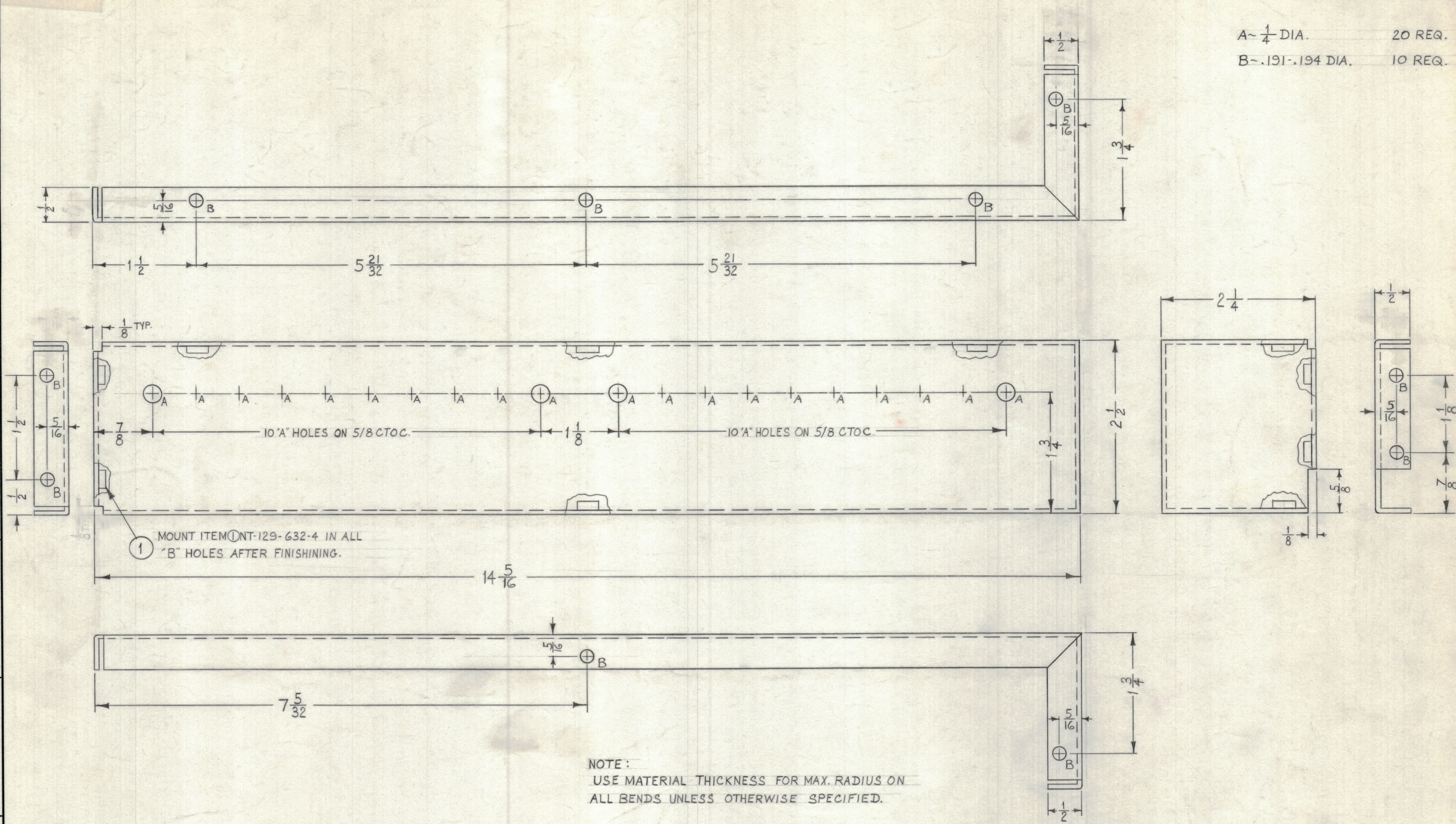


A ~ 1/4" DIA. 20 REQ.  
 B ~ .191-.194 DIA. 10 REQ.



1 MOUNT ITEM NT-129-632-4 IN ALL "B" HOLES AFTER FINISHING.

NOTE:  
 USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES ± 0° 30'
.XXX ± .005	

TOLERANCES

CUT HERE GUARANTEED 2-65

REF: LD-876 (4)

10	1	NT-129-632-4	NUT, ROUND, SWAGE TYPE
REQ.	ITEM	PART NO.	DESCRIPTION
			SYMBOL
		.064	THE TECHNICAL MATERIEL CORP.
		STOCK SIZE	MAMARONECK, NEW YORK
		ALUMINUM	SUB-CHASSIS
		MATERIAL	
		5052-H32	DRAWN: MAF, CHECKED: JWC, FINAL APPROVAL: JPM
		TYPE & TEMPER	HEAT TREAT. SPEC.
		S404 YELL. IRIDITE	RK, MS-2491
		FINISH & SPEC. NO.	ELEC. DES. APP. MECH. DES. APP. SHEET OF

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED:			SCALE				
DIMENSIONS ARE IN INCHES			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES				
TOLERANCES ON							
FRACTIONS ± 1/64			DECIMALS ± .005				
			ANGLES ± 1/2°				

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
	APP-4	SBT-1K		12-5-60
USED ON				