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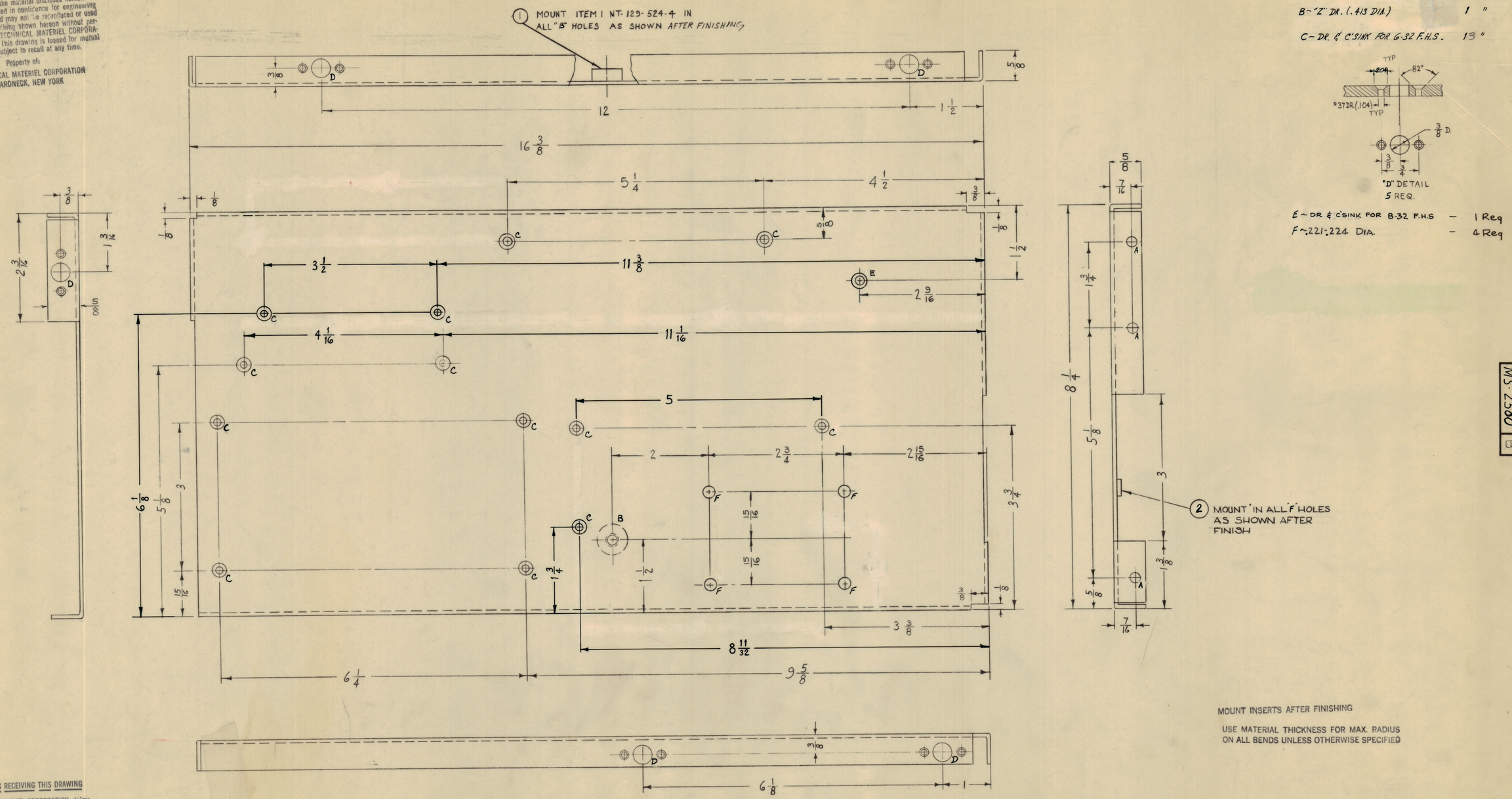

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ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	E5	"E" HOLE WAS 13/64 DIA.	7.7.64	11658	MB		
A	C5	DELETED ONE (C) HOLE	7-6-62	8889	VRR		

TOLERANCES
DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

SCALE:
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

FORM—111

REQ PER UNIT	MODEL	SECTION	ABBY. NO.	DATE
1	CHG-2	MAIN ASSY		5-31-61

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	2	NT-129-832-4	NUT, ROUND, SWAGE TYPE	
1	1	NT-129-524-4	NUT ROUND, SWAGE TYPE	D

STOCK SIZE	.081
MATERIAL	ALUMINUM
TYPE & TEMPER	5052-H32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S404 YELL. IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

SIDE PLATE, LEFT

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
W.O.F.	S.D.	
CHECKED	FINAL APPROVAL	
	MS-2580	B

MS-2580 B