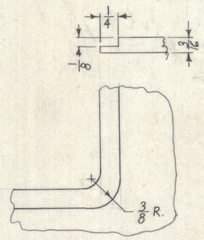
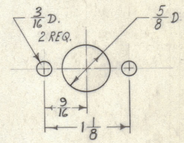
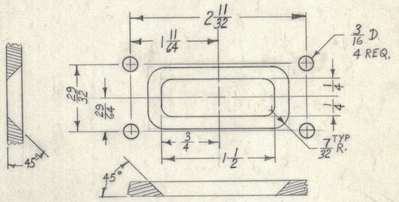
A~ $\frac{3}{16}$ DIA.	18 REQ.
B~ SEE RADIUS DETAIL	
C~ $\frac{11}{16}$ DIA.	2 "
D~ $\frac{3}{8}$ DIA.	2 "
E~ SEE DETAIL	4 "
F~ SEE DETAIL	4 "
G~.161~.164 D (FOR NT-129-440-4)	4 "



"B" RADIUS DETAIL



"E" DETAIL
4 REQ.



"F" DETAIL
4 REQ.

MS-2421 A

MACHINING ~
1~ LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
2~ MILL ALL EDGES.
3~ HOLES MUST BE DRILLED.
4~ PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH ~
9404~ YELLOW IRIDITE
S114~ ZINC CHROMATE PRIMER } FRONT & EDGES ONLY
S115~ TMC SMOOTH GREY ENAMEL }

NOTICE TO PERSONS RECEIVING THIS DRAWING

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MAMARONECK, NEW YORK

REF: LD-778 (B) 2 SHEETS

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	1	NT-129-440-4	NUT, ROUND, SWAGE TYPE	

STOCK SIZE	3/16
MATERIAL	ALUMINUM
TYPE & TEMPER	2024-T3
HEAT TREAT. SPEC.	SEE NOTE
FINISH & SPEC. NO.	

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

FRONT PANEL, MACHINING

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
CHECKED	FINAL APPROVAL	
	MS-2421	A

REQ PER UNIT	MODEL	SECTION	ASSY. NO.	DATE
1	ACU			9-21-60

USED ON

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	E10	Dim $2\frac{3}{4}$ Added	4-24-61	-	RU	WH	BR

TOLERANCES
DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

SCALE: FULL

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

FORM—111