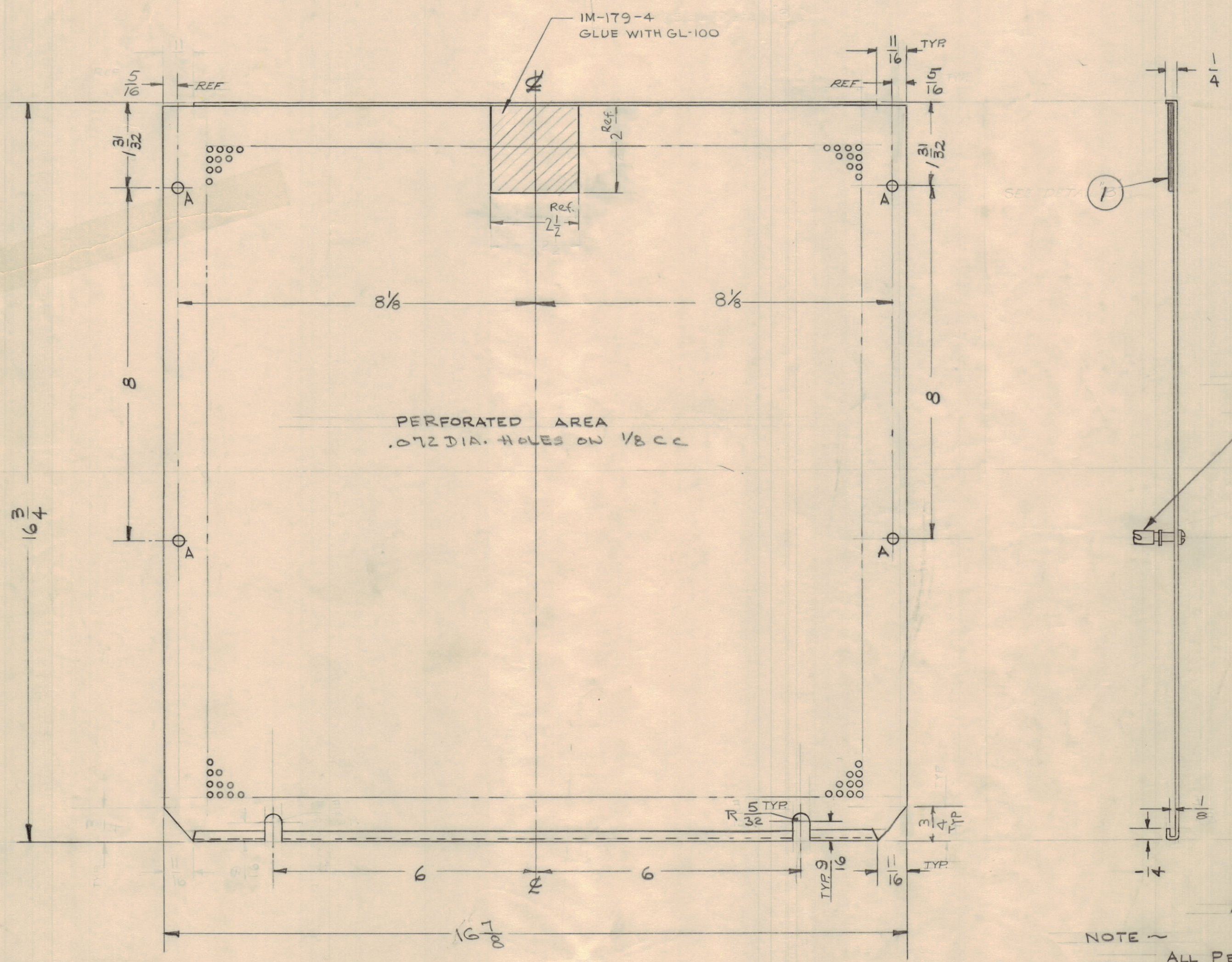


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THE TECHNICAL MATERIEL CORPORATION  
MAMARONECK, NEW YORK



MOUNT IN "A" HOLES AS SHOWN AFTER FINISH.  
TO BE SUPPLIED &  
ASSEMBLED BY TMC.

A ~ 1/4 (.250) D. 4 REQ.

NOTE ~  
ALL PERFORATION BORDERS  
APPROX. 1" AS PER BLANK SIZE.

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES AND INCLUDE  
CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

TOLERANCES

CUT HERE GUARANTEED 2.00

ISSUE	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
E		ADD IT 2 & 3, DELE FS110-1 & FS109-3 NOTES	11-15-66	17261	RME		
D	B2	BLANK SIZE REF: MS-1775-13, DELETED	4-25-63	8912	YAG		
C	G5	Ref Dim. Z - 1/2 & Z Added to Item # 1	11-18-60	3531	RU		
B		PICTORIAL CLARIFIED	9-1-60		RU		
A		IM-179-4 ADDED	8-17-60	2789	RU		

TOLERANCES		SCALE:
DEC. DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
TRAC. DIM. ±		REMOVE ALL BURRS AND SHARP EDGES
FIN. DIM. ±		

REQ PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	CLL-1			6-15-60

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
4	3	FS109-3	RETAINING RING
4	2	FS110-1	STUD, TURNLOCK
1	1	IM-179-4	FISH PAPER

.051 TH'K.		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK, NEW YORK	
ALUMINUM, PERF.		COVER, BOTTOM	
MATERIAL			
5052-H-32		IORILLO	
TYPE & TEMPER		DRAWN	
		ELEC. DES. APP.	
		MECH. DES. APP.	
		CHECKED	
		FINAL APPROVAL	
HEAT TREAT. SPEC.			
S404 YELLOW IRIDITE		MS-2208	
FINISH & SPEC. NO.		E	