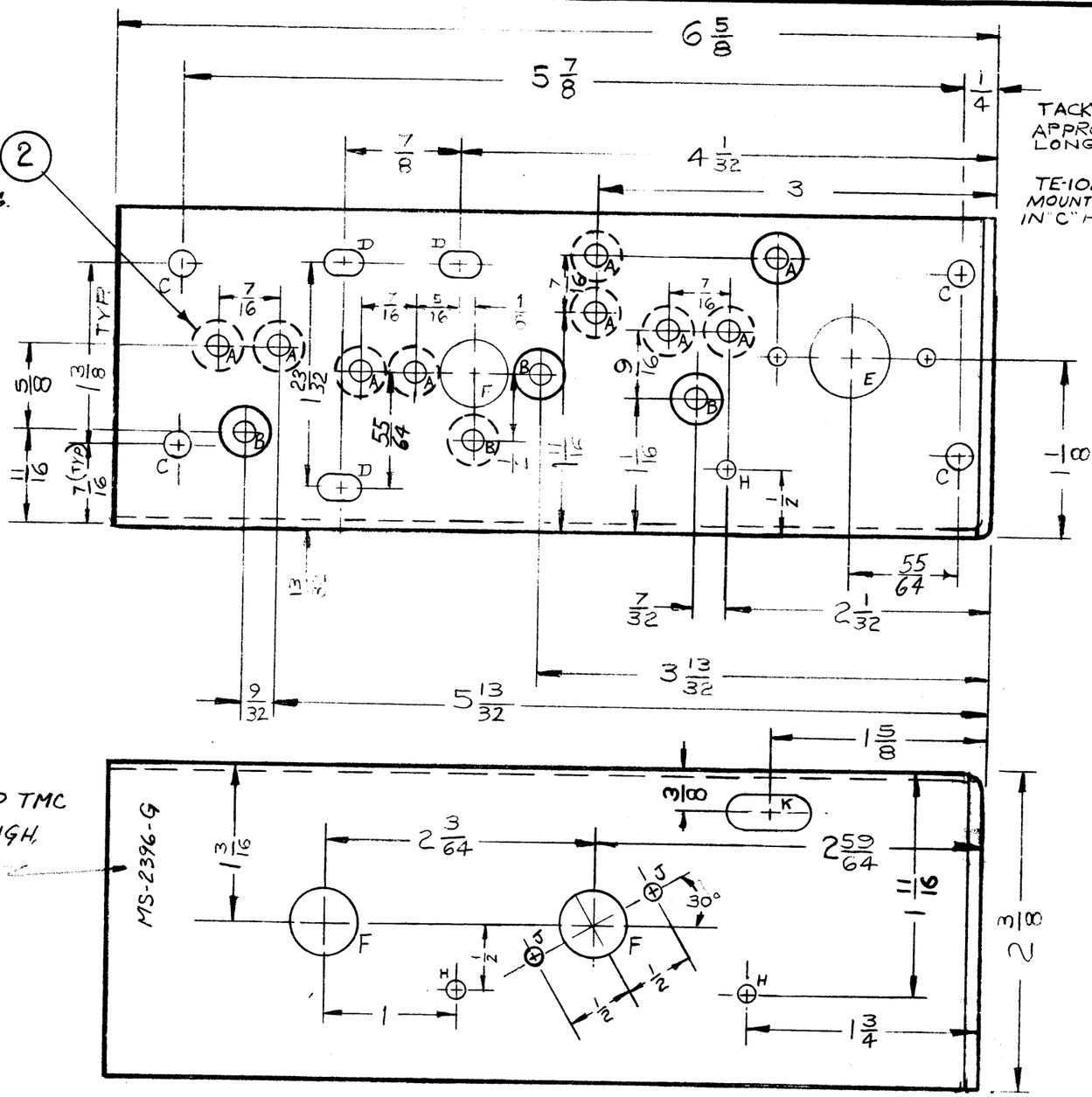
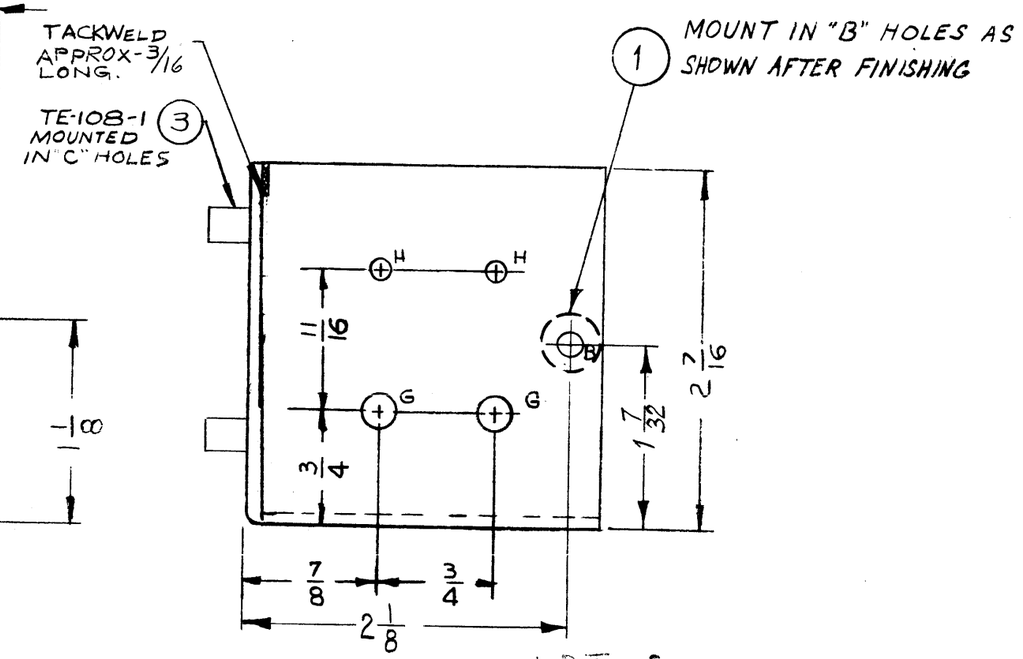
MS-2396 G



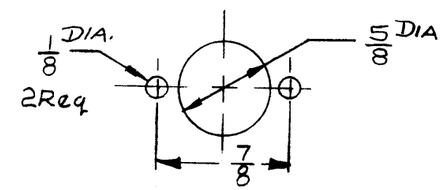


NOTE:
INSERTS MOUNTED AFTER FINISHING.

METAL STAMP TMC PART NO. 1/8 HIGH, GOTHIC

MS-2396-G

A ~ 161/164 D FOR (NT-129-440-4) 9 Req
B ~ 191/194 D. FOR NT-129-632-4 5 Req
C ~ .189 D 4 Req
D ~ 5/32 × 1/2 SLOT 3 Req
E ~ SEE DETAIL
F ~ 1/2 D 3 Req
G ~ 1/4 D 2 Req
H ~ 1/8 D 5 Req
J ~ 5/32 D 2 Req
K ~ 1/4 × 3/4 SLOT 1 Req



NOTE:
USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS, UNLESS OTHERWISE SPECIFIED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	3	TE-108-1		
9	2	NT-129-440-4	NUT, ROUND, SWAGE TYPE	
5	1	NT-129-632-4	NUT, ROUND, SWAGE TYPE	

ISSUE	ITEM	CHAN ED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
G	1	"K" SLOT WAS 3/8 × 3/4	11-7-62	7600	[signature]	[signature]	[signature]

TOLERANCES
DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

SCALE: FULL (DO NOT SCALE)

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	PROJECT NO.	LD'S REF. NO	DATE
1	CHG-2	MF/RF	LD-939 (2)	6-5-61
1	CHG-1	MF/RF	LD-859 (2)	9-15-60

USED ON

.064
STOCK SIZE

ALUMINUM
MATERIAL

5052-H32
TYPE & TEMPER | HEAT TREAT. SPEC.

S404 YELLOW IRIDITE
FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

#3 CHASSIS R.F SECTION

RUZZO 9-14-60 | [signature] | [signature]
DRAWN | CHECKED | FINAL APPROVAL

[signature] | [signature]
ELEC. DES. APP. | MECH. DES. APP.

MS-2396 G

FORM 109-A