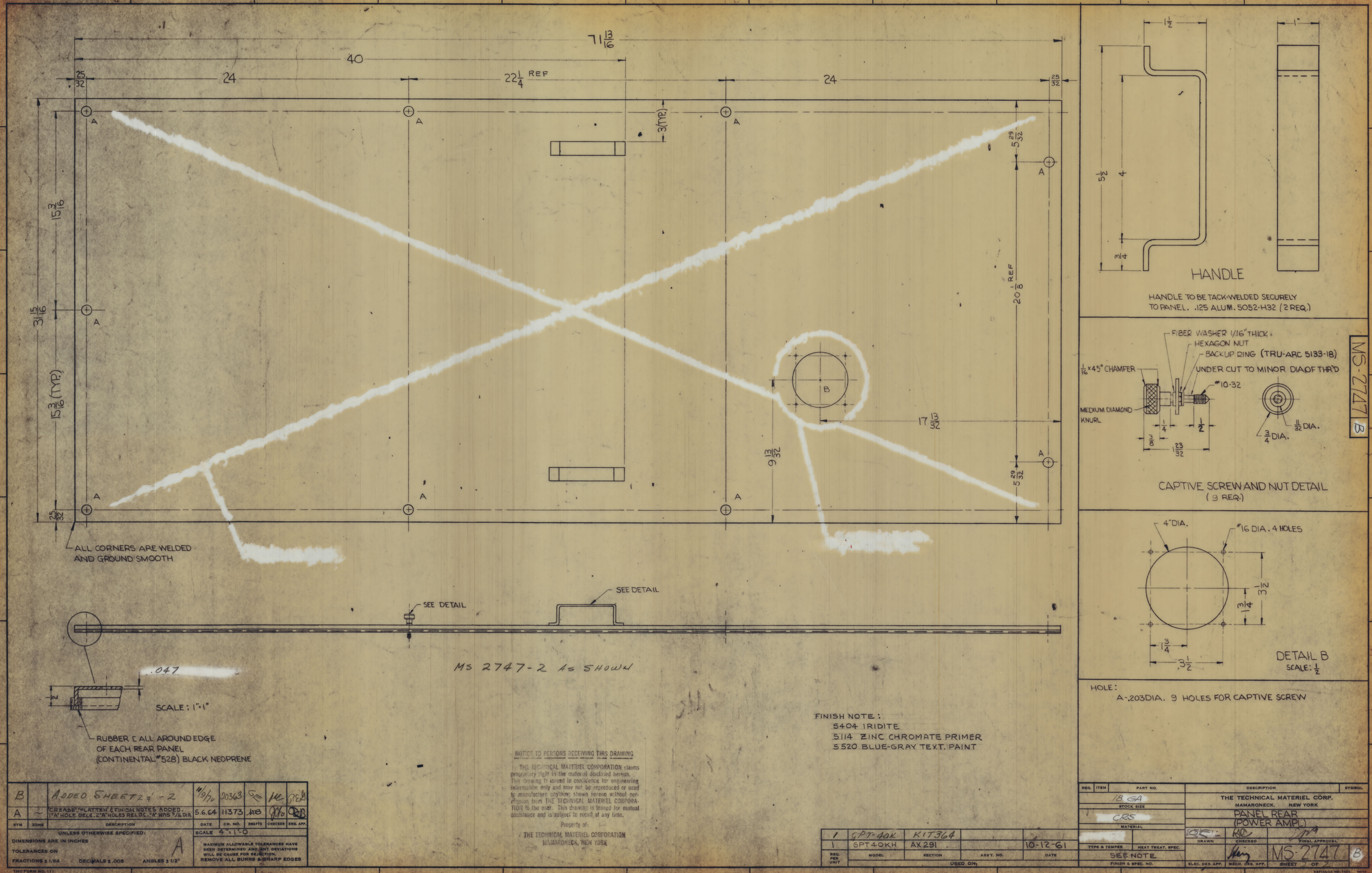

71 13/16
40
25/32
24
22 1/4 REF
24
25/32
3(TYP.)
5 29/32
20 1/8 REF
15 3/16
31 15/16
15 3/16 (TYP.)
17 13/32
9 13/32
5 29/32
25/32
ALL CORNERS ARE WELDED AND GROUND SMOOTH
SEE DETAIL
SEE DETAIL
MS 2747-2 AS SHOWN
.047
SCALE: 1"=1"
RUBBER [ALL AROUND EDGE OF EACH REAR PANEL (CONTINENTAL #528) BLACK NEOPRENE
HANDLE
HANDLE TO BE TACK-WELDED SECURELY TO PANEL. .125 ALUM. 5052-H32 (2 REQ.)
FIBER WASHER 1/16" THICK
HEXAGON NUT
BACKUP RING (TRU-ARC 5133-18)
UNDER CUT TO MINOR DIA OF THR'D
1/16 x 45° CHAMFER
#10-32
MEDIUM DIAMOND KNURL
11/32 DIA.
3/4 DIA.
CAPTIVE SCREW AND NUT DETAIL (9 REQ.)
4" DIA.
#16 DIA. 4 HOLES
DETAIL B
SCALE: 1/2
HOLE:
A-.203DIA. 9 HOLES FOR CAPTIVE SCREW
FINISH NOTE:
S404 IRIDITE
S114 ZINC CHROMATE PRIMER
S520 BLUE-GRAY TEXT. PAINT
NOTICE TO PERSONS RECEIVING THIS DRAWING
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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK
B | ADDED SHEET 2 & -2 | 11/9/70 | 20363
A | CREASE, FLATTEN & FINISH NOTES ADDED. 1"A" HOLE DELE. 2"A" HOLES RELOC. "A" WAS 3/16 DIA. | 5.6.64 | 11373
SYM | ZONE | DESCRIPTION | DATE | CH. NO. | DRAFTS | CHECKER | ENG. APP.
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°
SCALE 4"=1'-0
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS & SHARP EDGES
1 | GPT-40K | KIT364
1 | GPT40KH | AX291 | 10-12-61
REQ. PER UNIT | MODEL | SECTION | ASS'Y. NO. | DATE
USED ON
REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL
18 GA
STOCK SIZE
CRS
MATERIAL
TYPE & TEMPER | HEAT TREAT. SPEC.
SEE NOTE
FINISH & SPEC. NO.
THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK
PANEL REAR (POWER AMPL)
DRAWN | CHECKED | FINAL APPROVAL
ELEC. DES. APP. | MECH. DES. APP.
MS-2747 B
SHEET 2 OF 2
MS-2747 B
TMC FORM NO. 111