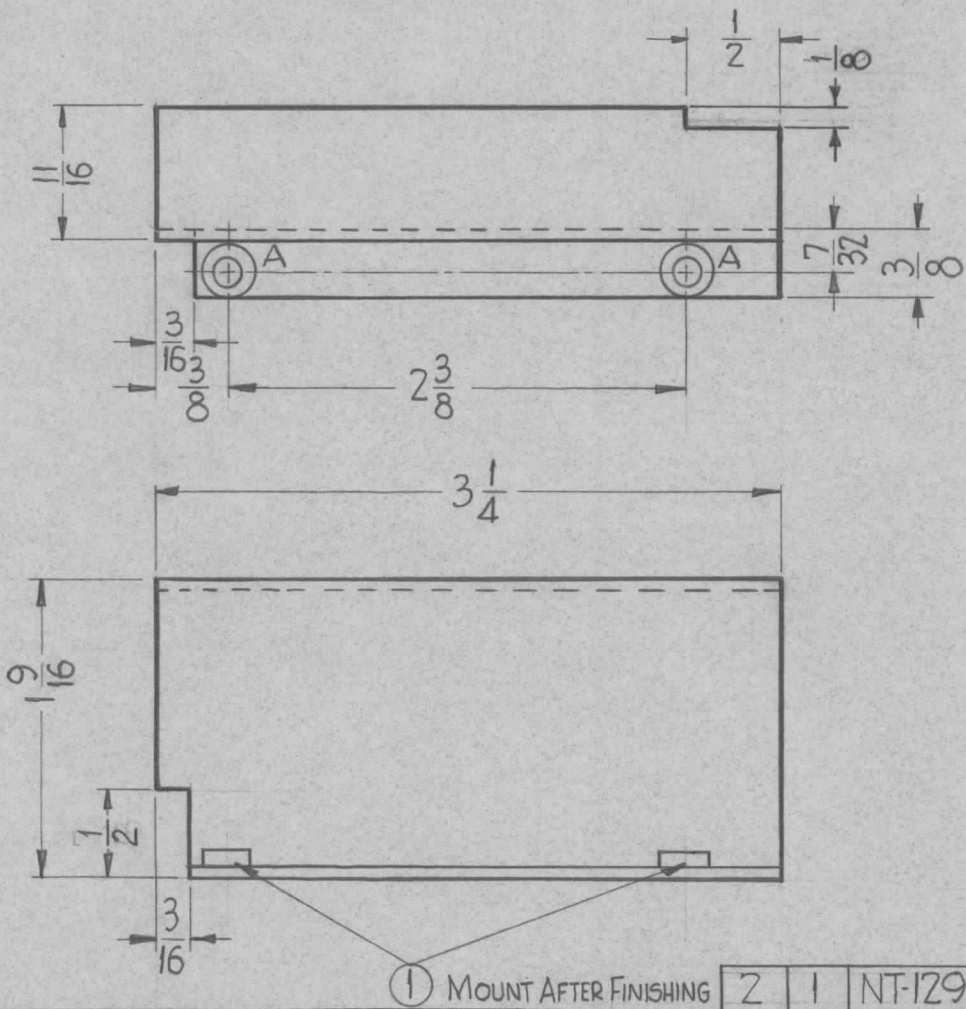


REQ. PER. UNIT	USED ON			MS-2538
	MODEL	ASS'Y. NO.	DATE	
1	CHG-2	OSC-OVEN	3-14-61	



HOLES
 A ~ .161-.164 DIA.
 (FOR INT 129-440-4)
 REQ. 2

NOTE
 USE MATERIAL THICKNESS
 FOR MAX. RADIUS ON ALL BENDS.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		
DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES ± 0° 30'
.XXX ± .005		

CUT HERE
 GUARANTEED
 2-66

							2	1	NT-129-440-4	NUT, ROUND, SWAGE TYPE					
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL			
									.051		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK X'TAL SHIELD				
									STOCK SIZE						
									ALUMINUM						
									MATERIAL						
TOLERANCES			SCALE: DO NOT SCALE				505Z-H3Z		—		D.J. Mann				
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				TYPE & TEMPER		HEAT TREAT. SPEC.		DRAWN		CHECKED		
FRAC. DIM. ± 1/64							5404 YELLOW IRIDITE								
ANGULAR DIM. ±							FINISH & SPEC. NO.		ELEC. DES. APP		MECH. DES. APP		MS-2538		