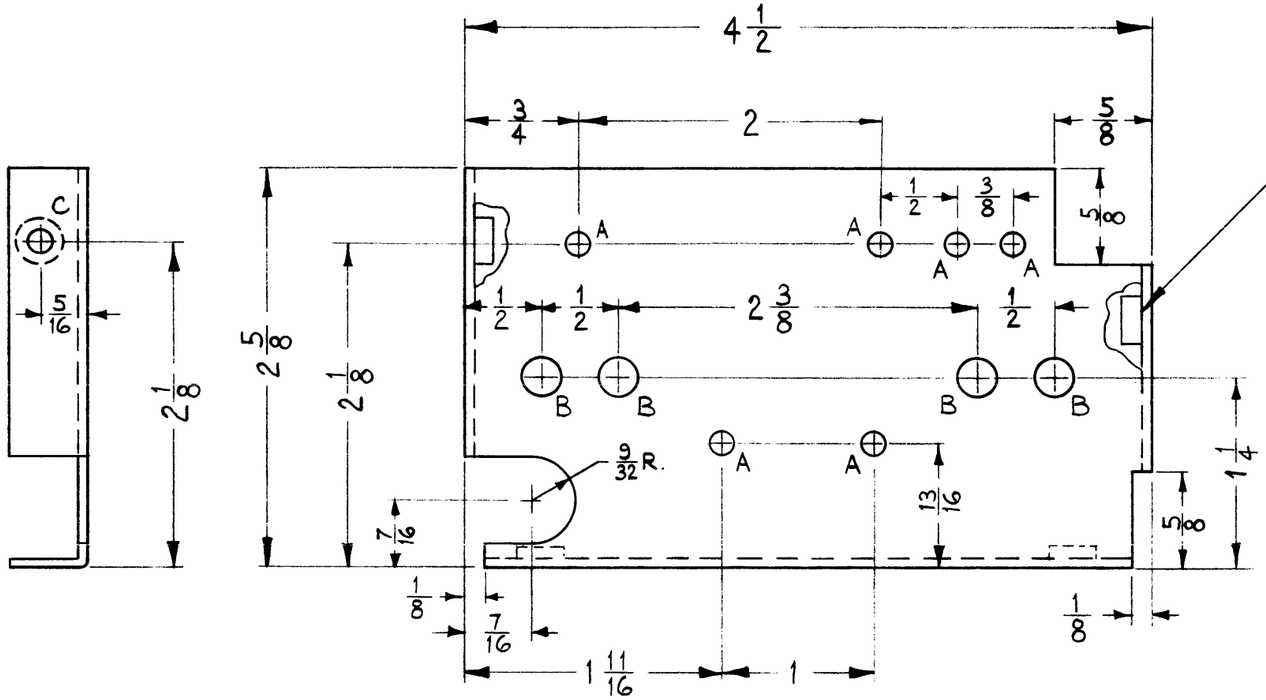
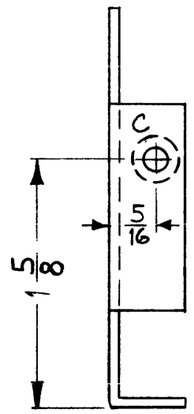
MS-2594





(1) MOUNT ITEM 1 IN ALL "C" HOLES AS SHOWN AFTER FINISHING.

A~ 5/32 DIA.	6 REQ.
B~ 1/4 DIA.	4 "
C~ .191-.194 DIA.	4 "

MOUNT INSERTS AFTER FINISHING

USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED

REF: LD-931 (2).

...ms
...
...oz
...ved
...ed per-
...CORPORA-
...ect mutual
assistance and to be ... revised at any time.

Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE: (DO NOT SCALE)

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	CHG-2	MF-RF		5-24-61

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	1	NT-129-632-4	NUT, ROUND, SWAGE TYPE	

STOCK SIZE: .064	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
MATERIAL: ALUMINUM	SHIELD, CONNECTOR
TYPE & TEMPER: 5052 H32	HEAT TREAT. SPEC.
FINISH & SPEC. NO.: S404 YELLOW IRIDITE	DRAWN: W.A.F. CHECKER: J.C.K. FINAL APPROVAL:
ELEC. DES. APP.: S.D. MECH. DES. APP.:	MS-2594

TMC FORM NO. 109

DEFIANCE NO. 1 2 36352