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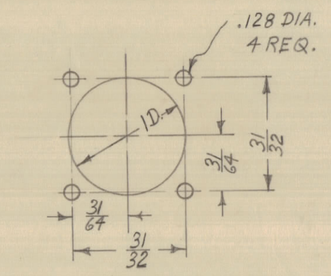
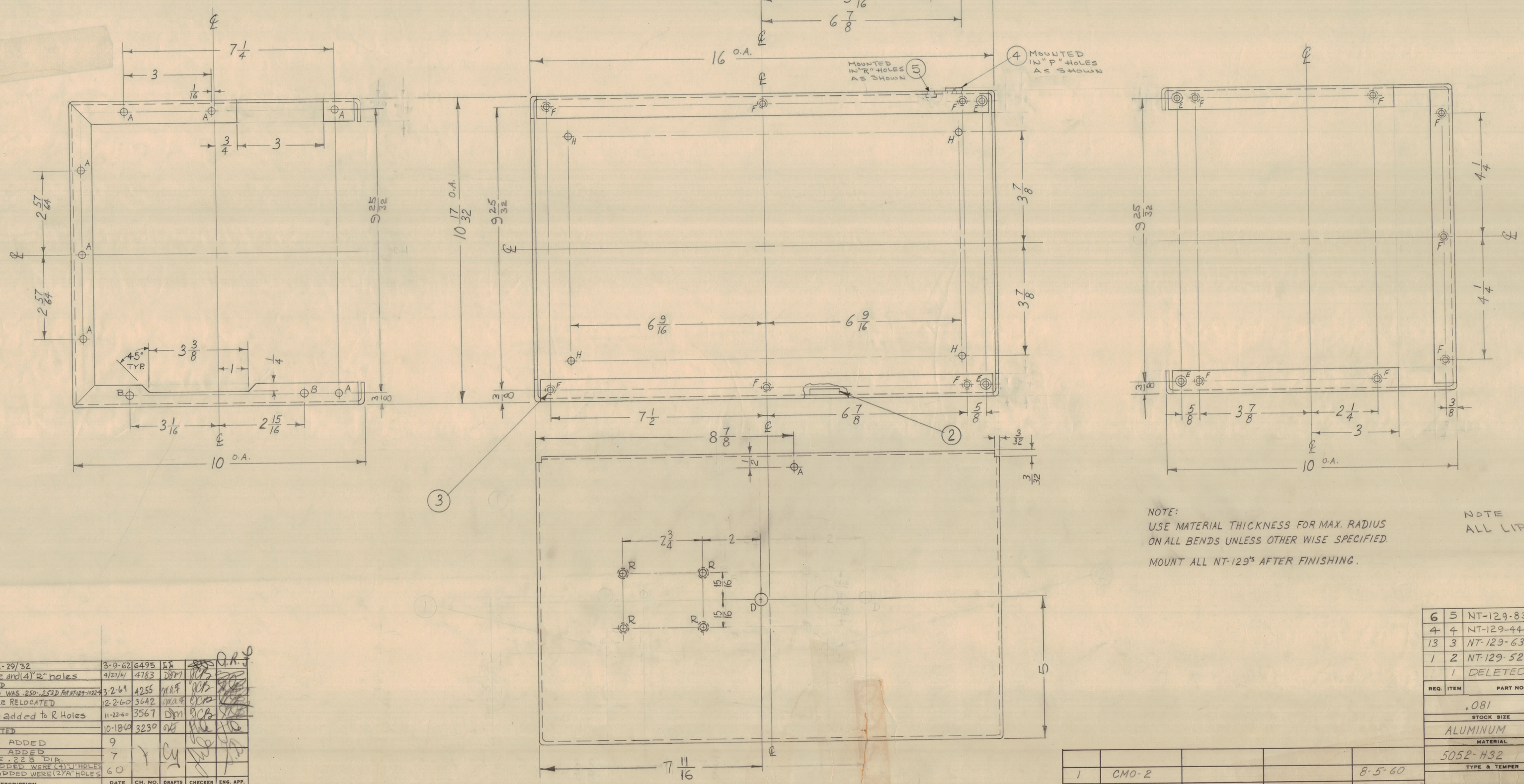
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

A ~ 13/64 DIA.	9 REQ.
B ~ 1/4 DIA.	2 "
D ~ .413 - .416 D. (FOR NT-129-524-4)	1 "
E ~ DR. & C'SINK FOR 8-32 F.H.S.	4 "
F ~ .191 - .194 D. (FOR NT-129-632-4)	13 "
H ~ .11/64 DIA.	4 "
J ~ .128 DIA.	6 "
K ~ 1/2 DIA.	1 "
L ~ 7/8 DIA.	1 "
M ~ .147 DIA.	2 "
N ~ SEE DETAIL	1 "
P ~ .161 - .164 (SEE ITEM 4)	4 "
R ~ .221 - .224 (SEE ITEM 5)	6 "
S ~ 3/16 DIA.	2 "



"N" DETAIL
1 REQ.



ITEM	QTY.	PART NO.	DESCRIPTION	SYMBOL
6	5	NT-129-832-4	NUT, ROUND SWAGE TYPE	
4	4	NT-129-440-4	NUT, ROUND SWAGE TYPE	
13	3	NT-129-632-4	NUT, ROUND, SWAGE TYPE	
1	2	NT-129-524-4	NUT ROUND, SWAGE TYPE	
	1	DELETED		

STOCK SIZE	.081
MATERIAL	ALUMINUM
TYPE & TEMPER	5052-H32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S-604 YELL IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

HOUSING, OVEN

	DRAWN	ELEC. DES. APP.	MECH. DES. APP.
	CHECKED	FINAL APPROVAL	
		MS-2353	

MS-2353 G

REQ PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	CMO-2			8-5-60
1	CMO-1			8-5-60

USED ON

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
G	B5	E DIM. WAS 4-29/32	3-9-62	6495	[illegible]		
F	B7	Relocated (1) "D" hole and (4) "R" holes	9/27/61	4783	DRM		
E	B6-7	(4) "R" HOLES ADDED	3-2-61	4255	WAR		
	B7	(1) "C" HOLE DELETED WAS .250 - .252 D. FOR NT-129-1024-4					
D	A5-6	ONE "A," "D" & "C" HOLE RELOCATED	12-2-60	3642	WAR		
C	F6	DIM 2 1/8 & 1 7/16 added to R Holes	11-22-60	3567	DRM		
B	B4	NOTE ADDED	10-18-60	3230	DRM		
	B6	"D" HOLE RELOCATED					
A	B2	ITEMS 4 & 5 ADDED	9				
	E-1	(2) MS" SLOTS ADDED	7				
		"H" HOLE WERE .228 DIA.					
	G 5	(4) "P" HOLES ADDED WERE (4) "J" HOLES	60				
	F 5	(2) "R" HOLES ADDED WERE (2) "A" HOLES					

TOLERANCES

ANGULAR DIM. ±

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

SCALE: 1/1