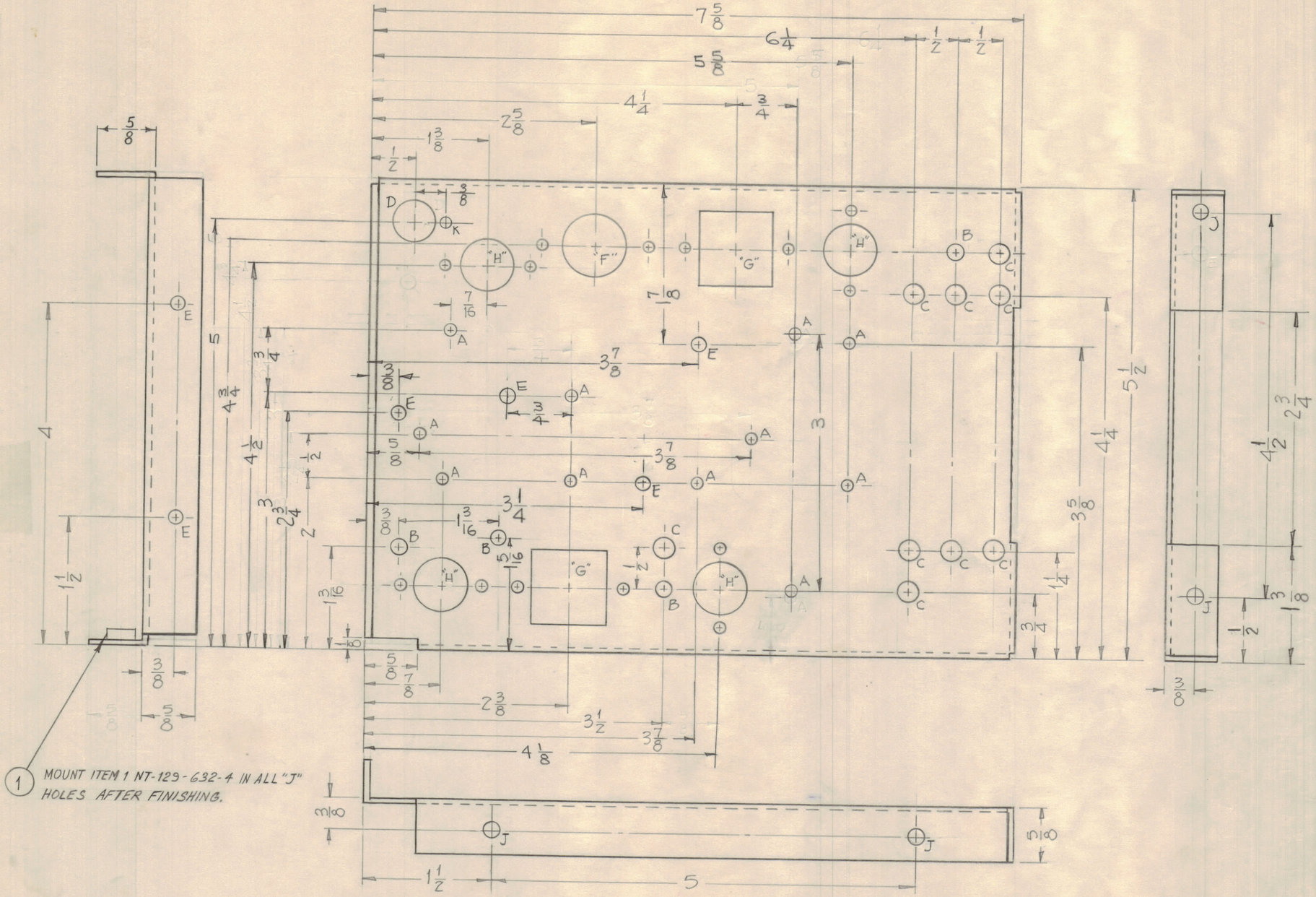
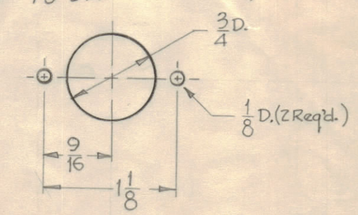
MS-2378 G



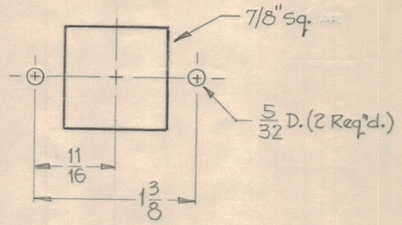
(1) MOUNT ITEM 1 NT-129-632-4 IN ALL "J" HOLES AFTER FINISHING.

HOLE PATTERN SAME ON OPPOSITE SIDE

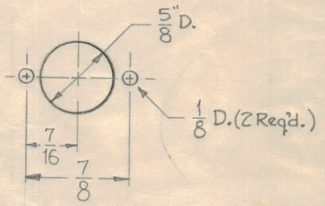
HOLES	REQ'D.
A ~ 9/64" Dia	7
B ~ 3/16" "	4
C ~ 1/4" "	9
D ~ 1/2" "	1
E ~ 11/64 "	6
J ~ .191 - .194 D	6
K - 1/8 DIA	1



"F" DETAIL
1 REQ.



"G" DETAIL
2 REQ.



"H" DETAIL
4 REQ.

NOTE:
USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHER WISE SPECIFIED.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30′

CUT HERE GUARANTEED 2-66

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
G	5E	(1) "B" HOLE ADDED	3/16/61	4431	DJM	JCB	
F	2E	CORRECTED 4 1/2 DIM. LOCATING POINT. (RIGHT SIDE VIEW, BETWEEN "J" Holes)	12-8-60	3673	DJM	JCB	
E	1	ADD 2 3/4 NOTCH	11-22-60	3549	DJM	JCB	
D	1	(3) "E" HOLES ADDED.	11/16/60	3458	DJM		
C	G6	ONE "K" HOLE ADDED	10-31-60	3336	DJM		
		SIX "J" HOLES WERE "E" HOLES					
B	C2 G7	NOTE ADDED	10-17-60	3210	DJM		
		5/8 DIM. RELOCATED					
A	F5	(1) "E" HOLE ADDED	9-29-60	3103	CLW		

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

FORM-110

REQ PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	CHG-1			9-1-60

REF: LD-844-(4)

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
6	1	NT-129-632-4	NUT, ROUND, SWAGE TYPE	

STOCK SIZE	.062 THK.
MATERIAL	ALUMINUM
TYPE & TEMPER	5052-H32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S-404 IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

CHASSIS, SYNTHESIZER

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
D.J.M.		
CHECKED	FINAL APPROVAL	
	MS-2378	G