



B V HINGE 6 REQ.
 C V HINGE 3 REQ.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS X 2 = .05 X 12 = .01 X 24 = .005	FRACTIONS ± 1/64 ANGLES ± 30'
TOLERANCES	
SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES	DATE: CH. NO. DRAFTS CHECKER ENG. APP.

PRIME OR DIP	FINISH
S114 ZINC CHROME	S-220 ROAF BLUE GRAY

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	20GA	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STEEL (MILD)	COVER, PANEL, LEFT SIDE SHIP BOARD	
	HARD ROLLED	G.D.L.	
	TYPE & TEMPER	DRAWN	CHECKED
	HEAT TREAT. SPEC.	DATE	FINAL APPROVAL
	S114 - ZINC CHROME FINISH - S-220 ROAF BLUE GRAY SMOOTH ENAMEL	1-22-62	MS-2851
	FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.

MS-2851

REPLACES MS-1465 (8)

SECTION BB