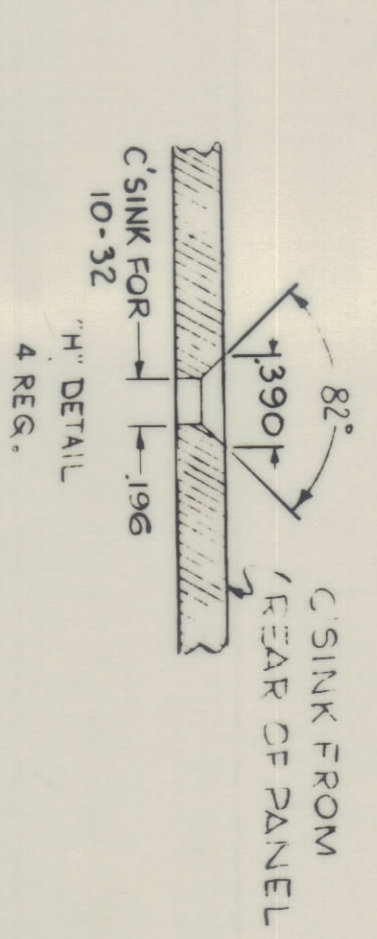


- MACHINING -
- 1- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE
  - 2- MILL ALL EDGES
  - 3- HOLES MUST BE DRILLED
  - 4- PANEL MUST BE FREE OF ALL MACHINING MARKS & SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH NO 120 GRIT SANDPAPER.

- FINISH -
- S404 YELLOW IRIDITE.
  - S114 ZINC CHROMATE PRIMER
  - S115 TMC SMOOTH GREY ENAMEL
- FRONT & EDGES ONLY.



- K - DRILL & TAP 1/8 DEEP FOR G-32 ON REAR OF PANEL 4 REQ.
- L - DRILL 5/32 DIA. HOLE ON REAR OF PANEL 1/8 DEEP 2 REQ.
- M - 11/32 DIA. 1 REQ.

C	E6	"M" HOLE ADDED	1-18-68	15552	C.D.L.		
B	E2	DET'T 2.820 DIA HOLE WAS 2 1/4 DIA	2-10-67	13920	AMB		
A	G2	"D" HOLE WAS 1/2 DIA.	7-30-66	11986	AMB		
SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRW. CHECKER	DESIGNER	APP. JPM
UNLESS OTHERWISE SPECIFIED:							
SCALE DO NOT SCALE							
DIMENSIONS ARE IN INCHES							
TOLERANCES ON DECIMALS 2 .005							
FRACTIONS 3/164							
ANGLES 3 1/2°							
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS REMOVE ALL BURRS & SHARP EDGES							

1	REQ. UNIT	APC-3	MODEL	SECTION	USED ON	ASBY. NO.	DATE
1	REQ. UNIT	APC-3	MODEL	SECTION	USED ON	ASBY. NO.	DATE

REF: LD-992	PART NO.	DESCRIPTION	SYMBOL
3/16	THE TECHNICAL MATERIAL CORP. MANHATTAN, N.Y.	PANEL, FRONT, MACHINING	C
2024-T3	MATERIAL	ALUMINUM	
VR R.	DRAWN	CHECKED	
MS-2911	FINAL APPROVAL		
1	SHEET	OF	1