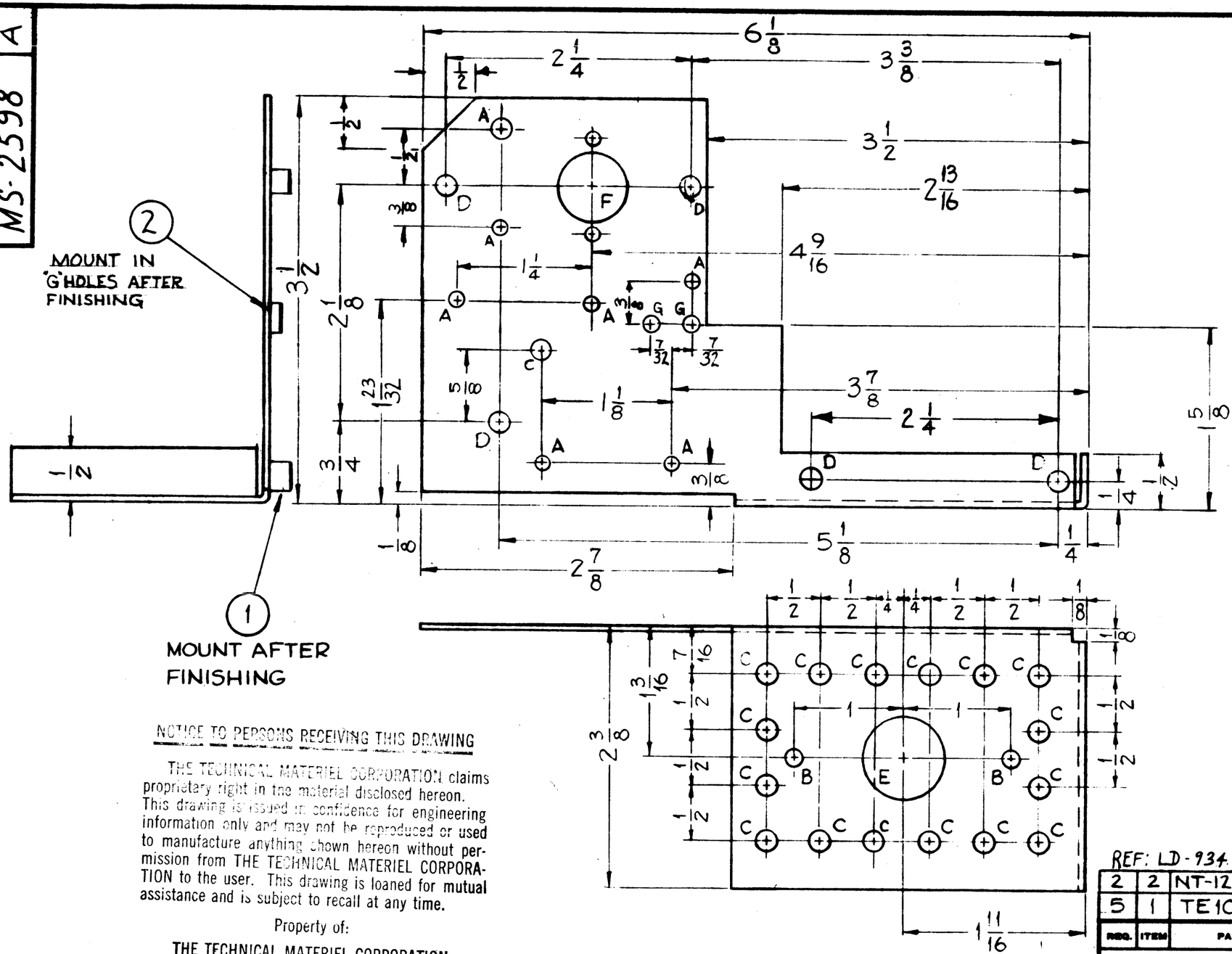
MS-2598 A



HOLES ~

A ~ $\frac{1}{8}$ DIA. 7 Req.

B ~ $\frac{5}{32}$ DIA. 2 Req.

C ~ $\frac{3}{16}$ DIA. 17 Req.

D ~ NO. 12 DRILL (FOR TE-108-1) 5 Req.

E ~ $\frac{3}{4}$ DIA. 1 Req.

F ~ $\frac{5}{8}$ DIA. $\frac{1}{8}$ DIA. 1 Req.

G ~ $\frac{161}{164}$ DIA. (FOR NT-129-440-4) — 2 Req

UNLESS OTHERWISE SPECIFIED.

1 ~ USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REF: LD-934 (4)

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	2	NT-129-440-4	NUT ROUND, SWAGE TYPE	
5	1	TE108-1	STANDOFF, RIVET TYPE	D

STOCK SIZE: .064 THICK

MATERIAL: ALUMINUM

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS, H.F. AMP

SYM		DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	ONE "C"-HOLE CHANGED TO "A"-HOLE	10.9.64	12610	JB	@	

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE: FULL, DO NOT SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	CHG-2	MF/RF		5-29-61

USED ON

TYPE TEMPER | HEAT TREAT. SPEC. | DRAWN | CHECKED | FINAL APPROVAL

5052-H-32

S404 - IRIDITE

FINISH & SPEC. NO. | ELEC. DES. APP. | ENG. APP.

MS-2598 A

TMC FORM NO. 100