

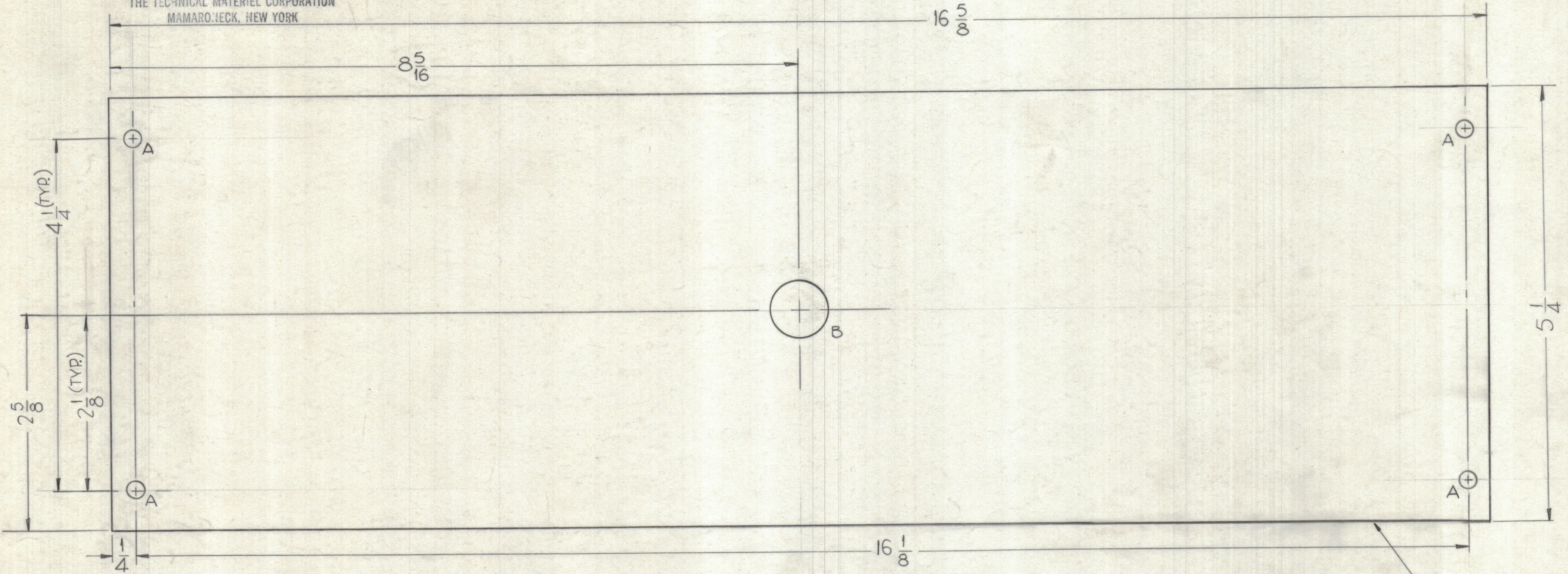
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Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

HOLE	DESCRIPTION	REQ.
A	13/64 DIA.	4
B	11/16 DIA.	1



— FRONT VIEW SHOWN —

METAL STAMP TMC PART NO. MS-2785 ON REAR 1/8 HIGH GOTHIC.

NOTES ~

MACHINING ~

1. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
2. MILL ALL EDGES.
3. HOLES MUST BE DRILLED.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES. IF NECESSARY SANDFRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH ~

- S-404-YELLOW IRIDITE
 - S-114-ZINC CHROMATE PRIMER
 - S-220-RCAF BLUE GREY OR PRIME & PAINT TO CUSTOMERS SPECIFICATIONS.
- FRONT & EDGES ONLY

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS X ± .05 XX ± .01 XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0° 30'
TOLERANCES	

REF. ~ LD-1025

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES			SCALE FULL (DO NOT SCALE)				
TOLERANCES ON FRACTIONS ± 1/64			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES				
DECIMALS ± .005			ANGLES ± 1/2°				

1	TER-18K-A50	SECTION	ASS'Y. NO.	DATE
REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	1/8 THK.	THE TECHNICAL MATERIEL CORP.	
	STOCK SIZE	MAMARONECK, NEW YORK	
	ALUMINUM	PANEL, FRONT (MACHINING)	
2024-T4		DRAWN	CHECKED
SEE NOTE		FINAL APPROVAL	
		MS-2785	